

SECTION 22 00 00

PLUMBING, GENERAL PURPOSE
11/15, CHG 4: 05/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI 1010 (2002) Self-Contained, Mechanically Refrigerated Drinking-Water Coolers

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.10.1/CSA 4.1 (2019) Gas Water Heaters Vol. I, Storage Water Heaters with Input Ratings of 75,000 Btu Per Hour or Less

ANSI Z21.10.3/CSA 4.3 (2019) Gas-Fired Water Heaters Vol.III, Storage Water Heaters With Input Ratings Above 75,000 Btu Per Hour, Circulating and Instantaneous

ANSI Z21.22/CSA 4.4 (2015; R 2020) Relief Valves for Hot Water Supply Systems

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 90.1 - IP (2019; Errata 1 2019; Errata 2-6 2020; Addenda BY-CP 2020; Addenda AF-DB 2020; Addenda A-G 2020; Addenda F-Y 2021; Errata 7-8 2021; Interpretation 1-4 2020; Interpretation 5-8 2021; Addenda AS-CB 2022) Energy Standard for Buildings Except Low-Rise Residential Buildings

ASHRAE 146 (2020) Method of Testing and Rating Pool Heaters

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME A112.1.2 (2012; R 2017) Air Gaps in Plumbing Systems (For Plumbing Fixtures and Water-Connected Receptors)

ASME A112.6.1M (1997; R 2017) Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use

ASME A112.6.3 (2019) Standard for Floor and Trench Drains

ASME A112.6.4	(2003; R 2012) Roof, Deck and Balcony Drains
ASME A112.14.1	(2003; R 2017) Backwater Valves
ASME A112.19.2/CSA B45.1	(2018; ERTA 2018) Standard for Vitreous China Plumbing Fixtures and Hydraulic Requirements for Water Closets and Urinals
ASME A112.19.3/CSA B45.4	(2017; Errata 2017) Stainless Steel Plumbing Fixtures
ASME A112.19.5	(2017) Flush Valves and Spuds for Water Closets, Urinals, and Tanks
ASME A112.19.17	(2010; R 2018) Manufactured Safety Vacuum Release Systems (SVRS) for Residential and Commercial Swimming Pool, Spa, Hot Tub, and Wading Pool Suction Systems
ASME A112.36.2M	(1991; R 2017) Cleanouts
ASME B1.20.1	(2013; R 2018) Pipe Threads, General Purpose (Inch)
ASME B16.3	(2021) Malleable Iron Threaded Fittings, Classes 150 and 300
ASME B16.4	(2021) Gray Iron Threaded Fittings; Classes 125 and 250
ASME B16.5	(2020) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard
ASME B16.12	(2019) Cast Iron Threaded Drainage Fittings
ASME B16.15	(2018) Cast Copper Alloy Threaded Fittings Classes 125 and 250
ASME B16.18	(2021) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.21	(2021) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.22	(2018) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.23	(2011) Cast Copper Alloy Solder Joint Drainage Fittings - DWV
ASME B16.24	(2016) Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
ASME B16.29	(2017) Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings - DWV
ASME B16.34	(2021) Valves - Flanged, Threaded and

Welding End

ASME B16.39	(2020) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300
ASME B16.50	(2021) Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings
ASME B16.51	(2013) Copper and Copper Alloy Press-Connect Pressure Fittings
ASME B31.1	(2020) Power Piping
ASME B31.5	(2020) Refrigeration Piping and Heat Transfer Components
ASME B40.100	(2013) Pressure Gauges and Gauge Attachments
ASME BPVC SEC IV	(2017) BPVC Section IV-Rules for Construction of Heating Boilers
ASME BPVC SEC IX	(2017; Errata 2018) BPVC Section IX-Welding, Brazing and Fusing Qualifications
ASME BPVC SEC VIII D1	(2019) BPVC Section VIII-Rules for Construction of Pressure Vessels Division 1
ASME CSD-1	(2021) Control and Safety Devices for Automatically Fired Boilers

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE 1001	(2021) Performance Requirements for Atmospheric Type Vacuum Breakers
ASSE 1003	(2020) Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems - (ANSI approved 2010)
ASSE 1010	(2021) Performance Requirements for Water Hammer Arresters
ASSE 1011	(2017) Performance Requirements for Hose Connection Vacuum Breakers
ASSE 1012	(2021) Performance Requirements for Backflow Preventer with an Intermediate Atmospheric Vent
ASSE 1013	(2021) Performance Requirements for Reduced Pressure Principle Backflow Prevention Assemblies
ASSE 1018	(2001; R 2021) Performance Requirements for Trap Seal Primer Valves - Potable

Water Supplied (ANSI Approved 2002

- ASSE 1019 (2011; R 2016) Performance Requirements for Wall Hydrant with Backflow Protection and Freeze Resistance
- ASSE 1020 (2020) Performance Requirements for Pressure Vacuum Breaker Assemblies
- ASSE 1037 (2015; R 2020) Performance Requirements for Pressurized Flushing Devices for Plumbing Fixtures

AMERICAN WATER WORKS ASSOCIATION (AWWA)

- AWWA 10084 (2017) Standard Methods for the Examination of Water and Wastewater
- AWWA B300 (2018) Hypochlorites
- AWWA B301 (2018) Liquid Chlorine
- AWWA C203 (2020) Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot-Applied
- AWWA C606 (2015) Grooved and Shouldered Joints
- AWWA C651 (2014) Standard for Disinfecting Water Mains
- AWWA C652 (2019) Disinfection of Water-Storage Facilities
- AWWA C700 (2020) Cold-Water Meters - Displacement Type, Metal Alloy Main Case
- AWWA C701 (2019) Cold-Water Meters - Turbine Type for Customer Service
- AWWA D100 (2021) Welded Steel Tanks for Water Storage

AMERICAN WELDING SOCIETY (AWS)

- AWS A5.8/A5.8M (2019) Specification for Filler Metals for Brazing and Braze Welding
- AWS B2.2/B2.2M (2016) Specification for Brazing Procedure and Performance Qualification

ASTM INTERNATIONAL (ASTM)

- ASTM A47/A47M (1999; R 2018; E 2018) Standard Specification for Ferritic Malleable Iron Castings
- ASTM A53/A53M (2020) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

ASTM A74	(2021) Standard Specification for Cast Iron Soil Pipe and Fittings
ASTM A105/A105M	(2021) Standard Specification for Carbon Steel Forgings for Piping Applications
ASTM A183	(2014; R 2020) Standard Specification for Carbon Steel Track Bolts and Nuts
ASTM A193/A193M	(2020) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A515/A515M	(2017) Standard Specification for Pressure Vessel Plates, Carbon Steel, for Intermediate- and Higher-Temperature Service
ASTM A516/A516M	(2017) Standard Specification for Pressure Vessel Plates, Carbon Steel, for Moderate- and Lower-Temperature Service
ASTM A518/A518M	(1999; R 2018) Standard Specification for Corrosion-Resistant High-Silicon Iron Castings
ASTM A536	(1984; R 2019; E 2019) Standard Specification for Ductile Iron Castings
ASTM A733	(2016) Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
ASTM A888	(2021a) Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B42	(2020) Standard Specification for Seamless Copper Pipe, Standard Sizes
ASTM B43	(2020) Standard Specification for Seamless Red Brass Pipe, Standard Sizes
ASTM B75/B75M	(2020) Standard Specification for Seamless Copper Tube
ASTM B88	(2020) Standard Specification for Seamless Copper Water Tube
ASTM B88M	(2020) Standard Specification for Seamless Copper Water Tube (Metric)
ASTM B111/B111M	(2018) Standard Specification for Copper

and Copper-Alloy Seamless Condenser Tubes
and Ferrule Stock

ASTM B117	(2019) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B152/B152M	(2019) Standard Specification for Copper Sheet, Strip, Plate, and Rolled Bar
ASTM B306	(2020) Standard Specification for Copper Drainage Tube (DWV)
ASTM B370	(2012; R 2019) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM B584	(2014) Standard Specification for Copper Alloy Sand Castings for General Applications
ASTM B813	(2016) Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
ASTM B828	(2016) Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings
ASTM C564	(2020a) Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM C1053	(2000; R 2010) Standard Specification for Borosilicate Glass Pipe and Fittings for Drain, Waste, and Vent (DWV) Applications
ASTM D638	(2014) Standard Test Method for Tensile Properties of Plastics
ASTM D1004	(2013) Initial Tear Resistance of Plastic Film and Sheeting
ASTM D1248	(2016) Standard Specification for Polyethylene Plastics Extrusion Materials for Wire and Cable
ASTM D1785	(2015; E 2018) Standard Specification for Poly(Vinyl Chloride) (PVC), Plastic Pipe, Schedules 40, 80, and 120
ASTM D2000	(2018) Standard Classification System for Rubber Products in Automotive Applications
ASTM D2235	(2004; R 2016) Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS)

Plastic Pipe and Fittings

ASTM D2239	(2012) Standard Specification for Polyethylene (PE) Plastic Pipe (SIDR-PR) Based on Controlled Inside Diameter
ASTM D2241	(2015) Standard Specification for Poly(Vinyl Chloride) (PVC) Pressure-Rated Pipe (SDR Series)
ASTM D2464	(2015) Standard Specification for Threaded Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
ASTM D2466	(2017) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40
ASTM D2467	(2015) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
ASTM D2564	(2020) Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D2657	(2007; R 2015) Heat Fusion Joining Polyolefin Pipe and Fittings
ASTM D2661	(2014; E 2018) Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40, Plastic Drain, Waste, and Vent Pipe and Fittings
ASTM D2665	(2014) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
ASTM D2672	(2014) Joints for IPS PVC Pipe Using Solvent Cement
ASTM D2683	(2020) Standard Specification for Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing
ASTM D2737	(2012a) Polyethylene (PE) Plastic Tubing
ASTM D2822/D2822M	(2005; R 2011; E 2011) Standard Specification for Asphalt Roof Cement, Asbestos-Containing
ASTM D2846/D2846M	(2019) Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Hot- and Cold-Water Distribution Systems
ASTM D2855	(2015) Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl

	Chloride) (PVC) Pipe and Fittings
ASTM D2996	(2017) Standard Specification for Filament-Wound "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe
ASTM D3035	(2015) Polyethylene (PE) Plastic Pipe (DR-PR) Based on Controlled Outside Diameter
ASTM D3122	(1995; R 2009) Solvent Cements for Styrene-Rubber (SR) Plastic Pipe and Fittings
ASTM D3138	(2004; R 2016) Standard Specification for Solvent Cements for Transition Joints Between Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Non-Pressure Piping Components
ASTM D3139	(2019) Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals
ASTM D3212	(2020) Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
ASTM D3261	(2016) Standard Specification for Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing
ASTM D3311	(2017) Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns
ASTM D4101	(2017) Standard Classification System and Basis for Specification for Polypropylene Injection and Extrusion Materials
ASTM D4551	(2017) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Flexible Concealed Water-Containment Membrane
ASTM E1	(2014) Standard Specification for ASTM Liquid-in-Glass Thermometers
ASTM E96/E96M	(2021) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM F409	(2017) Standard Specification for Thermoplastic Accessible and Replaceable Plastic Tube and Tubular Fittings
ASTM F437	(2021) Standard Specification for Threaded Chlorinated Poly(Vinyl Chloride) (CPVC)

Plastic Pipe Fittings, Schedule 80

ASTM F438	(2017) Standard Specification for Socket-Type Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 40
ASTM F439	(2019) Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
ASTM F441/F441M	(2020) Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
ASTM F442/F442M	(2020) Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe (SDR-PR)
ASTM F477	(2014; R 2021) Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
ASTM F493	(2020) Standard Specification for Solvent Cements for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe and Fittings
ASTM F628	(2012; E 2013; E 2016; E 2018) Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe with a Cellular Core
ASTM F877	(2020) Standard Specification for Crosslinked Polyethylene (PEX) Plastic Hot- and Cold-Water Distribution Systems
ASTM F891	(2016) Standard Specification for Coextruded Poly (Vinyl Chloride) (PVC) Plastic Pipe with a Cellular Core
ASTM F1290	(2019) Standard Practice for Electrofusion Joining Polyolefin Pipe and Fittings
ASTM F1760	(2016; R 2020) Standard Specification for Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content
ASTM F2387	(2021) Standard Specification for Manufactured Safety Vacuum Release Systems (SVRS) for Swimming Pools, Spas, and Hot Tubs
ASTM F2389	(2021) Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems

CAST IRON SOIL PIPE INSTITUTE (CISPI)

- CISPI 301 (2018) Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- CISPI 310 (2012) Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

COPPER DEVELOPMENT ASSOCIATION (CDA)

- CDA A4015 (2016; 14/17) Copper Tube Handbook

CSA GROUP (CSA)

- CSA B45.5-17/IAPMO Z124 (2017; Errata 2017; Errata 2018) Plastic Plumbing Fixtures

INTERNATIONAL ASSOCIATION OF PLUMBING AND MECHANICAL OFFICIALS (IAPMO)

- IAPMO PS 117 (2005b) Press Type Or Plain End Rub Gasketed W/ Nail CU & CU Alloy Fittings 4 Install On CU Tubing
- IAPMO UPC (2003) Uniform Plumbing Code

INTERNATIONAL CODE COUNCIL (ICC)

- ICC A117.1 (2017) Standard And Commentary Accessible and Usable Buildings and Facilities
- ICC IPC (2018) International Plumbing Code

INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ISEA)

- ANSI/ISEA Z358.1 (2014) American National Standard for Emergency Eyewash and Shower Equipment

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

- MSS SP-25 (2018) Standard Marking System for Valves, Fittings, Flanges and Unions
- MSS SP-44 (2019) Steel Pipeline Flanges
- MSS SP-58 (2018) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation
- MSS SP-67 (2017; Errata 1 2017) Butterfly Valves
- MSS SP-70 (2011) Gray Iron Gate Valves, Flanged and Threaded Ends
- MSS SP-71 (2018) Gray Iron Swing Check Valves,

Flanged and Threaded Ends

MSS SP-72	(2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-78	(2011) Cast Iron Plug Valves, Flanged and Threaded Ends
MSS SP-80	(2019) Bronze Gate, Globe, Angle and Check Valves
MSS SP-83	(2014) Class 3000 Steel Pipe Unions Socket Welding and Threaded
MSS SP-85	(2011) Gray Iron Globe & Angle Valves Flanged and Threaded Ends
MSS SP-110	(2010) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

NACE INTERNATIONAL (NACE)

NACE SP0169	(2013) Control of External Corrosion on Underground or Submerged Metallic Piping Systems
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NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(2020) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA MG 1	(2016) Motors and Generators - Revision 1: 2018; Includes 2021 Updates to Parts 0, 1, 7, 12, 30, and 31
NEMA MG 11	(1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 31	(2020) Standard for the Installation of Oil-Burning Equipment
NFPA 54	(2021) National Fuel Gas Code
NFPA 90A	(2021) Standard for the Installation of Air Conditioning and Ventilating Systems

NSF INTERNATIONAL (NSF)

NSF 372	(2016) Drinking Water System Components - Lead Content
NSF/ANSI 14	(2020) Plastics Piping System Components and Related Materials
NSF/ANSI 61	(2020) Drinking Water System Components - Health Effects

PLASTIC PIPE AND FITTINGS ASSOCIATION (PPFA)

PPFA Fire Man (2016) Firestopping: Plastic Pipe in Fire Resistive Construction

PLUMBING AND DRAINAGE INSTITUTE (PDI)

PDI G 101 (2010) Testing and Rating Procedure for Hydro Mechanical Grease Interceptors with Appendix of Installation and Maintenance

PDI WH 201 (2010) Water Hammer Arresters Standard

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)

SAE J1508 (2009) Hose Clamp Specifications

U.S. DEPARTMENT OF ENERGY (DOE)

Energy Star (1992; R 2006) Energy Star Energy Efficiency Labeling System (FEMP)

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA SM 9223 (2004) Enzyme Substrate Coliform Test

PL 93-523 (1974; A 1999) Safe Drinking Water Act

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

10 CFR 430 Energy Conservation Program for Consumer Products

21 CFR 175 Indirect Food Additives: Adhesives and Components of Coatings

40 CFR 141.80 National Primary Drinking Water Regulations; Control of Lead and Copper; General Requirements

UNDERWRITERS LABORATORIES (UL)

UL 174 (2004; Reprint Dec 2021) UL Standard for Safety Household Electric Storage Tank Water Heaters

UL 430 (2015; Reprint Sep 2021) UL Standard for Safety Waste Disposers

UL 732 (2018; Reprint Aug 2018) UL Standard for Safety Oil-Fired Storage Tank Water Heaters

UL 1951 (2011; Reprint Jun 2020) UL Standard for Safety Electric Plumbing Accessories

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S"

classification. Submittals not having a "G" or "S" classification are [for Contractor Quality Control approval.][for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

[SD-02 Shop Drawings

Plumbing System; G[, [_____]]

Detail drawings consisting of schedules, performance charts, instructions, diagrams, and other information to illustrate the requirements and operations of systems that are not covered by the Plumbing Code. Detail drawings for the complete plumbing system including piping layouts and locations of connections; dimensions for roughing-in, foundation, and support points; schematic diagrams and wiring diagrams or connection and interconnection diagrams. Detail drawings shall indicate clearances required for maintenance and operation. Where piping and equipment are to be supported other than as indicated, details shall include loadings and proposed support methods. Mechanical drawing plans, elevations, views, and details, shall be drawn to scale.

] SD-03 Product Data

Recycled Content for Steel Pipe; S

[Recycled Content for Cast Iron Pipe; S

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Backflow Prevention Assemblies; G[, [_____]]

[Shower Faucets; G[, [_____]]

] Swimming Pool [and Spa]Suction Fittings; G[, [_____]]

WaterSense Label for Lavatory Faucet; S

Fixtures

List of installed fixtures with manufacturer, model, and flow rate.

Flush Valve Water Closets

WaterSense Label for Flush Valve Water Closet; S

Flush Valve Urinals

WaterSense Label for Urinal; S

Flush Tank Water Closets

WaterSense Label for Flush Tank Water Closet; S

Wall Hung Lavatories

Countertop Lavatories

Kitchen Sinks

Service Sinks

Drinking-Water Coolers; G[, [_____]]

Energy Star Label for Electric Water Cooler; S

Energy Star Label for Wheelchair Electric Water Cooler; S

WaterSense Label for Showerhead; S

Plastic Shower Stalls

Water Heaters; G[, [_____]]

Energy Star Label for Gas Storage Water Heater; S

Pumps; G[, [_____]]

Welding

A copy of qualified procedures and a list of names and identification symbols of qualified welders and welding operators.

Vibration-Absorbing Features; G[, [_____]]

Details of vibration-absorbing features, including arrangement, foundation plan, dimensions and specifications.

[Plumbing System

Diagrams, instructions, and other sheets proposed for posting. Manufacturer's recommendations for the installation of bell and spigot and hubless joints for cast iron soil pipe.

] SD-06 Test Reports

Tests, Flushing and Disinfection

Test reports in booklet form showing all field tests performed to adjust each component and all field tests performed to prove compliance with the specified performance criteria, completion and

testing of the installed system. Each test report shall indicate the final position of controls.

Test of Backflow Prevention Assemblies; G[, [_____]].

Certification of proper operation shall be as accomplished in accordance with state regulations by an individual certified by the state to perform such tests. If no state requirement exists, the Contractor shall have the manufacturer's representative test the device, to ensure the unit is properly installed and performing as intended. The Contractor shall provide written documentation of the tests performed and signed by the individual performing the tests.

SD-07 Certificates

Materials and Equipment

Where equipment is specified to conform to requirements of the ASME Boiler and Pressure Vessel Code, the design, fabrication, and installation shall conform to the code.

Bolts

Written certification by the bolt manufacturer that the bolts furnished comply with the specified requirements.

SD-10 Operation and Maintenance Data

Plumbing System; G[, [_____]]

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

1.3 STANDARD PRODUCTS

Specified materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacture of such products. Specified equipment shall essentially duplicate equipment that has performed satisfactorily at least two years prior to bid opening. Standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.3.1 Alternative Qualifications

Products having less than a two-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests, can be shown.

1.3.2 Service Support

The equipment items shall be supported by service organizations. Submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. These

service organizations shall be reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.3.3 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.3.4 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction", or words of similar meaning, to mean the Contracting Officer.

1.3.4.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall." Reference to the "code official" shall be interpreted to mean the "Contracting Officer." For Navy owned property, references to the "owner" shall be interpreted to mean the "Contracting Officer." For leased facilities, references to the "owner" shall be interpreted to mean the "lessor." References to the "permit holder" shall be interpreted to mean the "Contractor."

1.3.4.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Officer in Charge of Construction to administer the construction of this project. References in the ICC Codes to sections of Chapter 1, shall be applied appropriately by the Contracting Officer as authorized by his administrative cognizance and the FAR.

1.4 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.5 PERFORMANCE REQUIREMENTS

1.5.1 Welding

[Piping shall be welded in accordance with qualified procedures using performance-qualified welders and welding operators. Procedures and welders shall be qualified in accordance with ASME BPVC SEC IX. Welding procedures qualified by others, and welders and welding operators qualified by another employer, may be accepted as permitted by ASME B31.1. The Contracting Officer shall be notified 24 hours in advance of tests, and the tests shall be performed at the work site if practicable. Welders

or welding operators shall apply their assigned symbols near each weld they make as a permanent record. Structural members shall be welded in accordance with Section 05 05 23.16 STRUCTURAL WELDING.] [Welding and nondestructive testing procedures are specified in Section 40 05 13.96 WELDING PROCESS PIPING.] Structural members shall be welded in accordance with Section 05 05 23.16 STRUCTURAL WELDING.

1.5.2 Cathodic Protection and Pipe Joint Bonding

Cathodic protection and pipe joint bonding systems shall be in accordance with [Section 26 42 13 GALVANIC (SACRIFICIAL) ANODE CATHODIC PROTECTION (GACP) SYSTEM][and][Section 26 42 17 IMPRESSED CURRENT CATHODIC PROTECTION (ICCP) SYSTEM] [Section 26 42 13 GALVANIC (SACRIFICIAL) ANODE CATHODIC PROTECTION (GACP) SYSTEM][and][Section 26 42 17 IMPRESSED CURRENT CATHODIC PROTECTION (ICCP) SYSTEM] Section 26 42 13 GALVANIC (SACRIFICIAL) ANODE CATHODIC PROTECTION (GACP) SYSTEM and Section 26 42 17 IMPRESSED CURRENT CATHODIC PROTECTION (ICCP) SYSTEM.

1.6 REGULATORY REQUIREMENTS

Unless otherwise required herein, plumbing work shall be in accordance with ICC IPC.

1.7 PROJECT/SITE CONDITIONS

The Contractor shall become familiar with details of the work, verify dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.8 INSTRUCTION TO GOVERNMENT PERSONNEL

When specified in other sections, furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Instructors shall be thoroughly familiar with all parts of the installation and shall be trained in operating theory as well as practical operation and maintenance work.

Instruction shall be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished shall be as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.9 ACCESSIBILITY OF EQUIPMENT

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

2.1 MATERIALS

Materials for various services shall be in accordance with TABLES I and II.

Cement pipe shall contain recycled content as specified in Section 03 30 00 CAST-IN-PLACE CONCRETE. Steel pipe shall contain a minimum of 25 percent recycled content, with a minimum of 16 percent post-consumer recycled content. Provide data identifying percentage of recycled content for steel pipe. Pipe schedules shall be selected based on service requirements. Pipe fittings shall be compatible with the applicable pipe materials. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended. Plastic pipe, fittings, and solvent cement used for potable hot and cold water service shall bear the NSF seal "NSF-PW." Polypropylene pipe and fittings shall conform to dimensional requirements of Schedule 40, Iron Pipe size and shall comply with NSF/ANSI 14, NSF/ANSI 61 and ASTM F2389. Polypropylene piping that will be exposed to UV light shall be provided with a Factory applied UV resistant coating. Pipe threads (except dry seal) shall conform to ASME B1.20.1. Grooved pipe couplings and fittings shall be from the same manufacturer. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61, Annex G or NSF 372. In line devices such as water meters, building valves, check valves, meter stops, valves, fittings and back flow preventers shall comply with PL 93-523 and NSF/ANSI 61, Section 8. End point devices such as drinking water fountains, lavatory faucets, kitchen and bar faucets, residential ice makers, supply stops and end point control valves used to dispense water for drinking must meet the requirements of NSF/ANSI 61, Section 9. Hubless cast-iron soil pipe shall not be installed underground, under concrete floor slabs, or in crawl spaces below kitchen floors. [Cast-iron pipe shall contain a minimum of 95 percent recycled content. Provide data identifying percentage of recycled content for cast iron pipe.] Plastic pipe shall not be installed in air plenums. Plastic pipe shall not be installed in a pressure piping system in buildings greater than three stories including any basement levels.

2.1.1 Pipe Joint Materials

Grooved pipe and hubless cast-iron soil pipe shall not be used underground. Solder containing lead shall not be used with copper pipe. Cast iron soil pipe and fittings shall be marked with the collective trademark of the Cast Iron Soil Institute. Joints and gasket materials shall conform to the following:

- a. Coupling for Cast-Iron Pipe: for hub and spigot type ASTM A74, AWWA C606. For hubless type: CISPI 310
- b. Coupling for Steel Pipe: AWWA C606.
- c. Couplings for Grooved Pipe: [Ductile Iron ASTM A536 (Grade 65-45-12)] [Malleable Iron ASTM A47/A47M, Grade 32510].[Copper ASTM A536].
- d. Flange Gaskets: Gaskets shall be made of non-asbestos material in accordance with ASME B16.21. Gaskets shall be flat, 1/16 inch thick, and contain Aramid fibers bonded with Styrene Butadiene Rubber (SBR) or Nitro Butadiene Rubber (NBR). Gaskets shall be the full face or self centering flat ring type. Gaskets used for hydrocarbon service

- shall be bonded with NBR.
- e. Brazing Material: Brazing material shall conform to AWS A5.8/A5.8M, BCuP-5.
 - f. Brazing Flux: Flux shall be in paste or liquid form appropriate for use with brazing material. Flux shall be as follows: lead-free; have a 100 percent flushable residue; contain slightly acidic reagents; contain potassium borides; and contain fluorides.
 - g. Solder Material: Solder metal shall conform to ASTM B32.
 - h. Solder Flux: Flux shall be liquid form, non-corrosive, and conform to ASTM B813, Standard Test 1.
 - i. PTFE Tape: PTFE Tape, for use with Threaded Metal or Plastic Pipe.
 - j. Rubber Gaskets for Cast-Iron Soil-Pipe and Fittings (hub and spigot type and hubless type): ASTM C564.
 - k. Rubber Gaskets for Grooved Pipe: ASTM D2000, maximum temperature 230 degrees F.
 - l. Flexible Elastomeric Seals: ASTM D3139, ASTM D3212 or ASTM F477.
 - m. Bolts and Nuts for Grooved Pipe Couplings: Heat-treated carbon steel, ASTM A183.
 - n. Solvent Cement for Transition Joints between ABS and PVC Nonpressure Piping Components: ASTM D3138.
 - o. Plastic Solvent Cement for ABS Plastic Pipe: ASTM D2235.
 - p. Plastic Solvent Cement for PVC Plastic Pipe: ASTM D2564 and ASTM D2855.
 - q. Plastic Solvent Cement for CPVC Plastic Pipe: ASTM F493.
 - r. Flanged fittings including, but not limited to, flanges, bolts, nuts and bolt patterns shall be in accordance with ASME B16.5 class 150 and shall have the manufacturer's trademark affixed in accordance with MSS SP-25. Flange material shall conform to ASTM A105/A105M. Blind flange material shall conform to ASTM A516/A516M cold service and ASTM A515/A515M for hot service. Bolts shall be high strength or intermediate strength with material conforming to ASTM A193/A193M.
 - s. Plastic Solvent Cement for Styrene Rubber Plastic Pipe: ASTM D3122.
 - t. Press fittings for Copper Pipe and Tube: Copper press fittings shall conform to the material and sizing requirements of ASME B16.51 and performance criteria of IAPMO PS 117. Sealing elements for copper press fittings shall be EPDM, FKM or HNBR. Sealing elements shall be factory installed or an alternative supplied fitting manufacturer. Sealing element shall be selected based on manufacturer's approved application guidelines.
 - u. Copper tubing shall conform to ASTM B88, Type K, L or M.
 - v. Heat-fusion joints for polypropylene piping: ASTM F2389.

2.1.2 Miscellaneous Materials

Miscellaneous materials shall conform to the following:

- a. Water Hammer Arrestor: PDI WH 201.[Water hammer arrester shall be [diaphragm][or][piston] type.]
- b. Copper, Sheet and Strip for Building Construction: ASTM B370.
- c. Asphalt Roof Cement: ASTM D2822/D2822M.
- d. Hose Clamps: SAE J1508.
- e. Supports for Off-The-Floor Plumbing Fixtures: ASME A112.6.1M.
- f. Metallic Cleanouts: ASME A112.36.2M.
- g. Plumbing Fixture Setting Compound: A preformed flexible ring seal molded from hydrocarbon wax material. The seal material shall be nonvolatile nonasphaltic and contain germicide and provide watertight, gastight, odorproof and verminproof properties.
- h. Coal-Tar Protective Coatings and Linings for Steel Water Pipelines: AWWA C203.
- i. Hypochlorites: AWWA B300.
- j. Liquid Chlorine: AWWA B301.
- k. Gauges - Pressure and Vacuum Indicating Dial Type - Elastic Element: ASME B40.100.
- l. Thermometers: ASTM E1. Mercury shall not be used in thermometers.

2.1.3 Pipe Insulation Material

Insulation shall be as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.2 PIPE HANGERS, INSERTS, AND SUPPORTS

Pipe hangers, inserts, and supports shall conform to MSS SP-58.

2.3 VALVES

Valves shall be provided on supplies to equipment and fixtures. Valves 2-1/2 inches and smaller shall be bronze with threaded bodies for pipe and solder-type connections for tubing. Valves 3 inches and larger shall have flanged iron bodies and bronze trim. Pressure ratings shall be based upon the application. Grooved end valves may be provided if the manufacturer certifies that the valves meet the performance requirements of applicable MSS standard. Valves shall conform to the following standards:

Description	Standard
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Butterfly Valves	MSS SP-67
Cast-Iron Gate Valves, Flanged and Threaded Ends	MSS SP-70
Cast-Iron Swing Check Valves, Flanged and Threaded Ends	MSS SP-71
Ball Valves with Flanged Butt-Welding Ends for General Service	MSS SP-72
Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends	MSS SP-110
Cast-Iron Plug Valves, Flanged and Threaded Ends	MSS SP-78
Bronze Gate, Globe, Angle, and Check Valves	MSS SP-80
Steel Valves, Socket Welding and Threaded Ends	ASME B16.34
Cast-Iron Globe and Angle Valves, Flanged and Threaded Ends	MSS SP-85
Backwater Valves	ASME A112.14.1
Vacuum Relief Valves	ANSI Z21.22/CSA 4.4
Water Pressure Reducing Valves	ASSE 1003
Water Heater Drain Valves	ASME BPVC SEC IV, Part HLW-810: Requirements for Potable-Water Heaters Bottom Drain Valve
Trap Seal Primer Valves	ASSE 1018
Temperature and Pressure Relief Valves for Hot Water Supply Systems	ANSI Z21.22/CSA 4.4
Temperature and Pressure Relief Valves for Automatically Fired Hot Water Boilers	ASME CSD-1 Safety Code No., Part CW, Article 5

2.3.1 Backwater Valves

Backwater valves shall be either separate from the floor drain or a

combination floor drain, P-trap, and backwater valve, as shown. Valves shall have cast-iron bodies with cleanouts large enough to permit removal of interior parts. Valves shall be of the flap type, hinged or pivoted, with revolving disks. Hinge pivots, disks, and seats shall be nonferrous metal. Disks shall be slightly open in a no-flow no-backwater condition. Cleanouts shall extend to finished floor and be fitted with threaded countersunk plugs.

2.3.2 Wall Faucets

Wall faucets with vacuum-breaker backflow preventer shall be brass with 3/4 inch male inlet threads, hexagon shoulder, and 3/4 inch hose connection. Faucet handle shall be securely attached to stem.

2.3.3 Wall Hydrants (Frostproof)

ASSE 1019 with vacuum-breaker backflow preventer shall have a nickel-brass or nickel-bronze wall plate or flange with nozzle and detachable key handle. A brass or bronze operating rod shall be provided within a galvanized iron casing of sufficient length to extend through the wall so that the valve is inside the building, and the portion of the hydrant between the outlet and valve is self-draining. A brass or bronze valve with coupling and union elbow having metal-to-metal seat shall be provided. Valve rod and seat washer shall be removable through the face of the hydrant. The hydrant shall have 3/4 inch exposed hose thread on spout and 3/4 inch male pipe thread on inlet.

2.3.4 Yard Hydrants

Yard box or post hydrants shall have valve housings located below frost lines. Water from the casing shall be drained after valve is shut off. Hydrant shall be bronze with cast-iron box or casing guard. "T" handle key shall be provided.

2.3.5 Relief Valves

Water heaters and hot water storage tanks shall have a combination pressure and temperature (P&T) relief valve. The pressure relief element of a P&T relief valve shall have adequate capacity to prevent excessive pressure buildup in the system when the system is operating at the maximum rate of heat input. The temperature element of a P&T relief valve shall have a relieving capacity which is at least equal to the total input of the heaters when operating at their maximum capacity. Relief valves shall be rated according to ANSI Z21.22/CSA 4.4. Relief valves for systems where the maximum rate of heat input is less than 200,000 Btuh shall have 3/4 inch minimum inlets, and 3/4 inch outlets. Relief valves for systems where the maximum rate of heat input is greater than 200,000 Btuh shall have 1 inch minimum inlets, and 1 inch outlets. The discharge pipe from the relief valve shall be the size of the valve outlet.

2.3.6 Thermostatic Mixing Valves

Provide thermostatic mixing valve for lavatory faucets. Mixing valves, thermostatic type, pressure-balanced or combination thermostatic and pressure-balanced shall be line size and shall be constructed with rough or finish bodies either with or without plating. Each valve shall be constructed to control the mixing of hot and cold water and to deliver water at a desired temperature regardless of pressure or input temperature changes. The control element shall be of an approved type. The body

shall be of heavy cast bronze, and interior parts shall be brass, bronze, corrosion-resisting steel or copper. The valve shall be equipped with necessary stops, check valves, unions, and sediment strainers on the inlets. Mixing valves shall maintain water temperature within 5 degrees F of any setting.

2.4 FIXTURES

Water closet replacements in major renovations may have a flush valve of up to 1.6 GPF to accommodate existing plumbing capacity. Fixtures for use by the physically handicapped shall be in accordance with ICC A117.1.[ASME A112.19.3/CSA B45.4 302 stainless steel] [Vitreous China], nonabsorbent, hard-burned, and vitrified throughout the body shall be provided. Porcelain enameled ware shall have specially selected, clear [white][_____], acid-resisting enamel coating evenly applied on surfaces. No fixture will be accepted that shows cracks, crazes, blisters, thin spots, or other flaws. Fixtures shall be equipped with appurtenances such as traps, faucets, stop valves, and drain fittings. Each fixture and piece of equipment requiring connections to the drainage system, except grease interceptors, shall be equipped with a trap. Brass expansion or toggle bolts capped with acorn nuts shall be provided for supports, and polished chromium-plated pipe, valves, and fittings shall be provided where exposed to view. Fixtures with the supply discharge below the rim shall be equipped with backflow preventers. Internal parts of flush valves and flushometer valves, shower mixing valves, shower head face plates, pop-up stoppers of lavatory waste drains, and pop-up stoppers and overflow tees and shoes of bathtub waste drains [may contain acetal resin, fluorocarbon, nylon, acrylonitrile-butadiene-styrene (ABS) or other plastic material, if the material has provided satisfactory service under actual commercial or industrial operating conditions for not less than 2 years][shall be copper alloy with all visible surfaces chrome plated]. [Plastic in contact with hot water shall be suitable for 180 degrees F water temperature.]

2.4.1 Lavatories

[Enameled cast-iron lavatories shall be provided with two cast-iron or steel brackets secured to the underside of the apron and drilled for bolting to the wall in a manner similar to the hanger plate. Exposed brackets shall be porcelain enameled.][Vitreous china lavatories shall be provided with two integral molded lugs on the back-underside of the fixture and drilled for bolting to the wall in a manner similar to the hanger plate.]Provide WaterSense labeled faucet with a maximum flow rate of 0.5 gpm at a flowing pressure of 60 psi. Water volume must be limited to 0.25 gal per metering cycle. Provide data identifying WaterSense label for lavatory faucet.

2.4.2 Automatic Controls

Provide automatic, sensor operated faucets and flush valves to comply with ASSE 1037 and UL 1951 for lavatory faucets, urinals, and water closets. Flushing and faucet systems shall consist of solenoid-activated valves with light beam sensors. Flush valve for water closet shall include an override pushbutton. Flushing devices shall be provided as described in paragraph FIXTURES AND FIXTURE TRIMMINGS.

2.4.3 Flush Valve Water Closets

ASME A112.19.2/CSA B45.1, [white] [_____] vitreous china, [

ASME A112.19.3/CSA B45.4 302 Stainless Steel,] siphon jet, elongated bowl, [floor-mounted, floor outlet][wall mounted, wall outlet]. Top of toilet seat height above floor shall be 14 to 15 inches, except 17 to 19 inches for wheelchair water closets. Provide wax bowl ring including plastic sleeve. Provide [white] [_____] solid plastic elongated [open-front seat] [closed-front seat with cover].

Water flushing volume of the water closet and flush valve combination shall not exceed 1.28 gallons per flush.[Provide a dual-flush water closet and flush valve combination that will also provide a second flushing water volume not to exceed 1.28 gallons per flush.] Water closets must meet the EPA WaterSense product definition specified in http://www.epa.gov/watersense/partners/product_program_specs.html and must be EPA WaterSense labeled products. Provide data identifying WaterSense label for flush valve water closet.

Provide large diameter flush valve including angle control-stop valve, vacuum breaker, tail pieces, slip nuts, and wall plates; exposed to view components shall be chromium-plated or polished stainless steel. Flush valves shall be nonhold-open type. Mount flush valves not less than 11 inches above the fixture. Mounted height of flush valve shall not interfere with the hand rail in ADA stalls.[Provide solenoid-activated flush valves including electrical-operated light-beam-sensor to energize the solenoid.][Provide piston type, oil operated, flush valve and wall support for salt water service.]

2.4.4 Flush Valve Urinals

ASME A112.19.2/CSA B45.1, [white] [_____] vitreous china, [ASME A112.19.3/CSA B45.4 302 stainless steel],wall-mounted, wall outlet, siphon jet, integral trap, and extended side shields. Provide urinal with the rim 17 inches above the floor. Provide urinal with the rim 24 inches above the floor. Water flushing volume of the urinal and flush valve combination shall not exceed 0.5 gallons per flush. Urinals must meet the specifications of http://www.epa.gov/watersense/partners/product_program_specs.html and must be EPA WaterSense labeled products. Provide data identifying WaterSense label for urinal. Provide ASME A112.6.1M concealed chair carriers with vertical steel pipe supports. Provide large diameter flush valve including angle control-stop valve, vacuum breaker, tail pieces, slip nuts, and wall plates; exposed to view components shall be chromium-plated or polished stainless steel. Flush valves shall be nonhold-open type. Mount flush valves not less than 11 inches above the fixture.[Provide solenoid-activated flush valves including electrical-operated light-beam-sensor to energize the solenoid.][Provide piston type, oil operated, flush valve and wall support for salt water service.]

2.4.5 Wheelchair Flush Valve Type Urinals

ASME A112.19.2/CSA B45.1, [white] [_____] vitreous china, [ASME A112.19.3/CSA B45.4 302 stainless steel],wall-mounted, wall outlet, blowout action, integral trap, elongated projecting bowl, 20 inches long from wall to front of flare, and ASME A112.19.5 trim. Provide large diaphragm (not less than 2.625 inches upper chamber inside diameter at the point where the diaphragm is sealed between the upper and lower chambers), nonhold-open flush valve of chrome plated cast brass conforming to ASTM B584, including vacuum breaker and angle (control-stop) valve with back check. The water flushing volume of the flush valve and urinal combination shall not exceed 0.5 gallon per flush. Urinals must meet the

specifications of http://www.epa.gov/watersense/partners/product_program_specs.html and must be EPA WaterSense labeled products. Provide data identifying WaterSense label for wheelchair flush valve urinal. Furnish urinal manufacturer's certification of conformance. Provide ASME A112.6.1M concealed chair carriers. Mount urinal with front rim a maximum of 17 inches above floor and flush valve handle a maximum of 44 inches above floor for use by handicapped on wheelchair.[Provide solenoid-activated flush valves including electrical-operated light-beam-sensor to energize the solenoid.]

2.4.6 Flush Tank Water Closets

ASME A112.19.2/CSA B45.1, [white] [_____] vitreous china, [ASME A112.19.3/CSA B45.4 302 stainless steel], siphon jet, round bowl, pressure assisted, floor-mounted, floor outlet. Top of toilet seat height above floor shall be 14 to 15 inches, except 17 to 19 inches for wheelchair water closets.[Nonfloat swing type flush tank valves are not acceptable.][Gravity tank type water closets are not permitted.] Provide wax bowl ring including plastic sleeve. Water flushing volume of the water closet shall not exceed 1.28 gallons per flush.[Provide a dual-flush toilet with a second flushing option that shall not exceed 1.1 gallons per flush.] Tank-type water closets must meet the specifications of http://www.epa.gov/watersense/partners/product_program_specs.html and must be EPA WaterSense labeled products. Provide data identifying WaterSense label for flush tank water closet. Provide [white] [_____] solid plastic round closed-front seat with cover.[Provide solenoid-activated flush valves including electrical-operated light-beam-sensor to energize the solenoid.]

2.4.7 Non-Flushing Toilets

[Provide composting toilets in accordance with manufacturer's recommendations.][Provide vacuum toilet systems in accordance with manufacturer's recommendations.]

2.4.8 Wall Hung Lavatories

ASME A112.19.2/CSA B45.1, [white] [_____] vitreous china, [ASME A112.19.3/CSA B45.4 302 stainless steel], straight back type, minimum dimensions of 19 inches, wide by 17 inches front to rear, with supply openings for use with top mounted centerset faucets, and openings for concealed arm carrier installation.[Provide aerator with faucet.]Provide lavatory faucets and accessories meeting the flow rate and product requirements of the paragraph LAVATORIES. Provide ASME A112.6.1M concealed chair carriers with vertical steel pipe supports and concealed arms for the lavatory. Mount lavatory with the front rim 34 inches above floor and with 29 inches minimum clearance from bottom of the front rim to floor.[Provide top mounted washerless centerset lavatory faucets.][Provide top-mounted solenoid-activated lavatory faucets including electrical-operated light-beam-sensor to energize the solenoid.][Provide filters for chlorine in supply piping to faucets.]

2.4.9 Countertop Lavatories

ASME A112.19.2/CSA B45.1, [white] [_____] vitreous china, [ASME A112.19.3/CSA B45.4 302 stainless steel], self-rimming, minimum dimensions of 19 inches wide by 17 inches front to rear, with supply openings for use with top mounted centerset faucets. Furnish template and mounting kit by lavatory manufacturer.[Provide aerator with faucet.

]Provide lavatory faucets and accessories meeting the flow rate and product requirements of the paragraph LAVATORIES. Mount counter with the top surface 34 inches above floor and with 29 inches minimum clearance from bottom of the counter face to floor.[Provide top mounted washerless centerset lavatory faucets.][Provide top-mounted solenoid-activated lavatory faucets including electrical-operated light-beam-sensor to energize the solenoid.][Provide filters for chlorine in supply piping to faucets.]

2.4.10 Kitchen Sinks

ASME A112.19.3/CSA B45.4, 20 gage stainless steel with integral mounting rim for flush installation, minimum dimensions of 33 inches wide by 21 inches front to rear, two compartments, with undersides fully sound deadened, with supply openings for use with top mounted washerless sink faucets with hose spray, and with 3.5 inch drain outlet.[Provide aerator with faucet.]Water flow rate shall not exceed 2.2 gpm when measured at a flowing water pressure of 60 psi. Provide stainless steel drain outlets and stainless steel cup strainers. Provide separate 1.5 inch P-trap and drain piping to vertical vent piping from each compartment. Provide top mounted washerless sink faucets with hose spray.[Provide filters for chlorine in supply piping to faucets.][Provide UL 430 waste disposer in right compartment.][Provide pedal valve for foot-operated flow control.][Provide secondary kitchen sink that drains to graywater system.][Provide sink with disposal chute to compost bucket under sink.]

2.4.11 Service Sinks

ASME A112.19.2/CSA B45.1, [white] [_____] vitreous china [ASME A112.19.3/CSA B45.4 302 stainless steel] with integral back and wall hanger supports, minimum dimensions of 22 inches wide by 20 inches front to rear, with two supply openings in 10 inch high back. Provide floor supported wall outlet cast iron P-trap and stainless steel rim guards as recommended by service sink manufacturer. Provide back mounted washerless service sink faucets with vacuum breaker and 0.75 inch external hose threads.

2.4.12 Drinking-Water Coolers

AHRI 1010 with more than a single thickness of metal between the potable water and the refrigerant in the heat exchanger, wall-hung, bubbler style, air-cooled condensing unit, 4.75 gph minimum capacity, stainless steel splash receptor and basin, [bottle filler] and stainless steel cabinet. Bubblers shall be controlled by push levers or push bars, front mounted or side mounted near the front edge of the cabinet. Bubbler spouts shall be mounted at maximum of 36 inches above floor and at front of unit basin. Spouts shall direct water flow at least 4 inches above unit basin and trajectory parallel or nearly parallel to the front of unit.[Provide filters for chlorine in supply piping to faucets.] Provide ASME A112.6.1M concealed steel pipe chair carriers. Provide electric water cooler that is Energy Star labeled. Provide data identifying Energy Star label for electric water cooler.

2.4.13 Wheelchair Drinking Water cooler

AHRI 1010, wall-mounted bubbler style with ASME A112.6.1M concealed chair carrier, air-cooled condensing unit, 4.75 gph minimum capacity, stainless steel splash receptor, and all stainless steel cabinet, with 27 inch minimum knee clearance from front bottom of unit to floor and 36 inch

maximum spout height above floor [and bottle filler]. Bubblers shall also be controlled by push levers, by push bars, or touch pads one on each side or one on front and both sides of the cabinet.[Provide filters for chlorine in supply piping to faucets.] Provide electric water cooler that is Energy Star labeled. Provide data identifying Energy Star label for wheelchair electric water cooler.

2.4.14 Plastic Shower Stalls

CSA B45.5-17/IAPMO Z124 four piece [white] [_____] solid acrylic pressure molded fiberglass reinforced plastic shower stalls. Shower stalls shall be scratch resistant, waterproof, and reinforced. Provide showerheads meeting the requirements of the paragraph BATHTUB AND SHOWER FAUCETS AND DRAIN FITTINGS.[Provide flow restrictor in handshower to flow 1.75 gpm.] [Provide filters for chlorine in supply piping to showerheads.] Provide recessed type shower stalls approximately 36 inches wide, 36 inches front to rear, 76 inches high, and 5 inch high curb with shower stall bottom or feet firmly supported by a smooth level floor. Provide PVC shower floor drains and stainless steel strainers. Shower stalls shall meet performance requirements of CSA B45.5-17/IAPMO Z124 and shall be labeled by NAHB Research Foundation, Inc. for compliance. Install shower stall in accordance with the manufacturer's written instructions. Finish installation by covering shower stall attachment flanges with dry-wall in accordance with shower stall manufacturer's recommendation. Provide smooth 100 percent silicone rubber [white] [_____] bathtub caulk between the top, sides, and bottom of shower stalls and bathroom walls and floors.

2.4.15 Precast Terrazzo Shower Floors

Terrazzo shall be made of marble chips cast in white portland cement to produce 3000 psi minimum compressive strength 7 days after casting. Provide floor or wall outlet copper alloy body drain cast integral with terrazzo, with polished stainless steel strainers.

2.4.16 Precast Terrazzo Mop Sinks

Terrazzo shall be made of marble chips cast in white portland cement to produce 3000 psi minimum compressive strength 7 days after casting. Provide floor or wall outlet copper alloy body drain cast integral with terrazzo, with polished stainless steel strainers.

2.4.17 Emergency Eyewash and Shower

ANSI/ISEA Z358.1, floor supported free standing unit. Provide deluge shower head, stay-open ball valve operated by pull rod and ring or triangular handle. Provide eyewash and stay-open ball valve operated by foot treadle or push handle.

2.4.18 Emergency Eye and Face Wash

ANSI/ISEA Z358.1, wall-mounted self-cleaning, nonclogging eye and face wash with quick opening, full-flow valves, stainless steel eye and face wash receptor. Unit shall deliver 3 gpm of aerated water at 30 psig flow pressure, with eye and face wash nozzles 33 to 45 inches above finished floor. Provide copper alloy control valves. Provide an air-gap with the lowest potable eye and face wash water outlet located above the overflow rim by not less than the International Plumbing Code minimum.[Provide a pressure-compensated tempering valve, with leaving water temperature setpoint adjustable throughout the range 60 to 95 degrees F.][Provide

packaged, UL listed, alarm system; including an amber strobe lamp, horn with externally adjustable loudness and horn silencing switch, mounting hardware, and waterflow service within NEMA Type 3 or 4 enclosures[and for explosion proof service within NEMA Type 7 or 9 enclosures].]

2.5 BACKFLOW PREVENTERS

Backflow prevention devices must be approved by the State or local regulatory agencies. If there is no State or local regulatory agency requirements, the backflow prevention devices must be listed by the Foundation for Cross-Connection Control & Hydraulic Research, or any other approved testing laboratory having equivalent capabilities for both laboratory and field evaluation of backflow prevention devices and assemblies.

Reduced pressure principle assemblies, double check valve assemblies, atmospheric (nonpressure) type vacuum breakers, and pressure type vacuum breakers shall be meet the above requirements.

Backflow preventers with intermediate atmospheric vent shall conform to ASSE 1012. Reduced pressure principle backflow preventers shall conform to ASSE 1013. Hose connection vacuum breakers shall conform to ASSE 1011. Pipe applied atmospheric type vacuum breakers shall conform to ASSE 1001. Pressure vacuum breaker assembly shall conform to ASSE 1020. Air gaps in plumbing systems shall conform to ASME A112.1.2.

2.6 DRAINS

2.6.1 Floor and Shower Drains

Floor and shower drains shall consist of a galvanized body, integral seepage pan, and adjustable perforated or slotted chromium-plated bronze, nickel-bronze, or nickel-brass strainer, consisting of grate and threaded collar. Floor drains shall be cast iron except where metallic waterproofing membrane is installed. Drains shall be of double drainage pattern for embedding in the floor construction. The seepage pan shall have weep holes or channels for drainage to the drainpipe. The strainer shall be adjustable to floor thickness. A clamping device for attaching flashing or waterproofing membrane to the seepage pan without damaging the flashing or waterproofing membrane shall be provided when required. Drains shall be provided with threaded connection. Between the drain outlet and waste pipe, a neoprene rubber gasket conforming to ASTM C564 may be installed, provided that the drain is specifically designed for the rubber gasket compression type joint. Floor and shower drains shall conform to ASME A112.6.3.[Provide drain with trap primer connection, trap primer, and connection piping. Primer shall meet ASSE 1018.]

2.6.1.1 Metallic Shower Pan Drains

Where metallic shower pan membrane is installed, polyethylene drain with corrosion-resistant screws securing the clamping device shall be provided. Polyethylene drains shall have fittings to adapt drain to waste piping. Polyethylene for floor drains shall conform to ASTM D1248. Drains shall have separate cast-iron "P" trap, circular body, seepage pan, and strainer, unless otherwise indicated.

2.6.1.2 Drains and Backwater Valves

Drains and backwater valves installed in connection with waterproofed

floors or shower pans shall be equipped with bolted-type device to securely clamp flashing.

2.6.2 Bathtub and Shower Faucets and Drain Fittings

Provide single control pressure equalizing bathtub and shower faucets with body mounted from behind the wall with threaded connections. Provide ball joint self-cleaning shower heads. Provide WaterSense labeled showerhead with a maximum flow rate of (1.75 gpm). Provide data identifying WaterSense label for showerhead. Provide tubing mounted from behind the wall between bathtub faucets and shower heads and bathtub diverter spouts. Provide separate globe valves or angle valves with union connections in each supply to faucet. Provide trip-lever pop-up drain fittings for above-the-floor drain installations. The top of drain pop-ups, drain outlets, tub overflow outlet, and; control handle for pop-up drain shall be chromium-plated or polished stainless steel. Linkage between drain pop-up and pop-up control handle at bathtub overflow outlet shall be copper alloy or stainless steel. Provide 1.5 inch copper alloy adjustable tubing with slip nuts and gaskets between bathtub overflow and drain outlet; chromium-plated finish is not required.[Provide bathtub and shower valve with ball type control handle.]

2.6.3 Area Drains

Area drains shall be plain pattern with polished stainless steel perforated or slotted grate and bottom outlet. The drain shall be circular or square with a 12 inch nominal overall width or diameter and 10 inch nominal overall depth. Drains shall be cast iron with manufacturer's standard coating. Grate shall be easily lifted out for cleaning. Outlet shall be suitable for inside caulked connection to drain pipe. Drains shall conform to ASME A112.6.3.

2.6.4 Floor Sinks

Floor sinks shall be [circular] [square], with 12 inch nominal overall width or diameter and 10 inch nominal overall depth. Floor sink shall have an acid-resistant enamel interior finish with cast-iron body, [aluminum][ABS] sediment bucket, and perforated grate of cast iron in industrial areas and stainless steel in finished areas. The outlet pipe size shall be as indicated or of the same size as the connecting pipe.

2.6.5 Boiler Room Drains

Boiler room drains shall have combined drain and trap, hinged grate, removable bucket, and threaded brass cleanout with brass backwater valve. The removable galvanized cast-iron sediment bucket shall have rounded corners to eliminate fouling and shall be equipped with hand grips. Drain shall have a minimum water seal of 4 inches. The grate area shall be not less than 100 square inches.

2.6.6 Pit Drains

Pit drains shall consist of a body, integral seepage pan, and nontilting perforated or slotted grate. Drains shall be of double drainage pattern suitable for embedding in the floor construction. The seepage pan shall have weep holes or channels for drainage to the drain pipe. Membrane or flashing clamping device shall be provided when required. Drains shall be cast iron with manufacturer's standard coating. Drains shall be circular and provided with bottom outlet suitable for inside caulked connection,

unless otherwise indicated. Drains shall be provided with separate cast-iron "P" traps, unless otherwise indicated.

2.6.7 Sight Drains

Sight drains shall consist of body, integral seepage pan, and adjustable strainer with perforated or slotted grate and funnel extension. The strainer shall have a threaded collar to permit adjustment to floor thickness. Drains shall be of double drainage pattern suitable for embedding in the floor construction. A clamping device for attaching flashing or waterproofing membrane to the seepage pan without damaging the flashing or membrane shall be provided for other than concrete construction. Drains shall have a galvanized heavy cast-iron body and seepage pan and chromium-plated bronze, nickel-bronze, or nickel-brass strainer and funnel combination. Drains shall be provided with threaded connection and with a separate cast-iron "P" trap, unless otherwise indicated. Drains shall be circular, unless otherwise indicated. The funnel shall be securely mounted over an opening in the center of the strainer. Minimum dimensions shall be as follows:

Area of strainer and collar: 36 square inches
Height of funnel: 3-3/4 inches
Diameter of lower portion: 2 inches of funnel
Diameter of upper portion: 4 inches of funnel

2.6.8 Roof Drains and Expansion Joints

Roof drains shall conform to ASME A112.6.4, with dome and integral flange, and shall have a device for making a watertight connection between roofing and flashing. The whole assembly shall be galvanized heavy pattern cast iron. For aggregate surface roofing, the drain shall be provided with a gravel stop. On roofs other than concrete construction, roof drains shall be complete with underdeck clamp, sump receiver, and an extension for the insulation thickness where applicable. A clamping device for attaching flashing or waterproofing membrane to the seepage pan without damaging the flashing or membrane shall be provided when required to suit the building construction. Strainer openings shall have a combined area equal to twice that of the drain outlet. The outlet shall be equipped to make a proper connection to threaded pipe of the same size as the downspout. An expansion joint of proper size to receive the conductor pipe shall be provided. The expansion joint shall consist of a heavy cast-iron housing, brass or bronze sleeve, brass or bronze fastening bolts and nuts, and gaskets or packing. The sleeve shall have a nominal thickness of not less than 0.134 inch. Gaskets and packing shall be close-cell neoprene, O-ring packing shall be close-cell neoprene of 70 durometer. Packing shall be held in place by a packing gland secured with bolts.

2.7 SHOWER PAN

Shower pan may be copper, or nonmetallic material.

2.7.1 Sheet Copper

Sheet copper shall be 16 ounce weight.

2.7.2 Plasticized Polyvinyl Chloride Shower Pan Material

Material shall be sheet form. The material shall be 0.040 inch minimum thickness of plasticized polyvinyl chloride or chlorinated polyethylene and shall be in accordance with ASTM D4551.

2.7.3 Nonplasticized Polyvinyl Chloride (PVC) Shower Pan Material

Material shall consist of a plastic waterproofing membrane in sheet form. The material shall be 0.040 inch minimum thickness of nonplasticized PVC and shall have the following minimum properties:

a. or ASTM D638:

Ultimate Tensile Strength:	2600 psi
Ultimate Elongation:	398 percent
100 Percent Modulus:	445 psi

b. ASTM D1004:

Tear Strength:	300 pounds per inch
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c. ASTM E96/E96M:

Permeance:	0.008 perms
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d. Other Properties:

Specific Gravity:	1.29
PVC Solvent:	Weldable
Cold Crack:	minus 53 degrees F
Dimensional stability	212 degrees F minus 2.5 percent
Hardness, Shore A:	89

2.8 TRAPS

Unless otherwise specified, traps shall be [plastic per ASTM F409][or] [copper-alloy adjustable tube type with slip joint inlet and swivel]. Traps shall be without a cleanout. [Provide traps with removable access panels for easy clean-out at sinks and lavatories.] Tubes shall be copper alloy with walls not less than 0.032 inch thick within commercial tolerances, except on the outside of bends where the thickness may be reduced slightly in manufacture by usual commercial methods. Inlets shall have rubber washer and copper alloy nuts for slip joints above the discharge level. Swivel joints shall be below the discharge level and shall be of metal-to-metal or metal-to-plastic type as required for the application. Nuts shall have flats for wrench grip. Outlets shall have internal pipe thread, except that when required for the application, the outlets shall have sockets for solder-joint connections. The depth of the water seal shall be not less than 2 inches. The interior diameter shall be not more than 1/8 inch over or under the nominal size, and interior surfaces shall be reasonably smooth throughout. A copper alloy "P" trap assembly consisting of an adjustable "P" trap and threaded trap wall nipple with cast brass wall flange shall be provided for lavatories. The assembly shall be a standard manufactured unit and may have a rubber-gasketed swivel joint.

2.9 INTERCEPTORS

2.9.1 Grease Interceptor

Grease interceptor of the size indicated shall be of reinforced concrete, [or precast concrete construction] [or equivalent capacity commercially available steel grease interceptor] with removable three-section, 3/8 inch checker-plate cover, and shall be installed outside the building. Steel grease interceptor shall be installed in a concrete pit and shall be epoxy-coated to resist corrosion as recommended by the manufacturer. Interceptors shall be tested and rated in accordance with PDI G 101. Concrete shall have 3,000 psi minimum compressive strength at 28 days. Provide flow control fitting.

2.9.2 Oil Interceptor

Cast iron or welded steel, coated inside and outside with white acid resistant epoxy, with internal air relief bypass, bronze cleanout plug, double wall trap seal, removable combination pressure equalizing and flow diffusing baffle and sediment bucket, horizontal baffle, adjustable oil draw-off and vent connections on either side, gas and watertight gasketed nonskid cover, and flow control fitting.

2.10 WATER HEATERS

Water heater types and capacities shall be as indicated. Each water heater shall have replaceable anodes. Each primary water heater shall have controls with an adjustable range that includes 90 to 160 degrees F. Each gas-fired water heater and booster water heater shall have controls with an adjustable range that includes 120 to 180 degrees F. Hot water systems utilizing recirculation systems shall be tied into building off-hour controls. The thermal efficiencies and standby heat losses shall conform to TABLE III in PART 3 of this Section for each type of water heater specified. The only exception is that storage water heaters and hot water storage tanks having more than 500 gallons storage capacity need not meet the standard loss requirement if the tank surface area is insulated to R-12.5 and if a standing light is not used. Plastic materials polyetherimide (PEI) and polyethersulfone (PES) are forbidden to be used for vent piping of combustion gases. A factory pre-charged expansion tank shall be installed on the cold water supply to each water heater. Expansion tanks shall be specifically designed for use on potable water systems and shall be rated for 200 degrees F water temperature and 150 psi working pressure. The expansion tank size and acceptance volume shall be [_____] [as indicated].

2.10.1 Automatic Storage Type

Heaters shall be complete with [control system,] [control system, temperature gauge, and pressure gauge,] and shall have ASME rated combination pressure and temperature relief valve.

2.10.1.1 Oil-Fired Type

Oil-fired type water heaters shall conform to UL 732.

2.10.1.2 Gas-Fired Type

Gas-fired water heaters shall conform to ANSI Z21.10.1/CSA 4.1 when input is 75,000 BTU per hour or less or ANSI Z21.10.3/CSA 4.3 for heaters with

input greater than 75,000 BTU per hour.[Provide Energy Star labeled gas storage water heater. Provide data identifying Energy Star label for gas storage water heater.]

2.10.1.3 Electric Type

Electric type water heaters shall conform to UL 174 with dual heating elements. Each element shall be 4.5 KW. The elements shall be wired so that only one element can operate at a time.

2.10.1.4 Indirect Heater Type

Steam and high temperature hot water (HTHW) heaters with storage system shall be the assembled product of one manufacturer, and be ASME tested and "U" stamped to code requirements under ASME BPVC SEC VIII D1. The storage tank shall be as specified in paragraph HOT-WATER STORAGE TANKS. The heat exchanger shall be [double wall] [single wall] type that separates the potable water from the heat transfer medium with a space vented to the atmosphere in accordance with ICC IPC.

- a. HTHW Energy Source: The heater element shall have a working pressure of 400 psig with water at a temperature of 400 degrees F. The heating surface shall be based on 1 square foot of heating surface to heat 20 gallons or more of water in 1 hour from 40 to 180 degrees F using hot water at a temperature of 350 degrees F. Carbon steel heads shall be used. Tubing shall conform to ASTM B111/B111M, Copper Alloy No. 706 (90-10 copper-nickel). Heating elements shall withstand an internal hydrostatic pressure of 600 psig for not less than 15 seconds without leaking or any evidence of damage.
- b. Steam Energy Source: The heater element shall have a working pressure of 150 pounds per square inch gauge (psig) with steam at a temperature of 365 degrees F. The heating surface shall be based on 1 square foot of heating surface to heat 20 gallons or more of water in 1 hour from 40 to 180 degrees F using steam at atmospheric pressure.[Cast iron] [bronze] heads shall be used. Tubing shall be light-drawn copper tubing conforming to ASTM B75/B75M. Heating elements shall withstand an internal hydrostatic pressure of 225 psig for not less than 15 seconds without leaking or any evidence of damage.

2.10.2 Phenolic Resin Coatings for Heater Tubes

The phenolic resin coating system shall be applied at either the coil or coating manufacturer's factory in accordance with manufacturer's standard proven production process. The coating system shall be a product specifically intended for use on the material the water heating tubes/coils are made of and shall be acceptable for use in potable water systems. The coating system shall be capable of withstanding temperatures up to 400 degrees F dry bulb; and meet the requirements of 21 CFR 175.

[The entire exterior surface] [and] [the first 5 to 8 inches inside the tubes] of each coil shall be coated with phenolic resin coating system.

2.10.2.1 Standard Product

Provide a phenolic resin coating system that is a standard product of a manufacturer regularly engaged in the manufacturing of products that are of a similar material, design and workmanship.

Standard products are defined as components and equipment that have been in satisfactory commercial or industrial use in similar applications of similar size for at least two years before bid opening.

Prior to this two year period, these standard products were sold on the commercial market using advertisements in manufacturers' catalogs or brochures. These manufacturers' catalogs, or brochures shall have been copyrighted documents or be identified with a manufacturer's document number.

2.11 HOT-WATER STORAGE TANKS

Hot-water storage tanks shall be constructed by one manufacturer, ASME stamped for the working pressure, and shall have the National Board (ASME) registration. The tank shall be cement-lined or glass-lined steel type in accordance with AWWA D100. The heat loss shall conform to TABLE III in PART 3 of this Section as determined by the requirements of ASHRAE 90.1 - IP. Each tank shall be equipped with a thermometer, conforming to ASTM E1, Type I, Class 3, Range C, style and form as required for the installation, and with 7 inch scale. Thermometer shall have a separable socket suitable for a 3/4 inch tapped opening. Tanks shall be equipped with a pressure gauge 6 inch minimum diameter face. Insulation shall be as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Storage tank capacity shall be as shown.

2.12 PUMPS

2.12.1 Sump Pumps

Sump pumps shall be of capacities indicated. The pumps shall be of the automatic, electric motor-driven, submerged type, complete with necessary control equipment and with a split or solid cast-iron or steel cover plate. The pumps shall be direct-connected by an approved flexible coupling to a vertical electric motor having a continuous oiling device or packed bearings sealed against dirt and moisture. Motors shall be totally enclosed, fan-cooled of sizes as indicated and shall be equipped with an across-the-line magnetic controller in a NEMA 250, Type [1] [4] enclosure. Integral size motors shall be the premium efficiency type in accordance with NEMA MG 1. Each pump shall be fitted with a high-grade thrust bearing mounted above the floor. Each shaft shall have an alignment bearing at each end, and the suction inlet shall be between 3 and 6 inches above the sump bottom. The suction side of each pump shall have a strainer of ample capacity. A float switch assembly, with the switch completely enclosed in a NEMA 250, Type [1] [4] enclosure, shall start and stop each motor at predetermined water levels. Duplex pumps shall be equipped with an automatic alternator to change the lead operation from one pump to the other, and for starting the second pump if the flow exceeds the capacity of the first pump. The discharge line from each pump shall be provided with a union or flange, a nonclog swing check valve, and a stop valve in an accessible location near the pump.

2.12.2 Circulating Pumps

Domestic hot water circulating pumps shall be electrically driven, single-stage, centrifugal, with mechanical seals, suitable for the intended service. Pump and motor shall be [integrally mounted on a cast-iron or steel subbase,] [close-coupled with an overhung impeller,] [or] [supported by the piping on which it is installed]. The shaft shall be one-piece, heat-treated, corrosion-resisting steel with impeller and

smooth-surfaced housing of bronze.

Motor shall be totally enclosed, fan-cooled and shall have sufficient horsepower for the service required. Each pump motor shall be equipped with an across-the-line magnetic controller in a NEMA 250, Type 1 enclosure with "START-STOP" switch in cover.

Integral size motors shall be premium efficiency type in accordance with NEMA MG 1. Pump motors smaller than 1 hp Fractional horsepower pump motors shall have integral thermal overload protection in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Guards shall shield exposed moving parts.

2.12.3 Flexible Connectors

Flexible connectors shall be provided at the suction and discharge of each pump that is 1 hp or larger. Connectors shall be constructed of neoprene, rubber, or braided bronze, with Class 150 standard flanges. Flexible connectors shall be line size and suitable for the pressure and temperature of the intended service.

2.13 COMPRESSED AIR SYSTEM

2.13.1 Air Compressors

Air compressor unit shall be a factory-packaged assembly, including [_____] phase, [_____] volt motor controls, switches, wiring, accessories, and motor controllers, in a NEMA 250, Type [1] [4] enclosure. Tank-mounted air compressors shall be manufactured to comply with UL listing requirements. Air compressors shall have manufacturer's name and address, together with trade name, and catalog number on a nameplate securely attached to the equipment. Each compressor shall [start and stop automatically at upper and lower pressure limits of the system] [regulate pressure by constant speed compressor loading and unloading] [have a manual-off-automatic switch that when in the manual position, the compressor loads and unloads to meet the demand and, in the automatic position, a time delay relay shall allow the compressor to operate for an adjustable length of time unloaded, then stop the unit]. Guards shall shield exposed moving parts. Each duplex compressor system shall be provided with [automatic] [manual] alternation system. Each compressor motor shall be provided with an across-the-line-type magnetic controller, complete with low-voltage release. An intake air filter and silencer shall be provided with each compressor. Aftercooler and moisture separator shall be installed between compressors and air receiver to remove moisture and oil condensate before the air enters the receiver. Aftercoolers shall be either air- or water-cooled, as indicated. The air shall pass through a sufficient number of tubes to affect cooling. Tubes shall be sized to give maximum heat transfer. Water to unit shall be controlled by a solenoid or pneumatic valve, which opens when the compressors start and closes when the compressors shut down. Cooling capacity of the aftercooler shall be sized for the total capacity of the compressors. Means shall be provided for draining condensed moisture from the receiver by an automatic float type trap. Capacities of air compressors and receivers shall be as indicated.

2.13.2 Lubricated Compressors

Compressors shall be two-stage, V-belt drive, capable of operating continuously against their designed discharge pressure, and shall operate

at a speed not in excess of 1800 rpm. Compressors shall have the capacity and discharge pressure indicated. Compressors shall be assembled complete on a common subbase. The compressor main bearings shall be either roller or ball. The discharge passage of the high pressure air shall be piped to the air receiver with a copper pipe or tubing. A pressure gauge calibrated to 150 psi and equipped with a gauge cock and pulsation dampener shall be furnished for installation adjacent to pressure switches.

2.13.3 Air Receivers

Receivers shall be designed for 200 psi working pressure. Receivers shall be factory air tested to 1-1/2 times the working pressure. Receivers shall be equipped with safety relief valves and accessories, including pressure gauges and automatic and manual drains. The outside of air receivers may be galvanized or supplied with commercial enamel finish. Receivers shall be designed and constructed in accordance with ASME BPVC SEC VIII D1 and shall have the design working pressures specified herein. A display of the ASME seal on the receiver or a certified test report from an approved independent testing laboratory indicating conformance to the ASME Code shall be provided.

2.13.4 Intake Air Supply Filter

Dry type air filter shall be provided having a collection efficiency of 99 percent of particles larger than 10 microns. Filter body and media shall withstand a maximum 125 psi, capacity as indicated.

2.13.5 Pressure Regulators

The air system shall be provided with the necessary regulator valves to maintain the desired pressure for the installed equipment. Regulators shall be designed for a maximum inlet pressure of 125 psi and a maximum temperature of 200 degrees F. Regulators shall be single-seated, pilot-operated with valve plug, bronze body and trim or equal, and threaded connections. The regulator valve shall include a pressure gauge and shall be provided with an adjustment screw for adjusting the pressure differential from 0 to 125 psi. Regulator shall be sized as indicated.

2.14 DOMESTIC WATER SERVICE METER

[The requirements for metering and submetering are specified in Section 33 11 00 WATER UTILITY DISTRIBUTION PIPING.

][Cold water meters 2 inches and smaller shall be positive displacement type conforming to AWWA C700. Cold water meters 2-1/2 inches and larger shall be turbine type conforming to AWWA C701. Meter register may be round or straight reading type, [indicating [____]] [as provided by the local utility]. Meter shall be provided with a pulse generator, remote readout register and all necessary wiring and accessories.

Meters must be connected to the base wide energy and utility monitoring and control system (if this system exists) using the installation's advanced metering protocols.

]2.15 POOL WATER PUMP SAFETY VACUUM RELEASE SYSTEM (SVRS)

Safety vacuum release system (SVRS) shall meet the requirements specified in ASME A112.19.17, or ASTM F2387, as modified and supplemented by this specification. System shall include:

Vacuum monitoring at least 60 times per second.
Power supply monitoring at least 50 times per second.
Capable of integration with existing timer box.
Low vacuum sensing and alarm.
Maintenance override.
Power back-up.
Display of error readout.
Turns off power to pump in milliseconds upon detecting sudden vacuum change.
Multiple audible alarm capabilities for multiple harmful situations.

2.16 ELECTRICAL WORK

Provide electrical motor driven equipment specified complete with motors, motor starters, and controls as specified herein and in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide internal wiring for components of packaged equipment as an integral part of the equipment. Provide [high efficiency type,]single-phase, fractional-horsepower alternating-current motors, including motors that are part of a system, corresponding to the applications in accordance with NEMA MG 11.[In addition to the requirements of Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM, provide polyphase, squirrel-cage medium induction motors with continuous ratings, including motors that are part of a system, that meet the efficiency ratings for premium efficiency motors in accordance with NEMA MG 1.] Provide motors in accordance with NEMA MG 1 and of sufficient size to drive the load at the specified capacity without exceeding the nameplate rating of the motor.

Motors shall be rated for continuous duty with the enclosure specified. Motor duty requirements shall allow for maximum frequency start-stop operation and minimum encountered interval between start and stop. Motor torque shall be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Motor bearings shall be fitted with grease supply fittings and grease relief to outside of the enclosure.

Controllers and contactors shall have auxiliary contacts for use with the controls provided. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, shall be provided. For packaged equipment, the manufacturer shall provide controllers, including the required monitors and timed restart.

Power wiring and conduit for field installed equipment shall be provided under and conform to the requirements of Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

2.17 MISCELLANEOUS PIPING ITEMS

2.17.1 Escutcheon Plates

Provide one piece or split hinge metal plates for piping entering floors, walls, and ceilings in exposed spaces. Provide chromium-plated on copper alloy plates or polished stainless steel finish in finished spaces. Provide paint finish on plates in unfinished spaces.

2.17.2 Pipe Sleeves

Provide where piping passes entirely through walls, ceilings, roofs, and floors. Sleeves are not required where [supply] drain, waste, and vent (DWV) piping passes through concrete floor slabs located on grade, except where penetrating a membrane waterproof floor.

2.17.2.1 Sleeves in Masonry and Concrete

Provide steel pipe sleeves or schedule 40 PVC plastic pipe sleeves. Sleeves are not required where drain, waste, and vent (DWV) piping passes through concrete floor slabs located on grade. Core drilling of masonry and concrete may be provided in lieu of pipe sleeves when cavities in the core-drilled hole are completely grouted smooth.

2.17.2.2 Sleeves Not in Masonry and Concrete

Provide 26 gage galvanized steel sheet or PVC plastic pipe sleeves.

2.17.3 Pipe Hangers (Supports)

Provide MSS SP-58 Type 1 with adjustable type steel support rods, except as specified or indicated otherwise. Attach to steel joists with Type 19 or 23 clamps and retaining straps. Attach to Steel W or S beams with Type 21, 28, 29, or 30 clamps. Attach to steel angles and vertical web steel channels with Type 20 clamp with beam clamp channel adapter. Attach to horizontal web steel channel and wood with drilled hole on centerline and double nut and washer. Attach to concrete with Type 18 insert or drilled expansion anchor. Provide Type 40 insulation protection shield for insulated piping.

2.17.4 Nameplates

Provide 0.125 inch thick melamine laminated plastic nameplates, black matte finish with white center core, for equipment, gages, thermometers, and valves; valves in supplies to faucets will not require nameplates. Accurately align lettering and engrave minimum of 0.25 inch high normal block lettering into the white core. Minimum size of nameplates shall be 1.0 by 2.5 inches. Key nameplates to a chart and schedule for each system. Frame charts and schedules under glass and place where directed near each system. Furnish two copies of each chart and schedule.

2.17.5 Labels

Provide labels for sensor operators at flush valves and faucets. Include the following information on each label:

- a. Identification of the sensor and its operation with [graphic] [written] [Braille] description.

- b. Range of the sensor.
- c. Battery replacement schedule.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Piping located in air plenums shall conform to NFPA 90A requirements. Piping located in shafts that constitute air ducts or that enclose air ducts shall be noncombustible in accordance with NFPA 90A. Installation of plastic pipe where in compliance with NFPA may be installed in accordance with PPFA Fire Man. The plumbing system shall be installed complete with necessary fixtures, fittings, traps, valves, and accessories. Water and drainage piping shall be extended 5 feet outside the building, unless otherwise indicated. A [gate valve] [full port ball valve] [ball valve] and drain shall be installed on the water service line inside the building approximately 6 inches above the floor from point of entry. Piping shall be connected to the exterior service lines or capped or plugged if the exterior service is not in place. Sewer and water pipes shall be laid in separate trenches, except when otherwise shown. Exterior underground utilities shall be at least 12 inches below the [average local frost depth] [finish grade] or as indicated on the drawings. If trenches are closed or the pipes are otherwise covered before being connected to the service lines, the location of the end of each plumbing utility shall be marked with a stake or other acceptable means. Valves shall be installed with control no lower than the valve body.

3.1.1 Water Pipe, Fittings, and Connections

3.1.1.1 Utilities

The piping shall be extended to fixtures, outlets, and equipment. The hot-water and cold-water piping system shall be arranged and installed to permit draining. The supply line to each item of equipment or fixture, except faucets, flush valves, or other control valves which are supplied with integral stops, shall be equipped with a shutoff valve to enable isolation of the item for repair and maintenance without interfering with operation of other equipment or fixtures. Supply piping to fixtures, faucets, hydrants, shower heads, and flushing devices shall be anchored to prevent movement.

3.1.1.2 Cutting and Repairing

The work shall be carefully laid out in advance, and unnecessary cutting of construction shall be avoided. Damage to building, piping, wiring, or equipment as a result of cutting shall be repaired by mechanics skilled in the trade involved.

3.1.1.3 Protection of Fixtures, Materials, and Equipment

Pipe openings shall be closed with caps or plugs during installation. Fixtures and equipment shall be tightly covered and protected against dirt, water, chemicals, and mechanical injury. Upon completion of the work, the fixtures, materials, and equipment shall be thoroughly cleaned, adjusted, and operated. Safety guards shall be provided for exposed rotating equipment.

3.1.1.4 Mains, Branches, and Runouts

Piping shall be installed as indicated. Pipe shall be accurately cut and worked into place without springing or forcing. Structural portions of the building shall not be weakened. Aboveground piping shall run parallel with the lines of the building, unless otherwise indicated. Branch pipes from service lines may be taken from top, bottom, or side of main, using crossover fittings required by structural or installation conditions. Supply pipes, valves, and fittings shall be kept a sufficient distance from other work and other services to permit not less than 1/2 inch between finished covering on the different services. Bare and insulated water lines shall not bear directly against building structural elements so as to transmit sound to the structure or to prevent flexible movement of the lines. Water pipe shall not be buried in or under floors unless specifically indicated or approved. Changes in pipe sizes shall be made with reducing fittings. Use of bushings will not be permitted except for use in situations in which standard factory fabricated components are furnished to accommodate specific accepted installation practice. Change in direction shall be made with fittings, except that bending of pipe 4 inches and smaller will be permitted, provided a pipe bender is used and wide sweep bends are formed. The center-line radius of bends shall be not less than six diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be acceptable.

3.1.1.5 Pipe Drains

Pipe drains indicated shall consist of 3/4 inch hose bibb with renewable seat and [gate] [full port ball] [ball] valve ahead of hose bibb. At other low points, 3/4 inch brass plugs or caps shall be provided. Disconnection of the supply piping at the fixture is an acceptable drain.

3.1.1.6 Expansion and Contraction of Piping

Allowance shall be made throughout for expansion and contraction of water pipe. Each hot-water and hot-water circulation riser shall have expansion loops or other provisions such as offsets and changes in direction where indicated and required. Risers shall be securely anchored as required or where indicated to force expansion to loops. Branch connections from risers shall be made with ample swing or offset to avoid undue strain on fittings or short pipe lengths. Horizontal runs of pipe over 50 feet in length shall be anchored to the wall or the supporting construction about midway on the run to force expansion, evenly divided, toward the ends. Sufficient flexibility shall be provided on branch runouts from mains and risers to provide for expansion and contraction of piping. Flexibility shall be provided by installing one or more turns in the line so that piping will spring enough to allow for expansion without straining. If mechanical grooved pipe coupling systems are provided, the deviation from design requirements for expansion and contraction may be allowed pending approval of Contracting Officer.

3.1.1.7 Thrust Restraint

Plugs, caps, tees, valves and bends deflecting 11.25 degrees or more, either vertically or horizontally, in waterlines 4 inches in diameter or larger shall be provided with thrust blocks, where indicated, to prevent movement. Thrust blocking shall be concrete of a mix not leaner than: 1 cement, 2-1/2 sand, 5 gravel; and having a compressive strength of not less than 2000 psi after 28 days. Blocking shall be placed between solid ground and the fitting to be anchored. Unless otherwise indicated or

directed, the base and thrust bearing sides of the thrust block shall be poured against undisturbed earth. The side of the thrust block not subject to thrust shall be poured against forms. The area of bearing will be as shown. Blocking shall be placed so that the joints of the fitting are accessible for repair. Steel rods and clamps, protected by galvanizing or by coating with bituminous paint, shall be used to anchor vertical down bends into gravity thrust blocks.

3.1.1.8 Commercial-Type Water Hammer Arresters

Commercial-type water hammer arresters shall be provided on hot- and cold-water supplies and shall be located as generally indicated, with precise location and sizing to be in accordance with PDI WH 201. Water hammer arresters, where concealed, shall be accessible by means of access doors or removable panels. Commercial-type water hammer arresters shall conform to ASSE 1010. Vertical capped pipe columns will not be permitted.

3.1.2 Compressed Air Piping (Non-Oil Free)

Compressed air piping shall be installed as specified for water piping and suitable for 125 psig working pressure. Compressed air piping shall have supply lines and discharge terminals legibly and permanently marked at both ends with the name of the system and the direction of flow.

3.1.3 Joints

Installation of pipe and fittings shall be made in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Joints shall be made up with fittings of compatible material and made for the specific purpose intended.

3.1.3.1 Threaded

Threaded joints shall have American Standard taper pipe threads conforming to ASME B1.20.1. Only male pipe threads shall be coated with graphite or with an approved graphite compound, or with an inert filler and oil, or shall have a polytetrafluoroethylene tape applied.

3.1.3.2 Mechanical Couplings

Mechanical couplings may be used in conjunction with grooved pipe for aboveground, ferrous or non-ferrous, domestic hot and cold water systems, in lieu of unions, brazed, soldered, welded, flanged, or threaded joints.

Mechanical couplings are permitted in accessible locations including behind access plates. Flexible grooved joints will not be permitted, except as vibration isolators adjacent to mechanical equipment. Rigid grooved joints shall incorporate an angle bolt pad design which maintains metal-to-metal contact with equal amount of pad offset of housings upon installation to ensure positive rigid clamping of the pipe.

Designs which can only clamp on the bottom of the groove or which utilize gripping teeth or jaws, or which use misaligned housing bolt holes, or which require a torque wrench or torque specifications will not be permitted.

Grooved fittings and couplings, and grooving tools shall be provided from the same manufacturer. Segmentally welded elbows shall not be used.

Grooves shall be prepared in accordance with the coupling manufacturer's latest published standards. Grooving shall be performed by qualified grooving operators having demonstrated proper grooving procedures in accordance with the tool manufacturer's recommendations.

The Contracting Officer shall be notified 24 hours in advance of test to demonstrate operator's capability, and the test shall be performed at the work site, if practical, or at a site agreed upon. The operator shall demonstrate the ability to properly adjust the grooving tool, groove the pipe, and to verify the groove dimensions in accordance with the coupling manufacturer's specifications.

3.1.3.3 Unions and Flanges

Unions, flanges and mechanical couplings shall not be concealed in walls, ceilings, or partitions. Unions shall be used on pipe sizes 2-1/2 inches and smaller; flanges shall be used on pipe sizes 3 inches and larger.

3.1.3.4 Grooved Mechanical Joints

Grooves shall be prepared according to the coupling manufacturer's instructions. Grooved fittings, couplings, and grooving tools shall be products of the same manufacturer. Pipe and groove dimensions shall comply with the tolerances specified by the coupling manufacturer. The diameter of grooves made in the field shall be measured using a "go/no-go" gauge, vernier or dial caliper, narrow-land micrometer, or other method specifically approved by the coupling manufacturer for the intended application. Groove width and dimension of groove from end of pipe shall be measured and recorded for each change in grooving tool setup to verify compliance with coupling manufacturer's tolerances. Grooved joints shall not be used in concealed locations.

3.1.3.5 Cast Iron Soil, Waste and Vent Pipe

Bell and spigot compression and hubless gasketed clamp joints for soil, waste and vent piping shall be installed per the manufacturer's recommendations.

3.1.3.6 Copper Tube and Pipe

- a. Brazed. Brazed joints shall be made in conformance with AWS B2.2/B2.2M, ASME B16.50, and CDA A4015 with flux and are acceptable for all pipe sizes. Copper to copper joints shall include the use of copper-phosphorus or copper-phosphorus-silver brazing metal without flux. Brazing of dissimilar metals (copper to bronze or brass) shall include the use of flux with either a copper-phosphorus, copper-phosphorus-silver or a silver brazing filler metal.
- b. Soldered. Soldered joints shall be made with flux and are only acceptable for piping 2 inches and smaller. Soldered joints shall conform to ASME B31.5 and CDA A4015. Soldered joints shall not be used in compressed air piping between the air compressor and the receiver.
- c. Copper Tube Extracted Joint. Mechanically extracted joints shall be made in accordance with ICC IPC.
- d. Press connection. Copper press connections shall be made in **strict** accordance with the manufacturer's installation instructions for

manufactured rated size. The joints shall be pressed using the tool(s) approved by the manufacturer **of that joint**. Minimum distance between fittings shall be in accordance with the manufacturer's requirements.

3.1.3.7 Plastic Pipe

Acrylonitrile-Butadiene-Styrene (ABS) pipe shall have joints made with solvent cement. PVC and CPVC pipe shall have joints made with solvent cement elastomeric, threading, (threading of Schedule 80 Pipe is allowed only where required for disconnection and inspection; threading of Schedule 40 Pipe is not allowed), or mated flanged.

3.1.3.8 Glass Pipe

Joints for corrosive waste glass pipe and fittings shall be made with corrosion-resisting steel compression-type couplings with acrylonitrile rubber gaskets lined with polytetrafluoroethylene.

3.1.3.9 Corrosive Waste Plastic Pipe

Joints for polyolefin pipe and fittings shall be made by mechanical joint or electrical fusion coil method in accordance with ASTM D2657 and ASTM F1290. Joints for filament-wound reinforced thermosetting resin pipe shall be made in accordance with manufacturer's instructions. Unions or flanges shall be used where required for disconnection and inspection.

3.1.3.10 Polypropylene Pipe

Joints for polypropylene pipe and fittings shall be made by heat fusion welding socket-type or butt-fusion type fittings and shall comply with ASTM F2389.

3.1.3.11 Other Joint Methods

3.1.4 Dissimilar Pipe Materials

Connections between ferrous and non-ferrous copper water pipe shall be made with dielectric unions or flange waterways. Dielectric waterways shall have temperature and pressure rating equal to or greater than that specified for the connecting piping. Waterways shall have metal connections on both ends suited to match connecting piping. Dielectric waterways shall be internally lined with an insulator specifically designed to prevent current flow between dissimilar metals. Dielectric flanges shall meet the performance requirements described herein for dielectric waterways. Connecting joints between plastic and metallic pipe shall be made with transition fitting for the specific purpose.

3.1.5 Corrosion Protection for Buried Pipe and Fittings

Ductile iron, cast iron, and steel pipe, fittings, and joints shall have a protective coating. Additionally, ductile iron, cast iron, and steel pressure pipe shall have a cathodic protection system and joint bonding. The cathodic protection system, protective coating system, and joint bonding for cathodically protected pipe shall be in accordance with [Section 26 42 13 GALVANIC (SACRIFICIAL) ANODE CATHODIC PROTECTION (GACP) SYSTEM][and][Section 26 42 17 IMPRESSED CURRENT CATHODIC PROTECTION (ICCP) SYSTEM]. Coatings shall be selected, applied, and inspected in accordance with NACE SP0169 and as otherwise specified. The pipe shall be

cleaned and the coating system applied prior to pipe tightness testing. Joints and fittings shall be cleaned and the coating system applied after pipe tightness testing. For tape coating systems, the tape shall conform to AWWA C203 and shall be applied with a 50 percent overlap. Primer utilized with tape type coating systems shall be as recommended by the tape manufacturer.

3.1.6 Pipe Sleeves and Flashing

Pipe sleeves shall be furnished and set in their proper and permanent location.

3.1.6.1 Sleeve Requirements

Unless indicated otherwise, provide pipe sleeves meeting the following requirements:

- a. Secure sleeves in position and location during construction. Provide sleeves of sufficient length to pass through entire thickness of walls, ceilings, roofs, and floors.
- b. A modular mechanical type sealing assembly may be installed in lieu of a waterproofing clamping flange and caulking and sealing of annular space between pipe and sleeve. The seals shall consist of interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe and sleeve using galvanized steel bolts, nuts, and pressure plates. The links shall be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tightening of the bolt shall cause the rubber sealing elements to expand and provide a watertight seal between the pipe and the sleeve. Each seal assembly shall be sized as recommended by the manufacturer to fit the pipe and sleeve involved.
- c. Sleeves shall not be installed in structural members, except where indicated or approved. Rectangular and square openings shall be as detailed. Each sleeve shall extend through its respective floor, or roof, and shall be cut flush with each surface, except for special circumstances. Pipe sleeves passing through floors in wet areas such as mechanical equipment rooms, lavatories, kitchens, and other plumbing fixture areas shall extend a minimum of 4 inches above the finished floor.
- d. Unless otherwise indicated, sleeves shall be of a size to provide a minimum of [1/4 inch] [one inch] clearance between bare pipe or insulation and inside of sleeve or between insulation and inside of sleeve. Sleeves in bearing walls and concrete slab on grade floors shall be steel pipe or cast-iron pipe. Sleeves in nonbearing walls or ceilings may be steel pipe, cast-iron pipe, galvanized sheet metal with lock-type longitudinal seam, or plastic.
- e. Except as otherwise specified, the annular space between pipe and sleeve, or between jacket over insulation and sleeve, shall be sealed as indicated with sealants conforming to ASTM C920 and with a primer, backstop material and surface preparation as specified in Section 07 92 00 JOINT SEALANTS. The annular space between pipe and sleeve, between bare insulation and sleeve or between jacket over insulation and sleeve shall not be sealed for interior walls which are not

designated as fire rated.

- f. Sleeves through below-grade walls in contact with earth shall be recessed 1/2 inch from wall surfaces on both sides. Annular space between pipe and sleeve shall be filled with backing material and sealants in the joint between the pipe and [concrete] [masonry] wall as specified above. Sealant selected for the earth side of the wall shall be compatible with dampproofing/waterproofing materials that are to be applied over the joint sealant. Pipe sleeves in fire-rated walls shall conform to the requirements in Section 07 84 00 FIRESTOPPING.

3.1.6.2 Flashing Requirements

Pipes passing through roof shall be installed through a 16 ounce copper flashing, each within an integral skirt or flange. Flashing shall be suitably formed, and the skirt or flange shall extend not less than 8 inches from the pipe and shall be set over the roof or floor membrane in a solid coating of bituminous cement. The flashing shall extend up the pipe a minimum of 10 inches. For cleanouts, the flashing shall be turned down into the hub and caulked after placing the ferrule. Pipes passing through pitched roofs shall be flashed, using lead or copper flashing, with an adjustable integral flange of adequate size to extend not less than 8 inches from the pipe in all directions and lapped into the roofing to provide a watertight seal. The annular space between the flashing and the bare pipe or between the flashing and the metal-jacket-covered insulation shall be sealed as indicated. Flashing for dry vents shall be turned down into the pipe to form a waterproof joint. Pipes, up to and including 10 inches in diameter, passing through roof or floor waterproofing membrane may be installed through a cast-iron sleeve with caulking recess, anchor lugs, flashing-clamp device, and pressure ring with brass bolts. Flashing shield shall be fitted into the sleeve clamping device. Pipes passing through wall waterproofing membrane shall be sleeved as described above. A waterproofing clamping flange shall be installed.

3.1.6.3 Waterproofing

Waterproofing at floor-mounted water closets shall be accomplished by forming a flashing guard from soft-tempered sheet copper. The center of the sheet shall be perforated and turned down approximately 1-1/2 inches to fit between the outside diameter of the drainpipe and the inside diameter of the cast-iron or steel pipe sleeve. The turned-down portion of the flashing guard shall be embedded in sealant to a depth of approximately 1-1/2 inches; then the sealant shall be finished off flush to floor level between the flashing guard and drainpipe. The flashing guard of sheet copper shall extend not less than 8 inches from the drainpipe and shall be lapped between the floor membrane in a solid coating of bituminous cement. If cast-iron water closet floor flanges are used, the space between the pipe sleeve and drainpipe shall be sealed with sealant and the flashing guard shall be upturned approximately 1-1/2 inches to fit the outside diameter of the drainpipe and the inside diameter of the water closet floor flange. The upturned portion of the sheet fitted into the floor flange shall be sealed.

3.1.6.4 Optional Counterflashing

Instead of turning the flashing down into a dry vent pipe, or caulking and sealing the annular space between the pipe and flashing or metal-jacket-covered insulation and flashing, counterflashing may be

accomplished by utilizing the following:

- a. A standard roof coupling for threaded pipe up to 6 inches in diameter.
- b. A tack-welded or banded-metal rain shield around the pipe.

3.1.6.5 Pipe Penetrations of Slab on Grade Floors

Where pipes, fixture drains, floor drains, cleanouts or similar items penetrate slab on grade floors, except at penetrations of floors with waterproofing membrane as specified in paragraphs FLASHING REQUIREMENTS and WATERPROOFING, a groove 1/4 to 1/2 inch wide by 1/4 to 3/8 inch deep shall be formed around the pipe, fitting or drain. The groove shall be filled with a sealant as specified in Section 07 92 00 JOINT SEALANTS.

3.1.6.6 Pipe Penetrations

Provide sealants for all pipe penetrations. All pipe penetrations shall be sealed to prevent infiltration of air, insects, and vermin.

3.1.7 Fire Seal

Where pipes pass through fire walls, fire-partitions, fire-rated pipe chase walls or floors above grade, a fire seal shall be provided as specified in Section 07 84 00 FIRESTOPPING.

3.1.8 Supports

3.1.8.1 General

Hangers used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Pipe guides and anchors shall be installed to keep pipes in accurate alignment, to direct the expansion movement, and to prevent buckling, swaying, and undue strain. Piping subjected to vertical movement when operating temperatures exceed ambient temperatures shall be supported by variable spring hangers and supports or by constant support hangers. In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run. Threaded sections of rods shall not be formed or bent.

3.1.8.2 Pipe Supports and Structural Bracing, Seismic Requirements

Piping and attached valves shall be supported and braced to resist seismic loads as specified in Section 13 48 73 SEISMIC CONTROL FOR MECHANICAL EQUIPMENT and [Section 23 05 48.19 [SEISMIC] BRACING FOR HVAC] [Section 22 05 48.00 20 MECHANICAL SOUND, VIBRATION, AND SEISMIC CONTROL] [as shown]. Structural steel required for reinforcement to properly support piping, headers, and equipment, but not shown, shall be provided. Material used for supports shall be as specified in [Section 05 12 00 STRUCTURAL STEEL][Section 05 50 13 MISCELLANEOUS METAL FABRICATIONS][Section 05 51 33 METAL LADDERS][Section 05 52 00 METAL RAILINGS][Section 05 51 00 METAL STAIRS].

3.1.8.3 Pipe Hangers, Inserts, and Supports

Installation of pipe hangers, inserts and supports shall conform to

MSS SP-58 except as modified herein.

- a. Types 5, 12, and 26 shall not be used.
- b. Type 3 shall not be used on insulated pipe.
- c. Type 18 inserts shall be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustment may be used if they otherwise meet the requirements for type 18 inserts.
- d. Type 19 and 23 C-clamps shall be torqued per MSS SP-58 and shall have both locknuts and retaining devices furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.
- e. Type 20 attachments used on angles and channels shall be furnished with an added malleable-iron heel plate or adapter.
- f. Type 24 may be used only on trapeze hanger systems or on fabricated frames.
- g. Type 39 saddles shall be used on insulated pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher. Type 39 saddles shall be welded to the pipe.
- h. Type 40 shields shall:
 - (1) Be used on insulated pipe less than 4 inches.
 - (2) Be used on insulated pipe 4 inches and larger when the temperature of the medium is 60 degrees F or less.
 - (3) Have a high density insert for all pipe sizes. High density inserts shall have a density of 8 pcf or greater.
- i. Horizontal pipe supports shall be spaced as specified in MSS SP-58 and a support shall be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports shall be spaced not over 5 feet apart at valves. Operating temperatures in determining hanger spacing for PVC or CPVC pipe shall be 120 degrees F for PVC and 180 degrees F for CPVC. Horizontal pipe runs shall include allowances for expansion and contraction.
- j. Vertical pipe shall be supported at each floor, except at slab-on-grade, at intervals of not more than 15 feet nor more than 8 feet from end of risers, and at vent terminations. Vertical pipe risers shall include allowances for expansion and contraction.
- k. Type 35 guides using steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides shall be provided to allow longitudinal pipe movement. Slide materials shall be suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered. Lateral restraints shall be provided as needed. Where steel slides do not require provisions for lateral restraint the following may be used:
 - (1) On pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher, a Type 39 saddle, welded to the pipe, may freely rest on a steel plate.

- (2) On pipe less than 4 inches a Type 40 shield, attached to the pipe or insulation, may freely rest on a steel plate.
- (3) On pipe 4 inches and larger carrying medium less than 60 degrees F a Type 40 shield, attached to the pipe or insulation, may freely rest on a steel plate.

- l. Pipe hangers on horizontal insulated pipe shall be the size of the outside diameter of the insulation. The insulation shall be continuous through the hanger on all pipe sizes and applications.
- m. Where there are high system temperatures and welding to piping is not desirable, the type 35 guide shall include a pipe cradle, welded to the guide structure and strapped securely to the pipe. The pipe shall be separated from the slide material by at least 4 inches or by an amount adequate for the insulation, whichever is greater.
- n. Hangers and supports for plastic pipe shall not compress, distort, cut or abrade the piping, and shall allow free movement of pipe except where otherwise required in the control of expansion/contraction.

3.1.8.4 Structural Attachments

Attachment to building structure concrete and masonry shall be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors shall be applied with a safety factor not less than 5. Supports shall not be attached to metal decking. Supports shall not be attached to the underside of concrete filled floor or concrete roof decks unless approved by the Contracting Officer. Masonry anchors for overhead applications shall be constructed of ferrous materials only.

3.1.9 Welded Installation

Plumbing pipe weldments shall be as indicated. Changes in direction of piping shall be made with welding fittings only; mitering or notching pipe to form elbows and tees or other similar type construction will not be permitted. Branch connection may be made with either welding tees or forged branch outlet fittings. Branch outlet fittings shall be forged, flared for improvement of flow where attached to the run, and reinforced against external strains. Beveling, alignment, heat treatment, and inspection of weld shall conform to ASME B31.1. Weld defects shall be removed and repairs made to the weld, or the weld joints shall be entirely removed and rewelded. After filler metal has been removed from its original package, it shall be protected or stored so that its characteristics or welding properties are not affected. Electrodes that have been wetted or that have lost any of their coating shall not be used.

3.1.10 Pipe Cleanouts

Pipe cleanouts shall be the same size as the pipe except that cleanout plugs larger than 4 inches will not be required. A cleanout installed in connection with cast-iron soil pipe shall consist of a long-sweep 1/4 bend or one or two 1/8 bends extended to the place shown. An extra-heavy cast-brass or cast-iron ferrule with countersunk cast-brass head screw plug shall be caulked into the hub of the fitting and shall be flush with the floor. Cleanouts in connection with other pipe, where indicated, shall be T-pattern, 90-degree branch drainage fittings with cast-brass screw plugs, except plastic plugs shall be installed in plastic pipe. Plugs shall be the same size as the pipe up to and including 4 inches.

Cleanout tee branches with screw plug shall be installed at the foot of soil and waste stacks, at the foot of interior downspouts, on each connection to building storm drain where interior downspouts are indicated, and on each building drain outside the building. Cleanout tee branches may be omitted on stacks in single story buildings with slab-on-grade construction or where less than 18 inches of crawl space is provided under the floor. Cleanouts on pipe concealed in partitions shall be provided with chromium plated bronze, nickel bronze, nickel brass or stainless steel flush type access cover plates. Round access covers shall be provided and secured to plugs with securing screw. Square access covers may be provided with matching frames, anchoring lugs and cover screws. Cleanouts in finished walls shall have access covers and frames installed flush with the finished wall. Cleanouts installed in finished floors subject to foot traffic shall be provided with a chrome-plated cast brass, nickel brass, or nickel bronze cover secured to the plug or cover frame and set flush with the finished floor. Heads of fastening screws shall not project above the cover surface. Where cleanouts are provided with adjustable heads, the heads shall be [cast iron] [or] [plastic].

3.2 WATER HEATERS AND HOT WATER STORAGE TANKS

3.2.1 Relief Valves

No valves shall be installed between a relief valve and its water heater or storage tank. The P&T relief valve shall be installed where the valve actuator comes in contact with the hottest water in the heater. Whenever possible, the relief valve shall be installed directly in a tapping in the tank or heater; otherwise, the P&T valve shall be installed in the hot-water outlet piping. A vacuum relief valve shall be provided on the cold water supply line to the hot-water storage tank or water heater and mounted above and within 6 inches above the top of the tank or water heater.

3.2.2 Installation of Gas- and Oil-Fired Water Heater

Installation shall conform to NFPA 54 for gas fired and NFPA 31 for oil fired. Storage water heaters that are not equipped with integral heat traps and having vertical pipe risers shall be installed with heat traps directly on both the inlet and outlet. Circulating systems need not have heat traps installed. An acceptable heat trap may be a piping arrangement such as elbows connected so that the inlet and outlet piping make vertically upward runs of not less than 24 inches just before turning downward or directly horizontal into the water heater's inlet and outlet fittings. Commercially available heat traps, specifically designed by the manufacturer for the purpose of effectively restricting the natural tendency of hot water to rise through vertical inlet and outlet piping during standby periods may also be approved.

3.2.3 Heat Traps

Piping to and from each water heater and hot water storage tank shall be routed horizontally and downward a minimum of 2 feet before turning in an upward direction.

3.2.4 Connections to Water Heaters

Connections of metallic pipe to water heaters shall be made with dielectric unions or flanges.

3.2.5 Expansion Tank

A pre-charged expansion tank shall be installed on the cold water supply between the water heater inlet and the cold water supply shut-off valve. The Contractor shall adjust the expansion tank air pressure, as recommended by the tank manufacturer, to match incoming water pressure.

3.2.6 Direct Fired and Domestic Water Heaters

Notify the Contracting Officer when any direct fired domestic water heater over 400,000 BTU/hour is operational and ready to be inspected and certified.

3.3 FIXTURES AND FIXTURE TRIMMINGS

Polished chromium-plated pipe, valves, and fittings shall be provided where exposed to view. Angle stops, straight stops, stops integral with the faucets, or concealed type of lock-shield, and loose-key pattern stops for supplies with threaded, sweat or solvent weld inlets shall be furnished and installed with fixtures. Where connections between copper tubing and faucets are made by rubber compression fittings, a beading tool shall be used to mechanically deform the tubing above the compression fitting. Exposed traps and supply pipes for fixtures and equipment shall be connected to the rough piping systems at the wall, unless otherwise specified under the item. Floor and wall escutcheons shall be as specified. Drain lines and hot water lines of fixtures for handicapped personnel shall be insulated and do not require polished chrome finish. Plumbing fixtures and accessories shall be installed within the space shown.

3.3.1 Fixture Connections

Where space limitations prohibit standard fittings in conjunction with the cast-iron floor flange, special short-radius fittings shall be provided. Connections between earthenware fixtures and flanges on soil pipe shall be made gastight and watertight with a closet-setting compound or neoprene gasket and seal. Use of natural rubber gaskets or putty will not be permitted. Fixtures with outlet flanges shall be set the proper distance from floor or wall to make a first-class joint with the closet-setting compound or gasket and fixture used.

3.3.2 Flushometer Valves

Flushometer valves shall be secured to prevent movement by anchoring the long finished top spud connecting tube to wall adjacent to valve with approved metal bracket.[Flushometer valves for water closets shall be installed 39 inches above the floor, except at water closets intended for use by the physically handicapped where flushometer valves shall be mounted at approximately 30 inches above the floor and arranged to avoid interference with grab bars. In addition, for water closets intended for handicap use, the flush valve handle shall be installed on the wide side of the enclosure.][Bumpers for water closet seats shall be installed on the [wall] [flushometer stop] [flushometer spud].]

3.3.3 Height of Fixture Rims Above Floor

Lavatories shall be mounted with rim 31 inches above finished floor. Wall-hung drinking fountains and water coolers shall be installed with rim 42 inches above floor. Wall-hung service sinks shall be mounted with rim

28 inches above the floor. Installation of fixtures for use by the physically handicapped shall be in accordance with ICC A117.1.

3.3.4 Shower Bath Outfits

The area around the water supply piping to the mixing valves and behind the escutcheon plate shall be made watertight by caulking or gasketing.

3.3.5 Fixture Supports

Fixture supports for off-the-floor lavatories, urinals, water closets, and other fixtures of similar size, design, and use, shall be of the chair-carrier type. The carrier shall provide the necessary means of mounting the fixture, with a foot or feet to anchor the assembly to the floor slab. Adjustability shall be provided to locate the fixture at the desired height and in proper relation to the wall. Support plates, in lieu of chair carrier, shall be fastened to the wall structure only where it is not possible to anchor a floor-mounted chair carrier to the floor slab.

3.3.5.1 Support for Solid Masonry Construction

Chair carrier shall be anchored to the floor slab. Where a floor-anchored chair carrier cannot be used, a suitable wall plate shall be imbedded in the masonry wall.

3.3.5.2 Support for Concrete-Masonry Wall Construction

Chair carrier shall be anchored to floor slab. Where a floor-anchored chair carrier cannot be used, a suitable wall plate shall be fastened to the concrete wall using through bolts and a back-up plate.

3.3.5.3 Support for Steel Stud Frame Partitions

Chair carrier shall be used. The anchor feet and tubular uprights shall be of the heavy duty design; and feet (bases) shall be steel and welded to a square or rectangular steel tube upright. Wall plates, in lieu of floor-anchored chair carriers, shall be used only if adjoining steel partition studs are suitably reinforced to support a wall plate bolted to these studs.

3.3.5.4 Support for Wood Stud Construction

Where floor is a concrete slab, a floor-anchored chair carrier shall be used. Where entire construction is wood, wood crosspieces shall be installed. Fixture hanger plates, supports, brackets, or mounting lugs shall be fastened with not less than No. 10 wood screws, 1/4 inch thick minimum steel hanger, or toggle bolts with nut. The wood crosspieces shall extend the full width of the fixture and shall be securely supported.

3.3.5.5 Wall-Mounted Water Closet Gaskets

Where wall-mounted water closets are provided, reinforced wax, treated felt, or neoprene gaskets shall be provided. The type of gasket furnished shall be as recommended by the chair-carrier manufacturer.

3.3.6 Backflow Prevention Devices

Plumbing fixtures, equipment, and pipe connections shall not cross connect

or interconnect between a potable water supply and any source of nonpotable water. Backflow preventers shall be installed where indicated and in accordance with [ICC IPC] [ICC IPC] [IAPMO UPC] at all other locations necessary to preclude a cross-connect or interconnect between a potable water supply and any nonpotable substance. In addition backflow preventers shall be installed at all locations where the potable water outlet is below the flood level of the equipment, or where the potable water outlet will be located below the level of the nonpotable substance. Backflow preventers shall be located so that no part of the device will be submerged. Backflow preventers shall be of sufficient size to allow unrestricted flow of water to the equipment, and preclude the backflow of any nonpotable substance into the potable water system. Bypass piping shall not be provided around backflow preventers. Access shall be provided for maintenance and testing. Each device shall be a standard commercial unit.

3.3.7 Access Panels

Access panels shall be provided for concealed valves and controls, or any item requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced, maintained, or replaced. Access panels shall be as specified in[Section 08 31 00 ACCESS DOORS AND PANELS][Section 05 51 33 METAL LADDERS][Section 05 52 00 METAL RAILINGS][Section 05 51 00 METAL STAIRS].

3.3.8 Sight Drains

Sight drains shall be installed so that the indirect waste will terminate 2 inches above the flood rim of the funnel to provide an acceptable air gap.

3.3.9 Traps

Each trap shall be placed as near the fixture as possible, and no fixture shall be double-trapped. Traps installed on cast-iron soil pipe shall be cast iron. Traps installed on steel pipe or copper tubing shall be recess-drainage pattern, or brass-tube type. Traps installed on plastic pipe may be plastic conforming to ASTM D3311. Traps for acid-resisting waste shall be of the same material as the pipe.

3.3.10 Shower Pans

Before installing shower pan, subfloor shall be free of projections such as nail heads or rough edges of aggregate. Drain shall be a bolt-down, clamping-ring type with weepholes, installed so the lip of the subdrain is flush with subfloor.

3.3.10.1 General

The floor of each individual shower, the shower-area portion of combination shower and drying room, and the entire shower and drying room where the two are not separated by curb or partition, shall be made watertight with a shower pan fabricated in place. The shower pan material shall be cut to size and shape of the area indicated, in one piece to the maximum extent practicable, allowing a minimum of 6 inches for turnup on walls or partitions, and shall be folded over the curb with an approximate return of 1/4 of curb height. The upstands shall be placed behind any wall or partition finish. Subflooring shall be smooth and clean, with nailheads driven flush with surface, and shall be sloped to drain. Shower

pans shall be clamped to drains with the drain clamping ring.

3.3.10.2 Metal Shower Pans

When a shower pan of required size cannot be furnished in one piece, metal pieces shall be joined with a flintlock seam and soldered or burned. The corners shall be folded, not cut, and the corner seam shall be soldered or burned. Pans, including upstands, shall be coated on all surfaces with one brush coat of asphalt. Asphalt shall be applied evenly at not less than 1 gallon per 50 square feet. A layer of felt covered with building paper shall be placed between shower pans and wood floors. The joining surfaces of metal pan and drain shall be given a brush coat of asphalt after the pan is connected to the drain.

3.3.10.3 Plasticized Chlorinated Polyethylene Shower Pans

Corners of plasticized chlorinated polyethylene shower pans shall be folded against the upstand by making a pig-ear fold. Hot-air gun or heat lamp shall be used in making corner folds. Each pig-ear corner fold shall be nailed or stapled 1/2 inch from the upper edge to hold it in place. Nails shall be galvanized large-head roofing nails. On metal framing or studs, approved duct tape shall be used to secure pig-ear fold and membrane. Where no backing is provided between the studs, the membrane slack shall be taken up by pleating and stapling or nailing to studding 1/2 inch from upper edge. To adhere the membrane to vertical surfaces, the back of the membrane and the surface to which it will be applied shall be coated with adhesive that becomes dry to the touch in 5 to 10 minutes, after which the membrane shall be pressed into place. Surfaces to be solvent-welded shall be clean. Surfaces to be joined with xylene shall be initially sprayed and vigorously cleaned with a cotton cloth, followed by final coating of xylene and the joining of the surfaces by roller or equivalent means. If ambient or membrane temperatures are below 40 degrees F the membrane and the joint shall be heated prior to application of xylene. Heat may be applied with hot-air gun or heat lamp, taking precautions not to scorch the membrane. Adequate ventilation and wearing of gloves are required when working with xylene. Membrane shall be pressed into position on the drain body, and shall be cut and fit to match so that membrane can be properly clamped and an effective gasket-type seal provided. On wood subflooring, two layers of 15 pound dry felt shall be installed prior to installation of shower pan to ensure a smooth surface for installation.

3.3.10.4 Nonplasticized Polyvinyl Chloride (PVC) Shower Pans

Nonplasticized PVC shall be turned up behind walls or wall surfaces a distance of not less than 6 inches in room areas and 3 inches above curb level in curbed spaces with sufficient material to fold over and fasten to outside face of curb. Corners shall be pig-ear type and folded between pan and studs. Only top 1 inch of upstand shall be nailed to hold in place. Nails shall be galvanized large-head roofing type. Approved duct tape shall be used on metal framing or studs to secure pig-ear fold and membrane. Where no backing is provided between studs, the membrane slack shall be taken up by pleating and stapling or nailing to studding at top inch of upstand. To adhere the membrane to vertical surfaces, the back of the membrane and the surface to which it is to be applied shall be coated with adhesive that becomes dry to the touch in 5 to 10 minutes, after which the membrane shall be pressed into place. Trim for drain shall be exactly the size of drain opening. Bolt holes shall be pierced to accommodate bolts with a tight fit. Adhesive shall be used between pan

and subdrain. Clamping ring shall be bolted firmly. A small amount of gravel or porous materials shall be placed at weepholes so that holes remain clear when setting bed is poured. Membrane shall be solvent welded with PVC solvent cement. Surfaces to be solvent welded shall be clean (free of grease and grime). Sheets shall be laid on a flat surface with an overlap of about 2 inches. Top edge shall be folded back and surface primed with a PVC primer. PVC cement shall be applied and surfaces immediately placed together, while still wet. Joint shall be lightly rolled with a paint roller, then as the joint sets shall be rolled firmly but not so hard as to distort the material. In long lengths, about 2 or 3 feet at a time shall be welded. On wood subflooring, two layers of 15 pound felt shall be installed prior to installation of shower pan to ensure a smooth surface installation.

3.4 VIBRATION-ABSORBING FEATURES

Mechanical equipment, including compressors and pumps, shall be isolated from the building structure by approved vibration-absorbing features, unless otherwise shown. Each foundation shall include an adequate number of standard isolation units. Each unit shall consist of machine and floor or foundation fastening, together with intermediate isolation material, and shall be a standard product with printed load rating. Piping connected to mechanical equipment shall be provided with flexible connectors. Isolation unit installation shall limit vibration to [_____] percent of the lowest equipment rpm.

3.4.1 Tank- or Skid-Mounted Compressors

Floor attachment shall be as recommended by compressor manufacturer. Compressors shall be mounted to resist seismic loads as specified in Section 23 05 48.19 [SEISMIC] BRACING FOR HVAC.

3.4.2 Foundation-Mounted Compressors

[Foundation attachment shall be as recommended by the compressor manufacturer.][Foundation shall be as recommended by the compressor manufacturer, except the foundation shall weigh not less than three times the weight of the moving parts.]Compressors shall be mounted to resist seismic loads as specified in Section 23 05 48.19 [SEISMIC] BRACING FOR HVAC.

3.5 WATER METER REMOTE READOUT REGISTER

The remote readout register shall be mounted at the location indicated or as directed by the Contracting Officer.

3.6 IDENTIFICATION SYSTEMS

3.6.1 Identification Tags

Identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and valve number shall be installed on valves, except those valves installed on supplies at plumbing fixtures. Tags shall be 1-3/8 inch minimum diameter, and marking shall be stamped or engraved. Indentations shall be black, for reading clarity. Tags shall be attached to valves with No. 12 AWG, copper wire, chrome-plated beaded chain, or plastic straps designed for that purpose.

3.6.2 Pipe Color Code Marking

Color code marking of piping shall be as specified in Section 09 90 00 PAINTS AND COATINGS.

3.6.3 Color Coding Scheme for Locating Hidden Utility Components

Scheme shall be provided in buildings having suspended grid ceilings. The color coding scheme shall identify points of access for maintenance and operation of operable components which are not visible from the finished space and installed in the space directly above the suspended grid ceiling. The operable components shall include valves, dampers, switches, linkages and thermostats. The color coding scheme shall consist of a color code board and colored metal disks. Each colored metal disk shall be approximately 3/8 inch in diameter and secured to removable ceiling panels with fasteners. The fasteners shall be inserted into the ceiling panels so that the fasteners will be concealed from view. The fasteners shall be manually removable without tools and shall not separate from the ceiling panels when panels are dropped from ceiling height. Installation of colored metal disks shall follow completion of the finished surface on which the disks are to be fastened. The color code board shall have the approximate dimensions of 3 foot width, 30 inches height, and 1/2 inch thickness. The board shall be made of wood fiberboard and framed under glass or 1/16 inch transparent plastic cover. Unless otherwise directed, the color code symbols shall be approximately 3/4 inch in diameter and the related lettering in 1/2 inch high capital letters. The color code board shall be mounted and located in the mechanical or equipment room. The color code system shall be as indicated below:

Color	System	Item	Location
[_____]	[_____]	[_____]	[_____]

3.7 ESCUTCHEONS

Escutcheons shall be provided at finished surfaces where bare or insulated piping, exposed to view, passes through floors, walls, or ceilings, except in boiler, utility, or equipment rooms. Escutcheons shall be fastened securely to pipe or pipe covering and shall be satin-finish, corrosion-resisting steel, polished chromium-plated zinc alloy, or polished chromium-plated copper alloy. Escutcheons shall be either one-piece or split-pattern, held in place by internal spring tension or setscrew.

3.8 PAINTING

Painting of pipes, hangers, supports, and other iron work, either in concealed spaces or exposed spaces, is specified in Section 09 90 00 PAINTS AND COATINGS.

3.8.1 Painting of New Equipment

New equipment painting shall be factory applied or shop applied, and shall be as specified herein, and provided under each individual section.

3.8.1.1 Factory Painting Systems

Manufacturer's standard factory painting systems may be provided subject

to certification that the factory painting system applied will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall withstand 500 hours in a salt-spray fog test. Salt-spray fog test shall be in accordance with ASTM B117, and for that test the acceptance criteria shall be as follows: immediately after completion of the test, the paint shall show no signs of blistering, wrinkling, or cracking, and no loss of adhesion; and the specimen shall show no signs of rust creepage beyond 0.125 inch on either side of the scratch mark.

The film thickness of the factory painting system applied on the equipment shall not be less than the film thickness used on the test specimen. If manufacturer's standard factory painting system is being proposed for use on surfaces subject to temperatures above 120 degrees F, the factory painting system shall be designed for the temperature service.

3.8.1.2 Shop Painting Systems for Metal Surfaces

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except metal surfaces subject to temperatures in excess of 120 degrees F shall be cleaned to bare metal.

Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Color of finish coat shall be aluminum or light gray.

- a. Temperatures Less Than 120 Degrees F: Immediately after cleaning, the metal surfaces subject to temperatures less than 120 degrees F shall receive one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry film thickness of one mil per coat.
- b. Temperatures Between 120 and 400 Degrees F: Metal surfaces subject to temperatures between 120 and 400 degrees F shall receive two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of 2 mils.
- c. Temperatures Greater Than 400 Degrees F: Metal surfaces subject to temperatures greater than 400 degrees F shall receive two coats of 600 degrees F heat-resisting paint applied to a total minimum dry film thickness of 2 mils.

3.9 TESTS, FLUSHING AND DISINFECTION

3.9.1 Plumbing System

The following tests shall be performed on the plumbing system in accordance with [ICC IPC][ICC IPC][IAPMO UPC], except that the drainage and vent system final test shall include the smoke test. The Contractor has the option to perform a peppermint test in lieu of the smoke test. If a peppermint test is chosen, the Contractor must submit a testing procedure and reasons for choosing this option in lieu of the smoke test to the Contracting Officer for approval.

- a. Drainage and Vent Systems Test. The final test shall include a smoke test.
- b. Building Sewers Tests.
- c. Water Supply Systems Tests.

3.9.1.1 Test of Backflow Prevention Assemblies

Backflow prevention assembly shall be tested using gauges specifically designed for the testing of backflow prevention assemblies.

Backflow prevention assembly test gauges shall be tested annually for accuracy in accordance with the requirements of State or local regulatory agencies. If there is no State or local regulatory agency requirements, gauges shall be tested annually for accuracy in accordance with the requirements of University of Southern California's Foundation of Cross Connection Control and Hydraulic Research or the American Water Works Association Manual of Cross Connection (Manual M-14), or any other approved testing laboratory having equivalent capabilities for both laboratory and field evaluation of backflow prevention assembly test gauges. Report form for each assembly shall include, as a minimum, the following:

Data on Device	Data on Testing Firm
Type of Assembly	Name
Manufacturer	Address
Model Number	Certified Tester
Serial Number	Certified Tester No.
Size	Date of Test
Location	
Test Pressure Readings	Serial Number and Test Data of Gauges

If the unit fails to meet specified requirements, the unit shall be repaired and retested.

3.9.1.2 Shower Pans

After installation of the pan and finished floor, the drain shall be temporarily plugged below the weep holes. The floor area shall be flooded with water to a minimum depth of 1 inch for a period of 24 hours. Any drop in the water level during test, except for evaporation, will be reason for rejection, repair, and retest.

3.9.1.3 Compressed Air Piping (Nonoil-Free)

Piping systems shall be filled with oil-free dry air or gaseous nitrogen to 150 psig and hold this pressure for 2 hours with no drop in pressure.

3.9.2 Defective Work

If inspection or test shows defects, such defective work or material shall be replaced or repaired as necessary and inspection and tests shall be repeated. Repairs to piping shall be made with new materials. Caulking of screwed joints or holes will not be acceptable.

3.9.3 System Flushing

3.9.3.1 During Flushing

Before operational tests or disinfection, potable water piping system shall be flushed with [hot]potable water. Sufficient water shall be used to produce a water velocity that is capable of entraining and removing debris in all portions of the piping system. This requires simultaneous operation of all fixtures on a common branch or main in order to produce a flushing velocity of approximately 4 fps through all portions of the piping system. In the event that this is impossible due to size of system, the Contracting Officer (or the designated representative) shall specify the number of fixtures to be operated during flushing. Contractor shall provide adequate personnel to monitor the flushing operation and to ensure that drain lines are unobstructed in order to prevent flooding of the facility. Contractor shall be responsible for any flood damage resulting from flushing of the system. Flushing shall be continued until entrained dirt and other foreign materials have been removed and until discharge water shows no discoloration. All faucets and drinking water fountains, to include any device considered as an end point device by NSF/ANSI 61, Section 9, shall be flushed a minimum of 0.25 gallons per 24 hour period, ten times over a 14 day period.

3.9.3.2 After Flushing

System shall be drained at low points. Strainer screens shall be removed, cleaned, and replaced. After flushing and cleaning, systems shall be prepared for testing by immediately filling water piping with clean, fresh potable water. Any stoppage, discoloration, or other damage to the finish, furnishings, or parts of the building due to the Contractor's failure to properly clean the piping system shall be repaired by the Contractor. When the system flushing is complete, the hot-water system shall be adjusted for uniform circulation. Flushing devices and automatic control systems shall be adjusted for proper operation according to manufacturer's instructions. Flow rates on fixtures must not exceed those stated in PART 2 of this Section. Unless more stringent local requirements exist, lead levels shall not exceed limits established by 40 CFR 141.80 (c)(1). The water supply to the building shall be tested separately to ensure that any lead contamination found during potable water system testing is due to work being performed inside the building.

3.9.4 Operational Test

Upon completion of flushing and prior to disinfection procedures, the Contractor shall subject the plumbing system to operating tests to demonstrate satisfactory installation, connections, adjustments, and functional and operational efficiency. Such operating tests shall cover a period of not less than 8 hours for each system and shall include the following information in a report with conclusion as to the adequacy of the system:

- a. Time, date, and duration of test.

- b. Water pressures at the most remote and the highest fixtures.
- c. Operation of each fixture and fixture trim.
- d. Operation of each valve, hydrant, and faucet.
- e. Pump suction and discharge pressures.
- f. Temperature of each domestic hot-water supply.
- g. Operation of each floor and roof drain by flooding with water.
- h. Operation of each vacuum breaker and backflow preventer.
- i. Complete operation of each water pressure booster system, including pump start pressure and stop pressure.
- j. Compressed air readings at each compressor and at each outlet. Each indicating instrument shall be read at 1/2 hour intervals. The report of the test shall be submitted in quadruplicate. The Contractor shall furnish instruments, equipment, and personnel required for the tests; the Government will furnish the necessary water and electricity.

3.9.5 Disinfection

After all system components are provided and operational tests are complete, the entire domestic hot- and cold-water distribution system shall be disinfected. Before introducing disinfecting chlorination material, entire system shall be flushed with potable water until any entrained dirt and other foreign materials have been removed.

Water chlorination procedure shall be in accordance with AWWA C651 and AWWA C652 as modified and supplemented by this specification. The chlorinating material shall be hypochlorites or liquid chlorine. The chlorinating material shall be fed into the water piping system at a constant rate at a concentration of at least 50 parts per million (ppm). Feed a properly adjusted hypochlorite solution injected into the system with a hypochlorinator, or inject liquid chlorine into the system through a solution-feed chlorinator and booster pump until the entire system is completely filled.

Test the chlorine residual level in the water at 6 hour intervals for a continuous period of 24 hours. If at the end of a 6 hour interval, the chlorine residual has dropped to less than 25 ppm, flush the piping including tanks with potable water, and repeat the above chlorination procedures. During the chlorination period, each valve and faucet shall be opened and closed several times.

After the second 24 hour period, verify that no less than 25 ppm chlorine residual remains in the treated system. The 24 hour chlorination procedure must be repeated until no less than 25 ppm chlorine residual remains in the treated system.

Upon the specified verification, the system including tanks shall then be flushed with potable water until the residual chlorine level is reduced to less than one part per million. During the flushing period, each valve and faucet shall be opened and closed several times.

Take additional samples of water in disinfected containers, for bacterial examination, at locations specified by the Contracting Officer. Test these samples for total coliform organisms (coliform bacteria, fecal coliform, streptococcal, and other bacteria) in accordance with [EPA SM 9223] [AWWA 10084]. The testing method used shall be EPA approved for drinking water systems and shall comply with applicable local and state requirements.

Disinfection shall be repeated until bacterial tests indicate the absence of coliform organisms (zero mean coliform density per 100 milliliters) in the samples for at least 2 full days. The system will not be accepted until satisfactory bacteriological results have been obtained.

[3.9.6 OPTIONAL DISINFECTION METHOD

Disinfect new potable water piping and affected portions of existing potable water piping with geothermal water. Geothermal water shall be not less than 194 degrees F and contact time shall be not less than 30 minutes. After disinfection, thoroughly flush new potable water piping and affected portions of existing potable water piping with the chlorinated base water supply for a minimum of two hours.

]3.10 POSTED INSTRUCTIONS

Framed instructions under glass or in laminated plastic, including wiring and control diagrams showing the complete layout of the entire system, shall be posted where directed. Condensed operating instructions explaining preventive maintenance procedures, methods of checking the system for normal safe operation, and procedures for safely starting and stopping the system shall be prepared in typed form, framed as specified above for the wiring and control diagrams and posted beside the diagrams. The framed instructions shall be posted before acceptance testing of the systems.

3.11 PERFORMANCE OF WATER HEATING EQUIPMENT

Standard rating condition terms are as follows:

EF = Energy factor, minimum overall efficiency.

ET = Minimum thermal efficiency with 70 degrees F delta T.

SL = Standby loss is maximum (Btu/h) based on a 70 degrees F temperature difference between stored water and ambient requirements.

V = Rated volume in gallons

Q = Nameplate input rate in kW (Btu/h)

3.11.1 Storage Water Heaters

3.11.1.1 Electric

- a. Storage capacity of 60 gallons shall have a minimum energy factor (EF) of 0.93 or higher per FEMP requirements.
- b. Storage capacity of 60 gallons or more shall have a minimum energy factor (EF) of 0.91 or higher per FEMP requirements.

3.11.1.2 Gas

- a. Storage capacity of 50 gallons or less shall have a minimum energy factor (EF) of 0.67 or higher per FEMP requirements.
- b. Storage capacity of 20 gallons - or more and input rating of 75,000 Btu/h or less: minimum EF shall be 0.62 - 0.0019V per 10 CFR 430.
- c. Rating of less than 22980 W: (75,000 Btu/h) ET shall be 80 percent; maximum SL shall be $(Q/800+110x(V^{1/2}))$, per ANSI Z21.10.3/CSA 4.3

3.11.1.3 Oil

- a. Storage capacity of 20 gallons or more and input rating of 105,000 Btu/h or less: minimum EF shall be 0.59-0.0019V per 10 CFR 430.
- b. Rating of less than 4,000 Btu/h/gallon or input rating more than 105,000 Btu/h: ET shall be 78 percent; maximum SL shall be $(Q/800+100x(V^{1/2}))$, per ANSI Z21.10.3/CSA 4.3.

3.11.2 Unfired Hot Water Storage

All volumes and inputs: shall meet or exceed R-12.5.

3.11.3 Instantaneous Water Heater

3.11.3.1 Gas

- a. Rating of 4,000 Btu/h/gal and greater and less than 2 gallons with an input greater than 50,000 Btu/h and less than 200,000 Btu/h shall have a minimum energy factor (EF) of 0.62-0.0019V per 10 CFR 430.
- b. Rating of 4,000 Btu/h/gal and greater and less than 10 gallons with an input of 200,000 Btu/h and greater shall have a minimum thermal efficiency (ET) of 80 percent per ANSI Z21.10.3/CSA 4.3
- c. Rating of 4,000 BTU/h/gal and greater and 10 gallons and greater with an input of 200,000 Btu/h and greater shall have a minimum thermal efficiency (ET) of 80 percent and the maximum SL shall be $Q/800+110x(V^{1/2})$ per ANSI Z21.10.3/CSA 4.3

3.11.3.2 Oil

- a. Rating of 4,000 Btu/h/gal and greater and less than 2 gallons with an input of 210,000 Btu/h and less shall have an energy factor (EF) of 0.59-0.0019V per 10 CFR 430
- b. Rating of 4,000 Btu/h/gal and greater and less than 10 gallons with an input greater than 210,000 Btu/h shall have a minimum thermal efficiency (ET) of 80 percent per ANSI Z21.10.3/CSA 4.3
- c. Rating of 4,000 Btu/h/gal and 10 gallons and greater with an input of greater than 210,000 Btu/h shall have a minimum thermal efficiency (ET) of 78 percent and the maximum SL shall be $Q/800+110x(V^{1/2})$ per ANSI Z21.10.3/CSA 4.3

3.11.4 Pool Heaters

- a. Gas/oil fuel, capacities and inputs: ET shall be 78 percent per ASHRAE 146.
- b. Heat Pump, All capacities and inputs shall meet a COP of 4.0 per ASHRAE 146

3.12 TABLES

TABLE I								
PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, VENT AND CONDENSATE DRAIN PIPING SYSTEMS								
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F	SERVICE G
1	Cast iron soil pipe and fittings, hub and spigot, ASTM A74 with compression gaskets. Pipe and fittings shall be marked with the CISPI trademark.	X	X	X	X	X		
2	Cast iron soil pipe and fittings hubless, CISPI 301 and ASTM A888. Pipe and fittings shall be marked with the CISPI trademark.		X	X	X	X		
3	Cast iron drainage fittings, threaded, ASME B16.12 for use with Item 10	X		X	X			
4	Cast iron screwed fittings (threaded) ASME B16.4 for use with Item 10				X	X		
5	Grooved pipe couplings, ferrous and non-ferrous pipe ASTM A536 And ASTM A47/A47M	X	X		X	X		

TABLE I								
PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, VENT AND CONDENSATE DRAIN PIPING SYSTEMS								
It #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F	SERVICE G
6	Ductile iron grooved joint fittings for ferrous pipe ASTM A536 and ASTM A47/A47M for use with Item 5	X	X		X	X		
7	Bronze sand casting grooved joint pressure fittings for non-ferrous pipe ASTM B584, for use with Item 5	X	X		X	X		
8	Wrought copper grooved joint pressure fittings for non-ferrous pipe ASTM B75/B75M C12200, ASTM B152/B152M, C11000, ASME B16.22 ASME B16.22 for use with Item 5	X	X					
9	Malleable-iron threaded fittings, galvanized ASME B16.3 for use with Item 10				X	X		
10	Steel pipe, seamless galvanized, ASTM A53/A53M, Type S, Grade B	X			X	X		
11	Seamless red brass pipe, ASTM B43				X	X		X
12	Bronzed flanged fittings, ASME B16.24 for use with Items 11 and 14				X	X		X

TABLE I								
PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, VENT AND CONDENSATE DRAIN PIPING SYSTEMS								
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F	SERVICE G
13	Cast copper alloy solder joint pressure fittings, ASME B16.18 for use with Item 14				X	X		X
14	Seamless copper pipe, ASTM B42						X	X
15	Cast bronze threaded fittings, ASME B16.15				X	X		
16	Copper drainage tube, (DWV), ASTM B306	X*	X	X*	X	X		X
17	Wrought copper and wrought alloy solder-joint drainage fittings. ASME B16.29	X	X	X	X	X		X
18	Cast copper alloy solder joint drainage fittings, DWV, ASME B16.23	X	X	X	X	X		X
19	Acrylonitrile-Butadiene (ABS) plastic drain, waste, and vent pipe and fittings ASTM D2661, ASTM F628	X	X	X	X	X	X	
20	Polyvinyl Chloride plastic drain, waste and vent pipe and fittings, ASTM D2665, ASTM F891, (Sch 40) ASTM F1760	X	X	X	X	X	X	X
21	Process glass pipe and fittings, ASTM C1053						X	

TABLE I								
PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, VENT AND CONDENSATE DRAIN PIPING SYSTEMS								
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F	SERVICE G
22	High-silicon content cast iron pipe and fittings (hub and spigot, and mechanical joint), ASTM A518/A518M		X			X	X	
23	Polypropylene (PP) waste pipe and fittings, ASTM D4101						X	
24	Filament-wound reinforced thermosetting resin (RTRP) pipe, ASTM D2996						X	
<p>SERVICE:</p> <p>A - Underground Building Soil, Waste and Storm Drain B - Aboveground Soil, Waste, Drain In Buildings C - Underground Vent D - Aboveground Vent E - Interior Rainwater Conductors Aboveground F - Corrosive Waste And Vent Above And Belowground G - Condensate Drain Aboveground</p> <p>* - Hard Temper</p>								

TABLE II					
PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS					
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D
1	Malleable-iron threaded fittings:				
	a. Galvanized, ASME B16.3 for use with Item 4a	X	X	X	X
	b. Same as "a" but not galvanized for use with Item 4b			X	

TABLE II					
PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS					
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D
2	Grooved pipe couplings, ferrous pipe ASTM A536 and ASTM A47/A47M, non-ferrous pipe, ASTM A536 and ASTM A47/A47M	X	X	X	
3	Ductile iron grooved joint fittings for ferrous pipe ASTM A536 and ASTM A47/A47M, for use with Item 2	X	X	X	
4	Steel pipe:				
	a. Seamless, galvanized, ASTM A53/A53M, Type S, Grade B	X	X	X	X
	b. Seamless, black, ASTM A53/A53M, Type S, Grade B			X	
5	Seamless red brass pipe, ASTM B43	X	X		X
6	Bronze flanged fittings, ASME B16.24 for use with Items 5 and 7	X	X		X
7	Seamless copper pipe, ASTM B42	X	X		X
8	Seamless copper water tube, ASTM B88, ASTM B88M	X**	X**	X**	X***
9	Cast bronze threaded fittings, ASME B16.15 for use with Items 5 and 7	X	X		X
10	Wrought copper and bronze solder-joint pressure fittings, ASME B16.22 for use with Items 5, 7 and 8	X	X	X	X
11	Cast copper alloy solder-joint pressure fittings, ASME B16.18 for use with Item 8	X	X	X	X

TABLE II					
PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS					
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D
12	Bronze and sand castings groovedjoint pressure fittings for non-ferrous pipe ASTM B584, for use with Item 2	X	X	X	
13	Polyethylene (PE) plastic pipe, Schedules 40 and 80, based on outside diameter	X			X
14	Polyethylene (PE) plastic pipe (SDR-PR), based on controlled outside diameter, ASTM D3035	X			X
15	Polyethylene (PE) plastic pipe (SIDR-PR), based on controlled inside diameter, ASTM D2239	X			X
16	Butt fusion polyethylene (PE) plastic pipe fittings, ASTM D3261 for use with Items 14, 15, and 16	X			X
17	Socket-type polyethylene fittings for outside diameter-controlled polyethylene pipe, ASTM D2683 for use with Item 15	X			X
18	Polyethylene (PE) plastic tubing, ASTM D2737	X			X
19	Chlorinated polyvinyl chloride (CPVC) plastic hot and cold water distribution system, ASTM D2846/D2846M	X	X		X
20	Chlorinated polyvinyl chloride (CPVC) plastic pipe, Schedule 40 and 80, ASTM F441/F441M	X	X		X
21	Chlorinated polyvinyl chloride (CPVC) plastic pipe (SDR-PR) ASTM F442/F442M	X	X		X

TABLE II					
PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS					
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D
22	Threaded chlorinated polyvinyl chloride (chloride CPVC) plastic pipe fittings, Schedule 80, ASTM F437 for use with Items 20, and 21	X	X		X
23	Socket-type chlorinated polyvinyl chloride (CPVC) plastic pipe fittings, Schedule 40, ASTM F438 for use with Items 20, 21, and 22	X	X		X
24	Socket-type chlorinated polyvinyl chloride (CPVC) plastic pipe fittings Schedule 80, ASTM F439 for use with Items 20, 21, and 22	X	X		X
25	Polyvinyl chloride (PVC) plastic pipe, Schedules 40, 80, and 120, ASTM D1785	X			X
26	Polyvinyl chloride (PVC) pressure-rated pipe (SDR Series), ASTM D2241	X			X
27	Polyvinyl chloride (PVC) plastic pipe fittings, Schedule 40, ASTM D2466	X			X
28	Socket-type polyvinyl chloride (PVC) plastic pipe fittings, schedule 80, ASTM D2467 for use with Items 26 and 27	X			X
29	Threaded polyvinyl chloride (PVC) plastic pipe fittings, schedule 80, ASTM D2464	X			X
30	Joints for IPS PVC pipe using solvent cement, ASTM D2672	X			X
31	Polypropylene (PP) plastic pipe and fittings; ASTM F2389	X	X		X

TABLE II					
PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS					
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D
32	Steel pipeline flanges, MSS SP-44	X	X		
33	Fittings: brass or bronze; ASME B16.15, and ASME B16.18 ASTM B828	X	X		
34	Carbon steel pipe unions, socket-welding and threaded, MSS SP-83	X	X	X	
35	Malleable-iron threaded pipe unions ASME B16.39	X	X		
36	Nipples, pipe threaded ASTM A733	X	X	X	
37	Crosslinked Polyethylene (PEX) Plastic Pipe ASTM F877	X	X		X
38	Press Fittings	X	X		
<p>SERVICE: A - Cold Water Service Aboveground B - Hot and Cold Water Distribution 180 degrees F Maximum Aboveground C - Compressed Air Lubricated D - Cold Water Service Belowground Indicated types are minimum wall thicknesses. ** - Type L - Hard *** - Type K - Hard temper with brazed joints only or type K-soft temper without joints in or under floors **** - In or under slab floors only brazed joints</p>					

TABLE III				
STANDARD RATING CONDITIONS AND MINIMUM PERFORMANCE RATINGS FOR WATER HEATING EQUIPMENT				
<u>FUEL</u>	<u>STORAGE CAPACITY GALLONS</u>	<u>INPUT RATING</u>	<u>TEST PROCEDURE</u>	<u>REQUIRED PERFORMANCE</u>
A. STORAGE WATER HEATERS				
Elect.	60 max.		10 CFR 430	EF = 0.93
Elect.	60 min.		10 CFR 430	EF = 0.91
Elect.	20 min.	12 kW max.	10 CFR 430	EF = 0.93-0.00132V minimum
Elect.	20 min.	12 kW max.	ANSI Z21.10.3/C (Addenda B)	SL = 20+35x(V ^{1/2}) maximum
Elect. Heat Pump		24 Amps or less and 250 Volts or less	10 CFR 430	EF = 0.93-0.00132V
Gas	50 max.		10 CFR 430	EF = 0.67
Gas	20 min.	75,000 Btu/h max.	10 CFR 430	EF = [0.67][80]-0.0019V min.
Gas	1,000 (Btu/h)/gal max.	75,000 Btu/h	ANSI Z21.10.3/C	ET = 80 percent min. SL = 1.3+38/V max.
Oil	20 min.	105,000 Btu/h max.	10 CFR 430	EF = 0.80-0.0019V min.
Oil	4,000 (Btu/h)/gal max	105,000 Btu/h min.	ANSI Z21.10.3/C	ET = 78 percent; SL = 1.3+38/V max.
B. Unfired Hot Water Storage, R-12.5 min.				
C. Instantaneous Water Heater				
Gas	4,000 (btu/h)/gal and 2 gal max.	50,000 Btu/h min 200,000 Btu/h max.	10 CFR 430	EF = 0.62-0.0019V
Gas	4,000 (btu/h)/gal and 2 gal max.	200,000 Btu/h min.	ANSI Z21.10.3/C	ET = 80 percent

TABLE III				
STANDARD RATING CONDITIONS AND MINIMUM PERFORMANCE RATINGS FOR WATER HEATING EQUIPMENT				
<u>FUEL</u>	<u>STORAGE CAPACITY GALLONS</u>	<u>INPUT RATING</u>	<u>TEST PROCEDURE</u>	<u>REQUIRED PERFORMANCE</u>
Gas	4,000 (btu/h)/gal and 2 gal max.	200,000 Btu/h min.	ANSI Z21.10.3/C	ET = 80 percent SL = $(Q/800+110x(V^{1/2}))$
Oil	4,000 (btu/h)/gal and 2 gal max.	50,000 Btu/h min. 210,000 Btu/h max.	10 CFR 430	EF = 0.59-0.0019V SL = $(Q/800+110x(V^{1/2}))$
Oil	4,000 (btu/h)/gal and 10 gal max.	210,000 Btu/h min.	ANSI Z21.10.3/C	ET = 80 percent
Oil	4,000 (btu/h)/gal and 10 gal max.	210,000 Btu/h min.	ANSI Z21.10.3/C	ET = 78 percent SL = $(Q/800+110x(V^{1/2}))$ max.
D. Pool Heater				
Gas or Oil	All	All	ASHRAE 146	ET = 78 percent
Heat Pump All	All	All	ASHRAE 146	COP = 4.0
TERMS:				
EF = Energy factor, minimum overall efficiency. ET = Minimum thermal efficiency with 70 degrees F delta T. SL = Standby loss is maximum Btu/h based on a 70 degree F temperature difference between stored water and ambient requirements. V = Rated storage volume in gallons Q = Nameplate input rate in Btu/h				

-- End of Section --

SECTION 22 07 19.00 40

PLUMBING PIPING INSULATION

08/16

PART 1 GENERAL

Section 22 00 00 PLUMBING, GENERAL PURPOSE applies to work specified in this section.

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A240/A240M	(2020a) Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM C195	(2007; R 2013) Standard Specification for Mineral Fiber Thermal Insulating Cement
ASTM C449	(2007; R 2013) Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
ASTM C533	(2017) Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
ASTM C534/C534M	(2020a) Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
ASTM C547	(2019) Standard Specification for Mineral Fiber Pipe Insulation
ASTM C552	(2021a) Standard Specification for Cellular Glass Thermal Insulation
ASTM C553	(2013; R 2019) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C591	(2021) Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM C592	(2016) Standard Specification for Mineral Fiber Blanket Insulation and Blanket-Type Pipe Insulation (Metal-Mesh Covered)

(Industrial Type)

- ASTM C647 (2008; R 2013) Properties and Tests of Mastics and Coating Finishes for Thermal Insulation
- ASTM C795 (2008; R 2018) Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel
- ASTM C916 (2020) Standard Specification for Adhesives for Duct Thermal Insulation
- ASTM C920 (2018) Standard Specification for Elastomeric Joint Sealants
- ASTM C921 (2010; R 2015) Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation
- ASTM C1136 (2021) Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- ASTM D226/D226M (2017) Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
- ASTM D579/D579M (2015) Standard Specification for Greige Woven Glass Fabrics
- ASTM D5590 (2000; R 2010; E 2012) Standard Test Method for Determining the Resistance of Paint Films and Related Coatings to Fungal Defacement by Accelerated Four-Week Agar Plate Assay
- ASTM E84 (2020) Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM E96/E96M (2021) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 220 (2021) Standard on Types of Building Construction
- NFPA 255 (2006; Errata 2006) Standard Method of Test of Surface Burning Characteristics of Building Materials

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)

- SAE AMS 3779 (2016; Rev B) Tape Adhesive, Pressure Sensitive Thermal Radiation Resistant, Aluminum Foil/Glass Cloth

SAE AMS-STD-595A

(2017) Colors used in Government
Procurement

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-A-3316

(1987; Rev C; Am 2 1990) Adhesives,
Fire-Resistant, Thermal Insulation

MIL-PRF-19565

(1988; Rev C) Coating Compounds, Thermal
Insulation, Fire- and Water-Resistant,
Vapor-Barrier

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are [for Contractor Quality Control approval.][for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation Drawings; G[, [____]]

SD-03 Product Data

Adhesives; G[, [____]]

Coatings; G[, [____]]

Insulating Cement; G[, [____]]

Insulation Materials; G[, [____]]

Jacketing; G[, [____]]

Tape; G[, [____]]

SD-08 Manufacturer's Instructions

Installation Manual; G[, [____]]

SD-11 Closeout Submittals

Record Drawings

Adhesives; S

Coatings; S

Insulation Materials; S

Recycled Materials; S

1.3 QUALITY CONTROL

1.3.1 Recycled Materials

Provide thermal insulation containing recycled materials to the extent practicable, provided that the material meets all other requirements of this section. The minimum recycled material content of the following insulation types are:

- a. Rock Wool - 75 percent slag by weight
- b. Fiberglass - 20-25 percent glass cullet by weight
- c. Plastic Rigid Foam - 9 percent recovered material
- d. Polyisocyanurate/Polyurethane - 9 percent recovered material
- e. Rigid Foam - 9 percent recovered material

Submit recycled materials documentation indicating percentage of post-industrial and post-consumer recycled content per unit of product. Indicate relative dollar value of recycled content products to total dollar value of products included in project.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

2.1.1 Performance Requirements

Provide noncombustible thermal-insulation system materials, as defined by NFPA 220. Provide adhesives, coatings, sealants, facings, jackets, and thermal-insulation materials, except cellular elastomers, with a flame-spread classification (FSC) of [25 or less] [____], and a smoke-developed classification (SDC) of [50 or less] [____]. Determine these maximum values in accordance with [ASTM E84] [NFPA 255]. Provide coatings and sealants that are nonflammable in their wet state.

Provide adhesives, coatings, and sealants with published or certified temperature ratings suitable for the entire range of working temperatures normal for the surfaces to which they are to be applied.

2.2 COMPONENTS

2.2.1 Insulation

[2.2.1.1 Mineral Fiber Insulation

Provide mineral fiber insulation conforming to [ASTM C592] [ASTM C553] [ASTM C547] and suitable for surface temperatures up to 370 degrees F. Provide insulation with a density not less than [____][4]-pound per cubic foot and with thermal conductivity not greater than [____][0.26] Btu-inch per hour per square foot per degree F at 150 degrees F mean.

[For pipe sizes 10-inches and larger, in lieu of fibrous glass pipe insulation, fiber pipe wrap insulation having an insulating efficiency not less than that of the specified thickness of fibrous glass pipe insulation may be provided.

][2.2.1.2 Cellular Elastomer Insulation

Provide cellular elastomer insulation conforming to ASTM C534/C534M. Ensure the water vapor permeability does not exceed [____][0.30] grain per foot per inch per hour per square foot mercury pressure difference for 1-inch thickness of cellular elastomer.

][2.2.1.3 Cellular Glass Insulation

Conform to ASTM C552, Type II, Grade 2, pipe covering for Cellular Glass. Substitutions for this material are not permitted. Ensure minimum thickness is not less than 1-1/2 inches.

][2.2.1.4 Calcium Silicate Insulation

Conform to ASTM C533. Ensure the apparent thermal conductivity does not exceed [____][0.54] Btu-inch per hour per square foot per degree F at 200 degrees F mean.

][2.2.1.5 Fiberglass Insulation

Conform to ASTM C547. Ensure the apparent thermal conductivity does not exceed [____][0.54] Btu-inch per hour per square foot per degree F at 200 degrees F mean.

Fiber glass pipe insulation having an insulating efficiency not less than that of the specified thickness of mineral fiber pipe insulation may be provided in lieu of mineral fiber pipe insulation for aboveground piping.

][2.2.1.6 Polyisocyanurate Pipe Insulation

Conform to ASTM C591 for polyisocyanurate, minimum density of 1.7 pounds per cubic foot.

][2.2.1.7 Pipe Barrel

For temperatures up to and including 1200 degrees F, use pipe barrel insulation Type II, Molded, Grade A or Type III, Precision V-Groove, Grade A.

][2.2.1.8 Pipe Fittings

Provide molded pipe fitting insulation covering for use at temperatures up to and including 1200 degrees F.

]2.2.1.9 Flexible Blankets

Provide flexible blankets and felts for use at temperatures up to and including 350 degrees F with a density of 1 pound per cubic foot. Ensure thermal conductivity is no greater than [____][0.26] Btu per hour per square foot per degree F at 75 degrees F mean.

2.2.2 Adhesives

2.2.2.1 Lagging Adhesive

Lagging is the material used for thermal insulation, especially around a cylindrical object. This may include the insulation as well as the cloth/material covering the insulation. [To resist mold/mildew, ensure

lagging adhesive conforms to ASTM D5590 with 0 growth rating.]Provide nonflammable and fire-resistant lagging adhesives with a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Adhesive are MIL-A-3316, Class 1, pigmented [white] [red] and suitable for bonding fibrous glass cloth to faced and unfaced fibrous glass insulation board; for bonding cotton brattice cloth to faced and unfaced fibrous glass insulation board; for sealing edges of and bonding glass tape to joints of fibrous glass board; for bonding lagging cloth to thermal insulation; or Class 2 for attaching fibrous glass insulation to metal surfaces. Apply lagging adhesives in strict accordance with the manufacturer's recommendations for pipe and duct insulation.

2.2.2.2 Vapor-Barrier Material Adhesives

Ensure adhesives conform to the requirements of ASTM C916, Type I, when attaching fibrous-glass insulation to metal surfaces or attaching insulation to itself, to metal, and to various other substrates.

2.2.2.3 Cellular Elastomer Insulation Adhesive

For cellular elastomer insulation adhesive, provide a solvent cutback chloroprene elastomer conforming to ASTM C916, Type I, and is approved by the manufacturer of the cellular elastomer for the intended use.

2.2.3 Insulating Cement

2.2.3.1 General Purpose Insulating Cement

Provide general purpose insulating cement, [diatomaceous silica] [mineral fiber], conforming to ASTM C195. Ensure composite is rated for 1800 degrees F service, with a thermal-conductivity maximum of [____][0.85] Btu per inch per hour per square foot for each degree F temperature differential at 200 degrees F mean temperature for a 1 inch thickness.

2.2.3.2 Finishing Insulating Cement

Provide finishing insulating cement of a mineral-fiber, hydraulic-setting type conforming to ASTM C449.

2.2.4 Caulk

Provide elastomeric joint sealant in accordance with ASTM C920, Type S, Grade NS, Class 25, Use A.

2.2.5 Corner Angles

Provide a nominal 0.016 inch thick aluminum 1 by 1 inch corner angle piping insulation with factory applied kraft backing. Ensure aluminum conforms to ASTM B209, Alloy [3003] [3105] [5005].

2.2.6 Jacketing

[2.2.6.1 Aluminum Jacket

Provide aluminum jackets conforming ASTM B209, Temper H14, minimum thickness of 0.016 inch, with factory-applied polyethylene and kraft paper moisture barrier on the inside surface. Provide smooth surface jackets for jacket outside diameters less than 8 inches. Provide corrugated

surface jackets for jacket outside diameters 8 inches and larger. Provide stainless steel bands, minimum width of 0.5 inch. Provide factory prefabricated aluminum covers for insulation on fittings, valves, and flanges.[Provide aboveground jackets and bands with factory-applied baked-on semi-gloss brown color conforming to Federal Standard SAE AMS-STD-595A, "Colors," color chip number 20062.]

][2.2.6.2 Asphalt-Saturated Felt

Provide asphalt-saturated felt conforming to ASTM D226/D226M, without perforations, minimum weight of 10 pounds per 100 square feet.

][2.2.6.3 Stainless Steel Jacket

Provide stainless steel jackets conforming to ASTM A240/A240M; Type 304, minimum thickness of 0.010 inch, smooth surface with factory-applied polyethylene and kraft paper moisture barrier on inside surface. Provide stainless steel bands, minimum width of 0.5 inch. Provide factory prefabricated stainless steel covers for insulation on fittings, valves, and flanges.

][2.2.6.4 Glass Cloth Jacket

Provide plain-weave glass cloth conforming to ASTM D579/D579M, Style 141, weighing not less than [____][7.23] ounces per square yard before sizing. Factory apply cloth wherever possible.

Provide leno weave glass reinforcing cloth, 26-end and 12-pick thread conservation, with a warp and fill tensile strength of 45 and 30 pounds per inch of width, respectively, and a weight of not less than [____] [1.5] ounces per square yard. [At the Contractor's option, Style 191 leno-weave glass cloth conforming to ASTM D579/D579M may be provided.]

][2.2.6.5 PVC Jacket

Provide 0.010 inch thick, factory-premolded polyvinylchloride, [one-piece fitting] [pipe-barrel sheeting vapor-barrier jacketing] that is self-extinguishing, with high-impact strength and moderate chemical resistance. Ensure jacket has a permeability rating of 0.01 grain per hour per square foot per inch of mercury pressure difference, determined in accordance with ASTM E96/E96M. Provide manufacturer's standard solvent-weld type vapor-barrier joint adhesive.

Ensure conformance to ASTM C1136 for, Type I, low-vapor transmission, high-puncture resistance vapor barriers.

]2.2.7 Coatings

[2.2.7.1 Outdoor Vapor-Barrier Finishing

Provide a nonasphaltic, hydrocarbon polymer, mastic coating. Ensure the coating conforms to the requirements of ASTM C1136 and ASTM C921.

][2.2.7.2 Indoor Vapor-Barrier Finishing

Provide a pigmented resin and solvent compound coatings conforming to ASTM C1136, Type II.

]2.2.7.3 Outdoor and Indoor Nonvapor-Barrier Finishing (NBF)

Provide a pigmented polymer-emulsion as recommended by the insulation material manufacturer for the surface to be coated.

]2.2.7.4 Vapor Retarder

The vapor retarder coating shall be fire and water resistant and appropriately selected for either outdoor or indoor service. Color shall be white. The water vapor permeance of the compound shall be 0.013 perms or less at 43 mils dry film thickness as determined according to procedure B of ASTM E96/E96M utilizing apparatus described in ASTM E96/E96M. The coating shall be nonflammable, fire resistant type. [To resist mold/mildew, coating shall meet ASTM D5590 with 0 growth rating.]Coating shall meet MIL-PRF-19565 Type II (if selected for indoor service) and be Qualified Products Database listed. All other application and service properties shall be in accordance with ASTM C647.

2.2.7.5 Cellular-Elastomer Finishing

Provide a polyvinylchloride lacquer coating recommended by the manufacturer of the cellular elastomer finish.

2.2.7.6 Coating Color

[Provide white][Conform to the color code specified][Blend with background of surrounding area][Provide as specified by the Contracting Officer] for the coating color.

2.2.8 Tape

Provide a knitted elastic cloth glass lagging specifically suitable for continuous spiral wrapping of insulated pipe bends and fittings that produces a smooth, tight, wrinkle-free surface. Conform to requirements of SAE AMS 3779, ASTM D579/D579M, and ASTM C921 for tape, weighing not less than [_____] [10] ounces per square yard.

2.3 MATERIALS

Submit manufacturer's catalog data for the following items:

- a. Adhesives
- b. Coatings
- c. Insulating Cement
- d. Insulation Materials
- e. Jacketing
- f. Tape

Provide compatible materials that do not contribute to corrosion, soften, or otherwise attack surfaces to which applied, in either the wet or dry state. Meet ASTM C795 requirements for materials to be used on stainless steel surfaces. Provide materials that are asbestos free.

PART 3 EXECUTION

Apply insulation only to the system or component surfaces that have previously been tested and approved by the Contracting Officer.

3.1 PREPARATION

Submit installation drawings for pipe insulation, conforming with the adhesive manufacturer's written instructions for installation. Submit installation manual clearly stating the manufacturer's instructions for insulation materials.

Clean surfaces to remove oil and grease before insulation adhesives or mastics are applied. Provide solvent cleaning required to bring metal surfaces to such condition.

3.2 INSTALLATION OF INSULATION SYSTEMS

Apply materials in conformance with the recommendations of the manufacturer.

Install smooth and continuous contours on exposed work. Smoothly and securely paste down cemented laps, flaps, bands, and tapes. Apply adhesives on a full-coverage basis.

Install insulation lengths tightly butted against each other at joints. Where lengths are cut, provide smooth and square end surfaces without breakage of end surfaces. Where insulation terminates, neatly taper and effectively seal ends, or finish as specified. Direct longitudinal seams of exposed insulation away from normal view.

Use insulation meeting maximum value conductance as tested at any point, do not use an average. Meet or exceed the specified maximum conductance by adding additional insulation thickness.

[3.2.1 Dual-Temperature (Hot- and Chilled-) Water Piping

Install a [mineral fiber with vapor barrier jacket, Type T-1] [cellular class with vapor barrier jacket, Type T-4] insulation, with a thickness of not less than [_____]. Insulate aboveground pipes, valve bodies, fittings, unions, and flanges.

][3.2.2 Hot-Water Piping

Install a mineral fiber insulation with glass cloth jacket, Type T-2, with a thickness of not less than [_____]. Insulate aboveground pipes, valve bodies, fittings, unions, flanges, and miscellaneous surfaces.

][3.2.3 Cold-Water and Condensate-Drain Piping

Insulate aboveground pipes, valve bodies, fittings, unions, flanges, and miscellaneous surfaces.

[Provide 3/8 inch mineral fiber insulation with glass cloth jacket, Type T-2, with a thickness of not less than [_____].

][Install a cellular-elastomer insulation conforming to ASTM C534/C534M, with a water-vapor permeability not exceeding 0.1 grain per square foot per hour per inch mercury pressure-differential for 1 inch thickness.

][Provide flexible cellular-elastomeric thermal insulation for cold water piping, Type T-3, with a thickness of [3/8][1/2] inch. Use expanded, closed-cell pipe insulation only aboveground, not for underground piping.

]][3.2.4 Refrigerant Suction Piping

Install a cellular-elastomer insulation, Type T-3, with a nominal thickness of 3/4-inch. Insulate surfaces, including valve, fittings, unions, and flanges.

]][3.2.5 Cooling-Tower Circulating Water Piping

Install a cellular-elastomer insulation, Type T-3, with a thickness of not less than [_____]. Insulate aboveground pipes, valve bodies, fittings, unions, flanges, and miscellaneous surfaces.

Install a mineral fiber insulation with aluminum jacket, Type T-6, with a thickness of not less than [_____]. Insulate aboveground pipes, valve bodies, fittings, unions, flanges, and miscellaneous surfaces.

]][[3.2.6 Hot Water Heating Converter

Install a calcium silicate insulation with glass cloth jacket, Type T-7, with a thickness of 1-1/2 inches.

]][3.2.7 Chilled-Water and Dual-Temperature Pumps

Install a cellular elastomer insulation, Type T-9, with a thickness of 1-inch. Cover surfaces subject to condensation, and provide a vapor-barrier coating.

]][][][3.3 APPLICATION

[3.3.1 Type T-1, Mineral Fiber with Vapor-Barrier Jacket

Apply factory and field attached vapor barrier jacket to piping insulated with mineral fiber. Maintain vapor seal. Securely cement jackets, jacket laps, flaps, and bands in place with vapor-barrier adhesive. Provide jacket overlaps not less than [_____][1-1/2] inches and jacketing bands for butt joints 3-inches in width.

Insulate exposed-to-view fittings and valve bodies with preformed mineral-fiber of the same thickness as the pipe-barrel insulation. Temporarily secure fitting insulation in place with light cord ties. Apply a 60-mil coating of white indoor vapor-barrier coating and, while still wet, wrap with glass lagging tape with 50 percent overlap, and smoothly blend into the adjacent jacketing. Apply additional coating as needed with rubber-gloved hands to smooth fillets or contour coating. Allow to fully cure before the finish coating is applied. Field fabricate and install insulation for concealed fittings and special configurations. Build up insulation from mineral fiber and a special mastic consisting of a mixture of insulating cement and lagging adhesive diluted with 3 parts water. Where standard vapor-barrier jacketing cannot be used, make the surfaces vapor tight by using coating and glass lagging cloth or tape as previously specified.

In lieu of materials and methods previously specified, fittings may be wrapped with a twine-secured, mineral-wool blanket to the required

thickness and covered with premolded polyvinylchloride jackets. Make seams vapor tight with a double bead of manufacturer's standard vapor-barrier adhesive applied in accordance with the manufacturer's instructions. Hold all jacket ends in place with AISI 300 series corrosion-resistant steel straps, [_____] [15]-mils thick by [_____] [1/2]-inch wide.

Set pipe insulation into an outdoor vapor-barrier coating applied intermittently over a minimum length of [_____] [6] inches at maximum [_____] [12] feet spacing. Seal the ends of the insulation to the jacketing with the same coating material to provide an effective vapor-barrier stop.

Do not use staples as a means to apply insulation. Install continuous vapor-barrier materials over all surfaces, including areas inside pipe sleeves, hangers, and other concealment.

Provide piping insulation at hangers consisting of 13-pounds per cubic foot density; fibrous-glass inserts or expanded, rigid, closed-cell, polyvinylchloride. Where required, seal junctions with vapor-barrier jacket, glass-cloth mesh tape, and vapor-barrier coating.

Expose white-bleached kraft paper side of the jacketing to view.

Finish exposed-to-view insulation with not less than a [6]-mil dry-film thickness of nonvapor-barrier coating suitable for painting.

] [3.3.2 Type T-2, Mineral Fiber with Glass Cloth Jacket

Apply factory attached presized, white, glass cloth jacket to piping insulated with mineral fiber. Securely cement jackets, jacket laps, flaps, and bands in place with vapor-barrier adhesive. Provide jacket overlaps not less than 1-1/2 inches and jacketing bands for butt joints 3 inches wide.

Insulate exposed-to-view fittings with preformed mineral-fiber of the same thickness as the pipe insulation. Temporarily secure in place with light cord ties. Install impregnated glass lagging tape with indoor vapor-barrier on 50 percent overlap basis. Blend tape smoothly into the adjacent jacketing. Apply additional coating as needed, using rubber gloved hands to a smooth fillets or contour coatings. Tape ends of insulation to the pipe at valves 2 inches and smaller. Field fabricate and install insulation for concealed fittings and special configurations. Build up insulation from mineral fiber and a mixture of insulating cement and lagging adhesive, diluted with 3 parts water. Finish surfaces with glass cloth or tape lagging.

[Cover all valves 2-1/2 inches and larger and all flanges with preformed insulation of the same thickness as the adjacent insulation.

] [Finish exposed-to-view insulation with a minimum [_____] [6]-mil dry-film thickness of nonvapor-barrier coating suitable for painting.

] [In lieu of materials and methods specified above, fittings may be wrapped with a twine-secured, mineral-wool blanket to the required thickness and covered with premolded polyvinylchloride jackets. Hold all jacket ends in place with AISI 300 series corrosion-resistant steel straps, [_____] [15] mils thick by [_____] [1/2]-inch [_____] wide. Provide fitting insulation, thermally equivalent to pipe-barrel insulation to preclude surface

temperatures detrimental to polyvinylchloride.

]]3.3.3 Type T-3, Cellular Elastomer

Cover piping-system surfaces with flexible cellular-elastomer sheet or preformed insulation. Maintain vapor seal. Cement insulation into continuous material using a solvent cutback chloroprene adhesive recommended by the manufacturer for the specific purpose. Apply adhesive to both of the contact surfaces on a 100-percent coverage basis to a minimum thickness of 10-mils wet or approximately 150 square feet per gallon of undiluted adhesive.

Set cold water piping insulation into an outdoor vapor-barrier coating applied intermittently over a minimum length of [6] inches at maximum intervals of 12 feet. At piping supports, ensure insulation is continuous by using outside-carrying type clevis hangers with insulation shield. Install [Cork] [Wood dowel] load-bearing inserts between the pipe and insulation shields to prevent insulation compression.

Insulate hot-water, cold-water, and condensate drain pipes to the extent shown with nominal [3/8][1/2]-inch thick, fire retardant (FR), cellular elastomer, preformed pipe insulation. Seal joints with adhesive.

At pipe hangers or supports where the insulation rests on the pipe hanger strap, cut the insulation with a brass cork borer and insert a [No. 3] superior grade cork. Seal seams with approved adhesive. Insulate sweat fitting with miter-cut pieces of cellular elastomer insulation of the same nominal pipe size and thickness as the insulation on the adjacent piping or tubing. Join miter-cut pieces with approved adhesive. Slit and snap covers over the fitting, and seal joints with approved adhesive.

Insulate screwed fittings with sleeve-type covers formed from miter-cut pieces of cellular elastomer thermal insulation having an inside diameter large enough to overlap adjacent pipe insulation. Lap pipe insulation against fittings, and overlap not less than [____][1] inch. Use adhesive to join cover pieces and cement the cover to the pipe insulation.

Finish surfaces exposed to view or ultraviolet light with not less than a [____][2] mil minimum dry-film thickness application of a polyvinylchloride lacquer recommended by the manufacturer. Apply in not less than [two] [____] coats.

]]3.3.4 Type T-4, Cellular Glass with Vapor-Barrier Jacket

Apply factory and field attached vapor barrier jacket to piping insulated with cellular glass. Maintain vapor seal. Securely cement jackets, jacket laps, flaps, and bands in place with vapor-barrier adhesive. Provide jacket overlaps not less than [1-1/2][____] inches. Provide jacket bands for butt joints of not less than[3][____] inches width. Provide insulation continuous through hangers. Bed insulation in an outdoor vapor-barrier coating applied to all piping surfaces.

Insulate flanges, unions, valves, anchors, and fittings with factory premolded or prefabricated or field fabricated segments of insulation of the same material and thickness as the adjoining pipe insulation. When segments of insulation are used, provide elbows with not less than three segments. For other fittings and valves, cut segments to the required curvature or nesting size.

Secure segments of the insulation in place with twine or copper wire. After the insulation segments are firmly in place, apply a vapor-barrier coating over the insulation in two coats with glass tape imbedded between coats. Vary the tint of the first coat from the expected white color of the second coat to ensure the complete application of the two coats. Apply coatings to a total dry-film thickness of 1/16 inch minimum. Overlap glass tape seams not less than [1][_____]inch and tape ends not less than [4][_____]inches.

In lieu of materials and methods specified above, fittings may be wrapped with 3/8-inch thick, vapor-barrier, adhesive-coated strips of cellular elastomer insulation. Install insulation under tension, compressed to 25 percent of original thickness, and wrapped until overall thickness is equal to adjacent insulation. Secure cellular elastomer in place with twine and sealed with vapor-barrier coating applied to produce not less than [_____] [1/16]-inch dry-film thickness. Cover fittings with premolded polyvinylchloride jackets. Make seams vapor-tight with a double bead of manufacturer's standard vapor-barrier adhesive applied in accordance with the manufacturer's instructions. Hold jacket ends in place with AISI 300 series corrosion-resistant steel straps, [_____] [15]-mils thick by [_____] [1/2]-inch wide.

To prevent condensation, insulate anchors secured directly to piping for not less than [_____] [6] inches from the surface of the pipe insulation.

Install white-bleached kraft paper side of jacket exposed to view.

Finish exposed-to-view insulation with not less than a [_____] [6]-mil dry-film thickness of nonvapor-barrier coating suitable for painting.

] [3.3.5 Type T-5, Calcium Silicate with Glass Cloth Jacket (Piping)

Apply factory attached presized, white glass cloth jacket to piping insulated with calcium silicate. Field apply jackets when required. Securely cement jackets, jacket laps, flaps, and bands in place with vapor-barrier adhesive. Ensure jacket overlap is not less than [_____] [1-1/2] inches and jacketing bands for butt joints are 4 inches wide. Fabricate fittings from segmented pipe barrel sections bedded in general purpose insulating cement and wired in place. Fill voids with a general purpose insulating cement with not less than [_____] [1/4] inch thick, final coating. Apply glass lagging tape with a minimum overlap of 50 percent glass lagging tape with lagging adhesive, blended smoothly into adjacent jacketing. Apply additional adhesive as needed using rubber-gloved hands to smooth filets and contour coatings.

] [3.3.6 Type T-6, Mineral Fiber with Aluminum Jacket

Apply factory or field attached aluminum jacket to piping insulated with mineral fiber.

Insulate fittings and valve bodies with preformed mineral-fiber of the same thickness as the pipe-barrel insulation. Temporarily secure fitting insulation in place with light cord ties. Apply a 60-mil coating of vapor-barrier mastic, and while still tacky, wrap with glass lagging tape.

Apply additional mastic as needed using rubber-gloved hands to smooth fillets or contour coatings. Field fabricate and install insulation for special configurations. Build up insulation from mineral fiber and a mixture of insulating cement and lagging adhesive diluted with 3 parts

water. Only where standard aluminum jacketing cannot be used, make the surfaces vapor-tight by using mastic and glass lagging cloth or tape as specified above with an added finish coat of mastic.

Set pipe insulation into outdoor vapor-barrier coating applied intermittently over a minimum length of [_____] [6]-inches with a maximum coating application of [_____] [12]-foot. Seal ends of the insulation to the jacketing with the same coating material to provide effective vapor barrier stops.

Install continuous vapor barrier over all surfaces, including areas inside pipe sleeves, hangers, and other concealment.

Apply piping insulation to both sides of pipe hangers. Insulate junctions with a special mastic mixture, glass cloth mesh tape, and mastic as previously specified.

Securely cement jacket laps, flaps, and bands in place with aluminum jacket sealant. Provide 6 inch wide minimum jacketing bands for butt joints.

Wherever possible, lap joints against the weather so that the water runs off the lower edge and in accordance with the pipe drainage pitch. Locate longitudinal laps on horizontal lines 45 degrees below the horizontal centerline and alternately staggered 1 inch. Lap jacketing material a minimum of [_____] [2] inches, circumferentially sealed with mastic, and strapped to provide a waterproof covering throughout. Locate straps 8 inches on center and pull up tight to hold jacketing securely in place. Use screws in addition to straps when necessary to obtain a waterproof covering. Place extra straps on each side of supporting devices and at openings. Where flanging access occurs, strap a chamfer sheet to the pipe at jacketing.

Stiffen exposed longitudinal edges of aluminum jacketing by bending a 1 inch hem on one edge.

Provide expansion joints for maximum and minimum dimensional fluctuations.

To prevent corrosion, do not allow the aluminum jacketing to come in direct contact with other types of metal.

At openings in jacket, apply an outdoor vapor-barrier coating for [_____] [2] inches in all directions. Apply jacketing while waterproofing is tacky.

Use screws at each corner of each sheet, at fitting jackets, and as necessary for the service. Place Number 7, 3/8 inch long, binding-head aluminum sheet metal screws through the mastic seal.

] [3.3.7 Type T-7, Calcium Silicate with Glass Cloth Jacket (Surfaces)

Cover surfaces with insulation block bedded in an insulating cement and covered with glass cloth jacketing.

Clean surfaces with a chlorinated solvent. Mix general purpose insulating cement with 3 parts water to 1 part nonvapor-barrier adhesive to bring to application consistency. Set block into bedding and joints and fill spaces with a bedding mix and wrap with galvanized chicken wire mesh well laced into an envelope. Trowel a 3/8 inch thick coating of bedding mix

jacket on the nonvapor-barrier adhesive and glass cloth. Finish surfaces with not less than a [_____] [6]-mil dry-film thickness of nonvapor-barrier coating.

[Aluminum sheet jacketing may be used in lieu of glass cloth.

][3.3.8 Type T-9, Cellular Elastomer

Clean pump surfaces with solvent. Apply not less than [_____] [1] inch of general purpose insulating cement, mixed with nonvapor-barrier adhesive diluted with 3 parts water, to achieve smooth surface and configuration contours. After all water has been removed, cover surfaces with 1/2 inch thick cellular elastomer insulation, attached and joined into a continuous sheet with an outdoor vapor-barrier coating recommended by the insulation manufacturer for the specific purpose. Apply coating to both of the contact surfaces on a 100-percent coverage basis with a minimum thickness of [_____] [10] mils wet. Blend coating into the adjacent flange insulation. Cover joint with a band of cellular elastomer equal to the flange assembly width. Use same coating to seal insulation to the casing at penetrations and terminations. Insulate pumps in a manner that permits insulation to be removed to repair or replace pumps.

Finish insulation with a [_____] [2] mil minimum dry-film application of a polyvinylchloride lacquer coating recommended by the manufacturer and applied in not less than [two] [_____] coats.

][3.3.9 Type T-10, Mineral-Fiber Fill

Pack voids surrounding pipe with mineral-fiber fill.

][3.3.10 Type T-17, Calcium Silicate Weatherproof Jacket

Cover piping system surfaces with calcium silicate insulation. Cover fittings and valve bodies with preformed insulation of the same material and thickness as the adjoining pipe insulation.

]3.4 CLOSEOUT ACTIVITIES

Final acceptance of the performed work is dependent upon providing Record Drawings details to the Contracting Officer. Include construction details, by building area, the insulation material type, amount, and installation method. An illustration or map of the pipe routing locations may serve this purpose.

Provide a cover letter/sheet clearly marked with the system name, date, and the words "Record Drawings Insulation/Material" for the data. Forward to the [Systems Engineer][Condition Monitoring Office][Predictive Testing Group][_____] for inclusion in the Maintenance Database."

-- End of Section --

SECTION 22 15 14.00 40

GENERAL SERVICE COMPRESSED-AIR SYSTEMS, LOW PRESSURE

11/17

PART 1 GENERAL

Section 40 17 30.00 40 WELDING GENERAL PIPING applies to work specified in this section.

Section 23 30 00 HVAC AIR DISTRIBUTION applies to work specified in this section.

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 360 (2016) Specification for Structural Steel Buildings

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME A112.18.1/CSA B125.1 (2018) Plumbing Supply Fittings

ASME B16.1 (2020) Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250

ASME B16.3 (2021) Malleable Iron Threaded Fittings, Classes 150 and 300

ASME B16.5 (2020) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard

ASME B16.9 (2018) Factory-Made Wrought Buttwelding Fittings

ASME B16.22 (2018) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

ASME B16.39 (2020) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300

ASME B18.2.2 (2022) Nuts for General Applications: Machine Screw Nuts, and Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)

ASME B31.1 (2020) Power Piping

ASME B31.3 (2020) Process Piping

ASME B40.100 (2013) Pressure Gauges and Gauge Attachments

ASME BPVC (2010) Boiler and Pressure Vessels Code
ASME BPVC SEC VIII D1 (2019) BPVC Section VIII-Rules for
Construction of Pressure Vessels Division 1

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C104/A21.4 (2016) Cement-Mortar Lining for
Ductile-Iron Pipe and Fittings for Water
AWWA C504 (2015) Standard for Rubber-Seated
Butterfly Valves

AMERICAN WELDING SOCIETY (AWS)

AWS WHB-2.9 (2004) Welding Handbook; Volume 2, Welding
Processes, Part 1
AWS-03 (2011) Welding Handbook, Volumes 1 thru 4

ASTM INTERNATIONAL (ASTM)

ASTM A53/A53M (2020) Standard Specification for Pipe,
Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless
ASTM A126 (2004; R 2019) Standard Specification for
Gray Iron Castings for Valves, Flanges,
and Pipe Fittings
ASTM A181/A181M (2014; R 2020) Standard Specification for
Carbon Steel Forgings, for General-Purpose
Piping
ASTM A183 (2014; R 2020) Standard Specification for
Carbon Steel Track Bolts and Nuts
ASTM A197/A197M (2000; R 2019) Standard Specification for
Cupola Malleable Iron
ASTM A216/A216M (2021) Standard Specification for Steel
Castings, Carbon, Suitable for Fusion
Welding, for High-Temperature Service
ASTM A234/A234M (2019) Standard Specification for Piping
Fittings of Wrought Carbon Steel and Alloy
Steel for Moderate and High Temperature
Service
ASTM A278/A278M (2001; R 2020) Standard Specification for
Gray Iron Castings for Pressure-Containing
Parts for Temperatures Up to 650 degrees F
(350 degrees C)
ASTM A307 (2021) Standard Specification for Carbon
Steel Bolts, Studs, and Threaded Rod 60
000 PSI Tensile Strength
ASTM A395/A395M (1999; R 2018) Standard Specification for

	Ferritic Ductile Iron Pressure-Retaining Castings for Use at Elevated Temperatures
ASTM A436	(1984; R 2020) Standard Specification for Austenitic Gray Iron Castings
ASTM A536	(1984; R 2019; E 2019) Standard Specification for Ductile Iron Castings
ASTM A666	(2015) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM B61	(2015; R 2021) Standard Specification for Steam or Valve Bronze Castings
ASTM B62	(2017) Standard Specification for Composition Bronze or Ounce Metal Castings
ASTM B148	(2014) Standard Specification for Aluminum-Bronze Sand Castings
ASTM B164	(2003; R 2014) Standard Specification for Nickel-Copper Alloy Rod, Bar, and Wire
ASTM B280	(2020) Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM B370	(2012; R 2019) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM B584	(2014) Standard Specification for Copper Alloy Sand Castings for General Applications
ASTM B733	(2015) Standard Specification for Autocatalytic (Electroless) Nickel-Phosphorus Coatings on Metal
ASTM B749	(2020) Standard Specification for Lead and Lead Alloy Strip, Sheet and Plate Products
ASTM C592	(2016) Standard Specification for Mineral Fiber Blanket Insulation and Blanket-Type Pipe Insulation (Metal-Mesh Covered) (Industrial Type)
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM D1693	(2015) Standard Test Method for Environmental Stress-Cracking of Ethylene Plastics
ASTM D2000	(2018) Standard Classification System for Rubber Products in Automotive Applications

ASTM D2239 (2012) Standard Specification for Polyethylene (PE) Plastic Pipe (SIDR-PR) Based on Controlled Inside Diameter

ASTM E1 (2014) Standard Specification for ASTM Liquid-in-Glass Thermometers

ASTM F104 (2011; R 2020) Standard Classification System for Nonmetallic Gasket Materials

COMPRESSED AIR AND GAS INSTITUTE (CAGI)

CAGI B19.1 (2010) Safety Standard for Compressor Systems

INTERNATIONAL SOCIETY OF AUTOMATION (ISA)

ISA 7.0.01 (1996) Quality Standard for Instrument Air

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58 (2018) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation

MSS SP-67 (2017; Errata 1 2017) Butterfly Valves

MSS SP-70 (2011) Gray Iron Gate Valves, Flanged and Threaded Ends

MSS SP-72 (2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service

MSS SP-80 (2019) Bronze Gate, Globe, Angle and Check Valves

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION (NASA)

RCBEA GUIDE (2004) NASA Reliability Centered Building and Equipment Acceptance Guide

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-1922 (Rev A; Notice 3) Shield, Expansion (Caulking Anchors, Single Lead)

CID A-A-1923 (Rev A; Notice 3) Shield, Expansion (Lag, Machine and Externally Threaded Wedge Bolt Anchors)

CID A-A-1924 (Rev A; Notice 3) Shield, Expansion (Self Drilling Tubular Expansion Shell Bolt Anchors)

CID A-A-55614 (Basic; Notice 2) Shield, Expansion (Non-Drilling Expansion Anchors)

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are [for Contractor Quality Control approval.][for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation Drawings; G[, [____]]

SD-03 Product Data

Equipment and Performance Data; G[, [____]]

Underground Piping Materials; G[, [____]]

Aboveground Piping Materials; G[, [____]]

Piping Specialties; G[, [____]]

Supporting Elements; G[, [____]]

Air Compressors; G[, [____]]

Valves; G[, [____]]

Accessories; G[, [____]]

Miscellaneous Materials; G[, [____]]

SD-05 Design Data

Design Analysis and Calculations; G[, [____]]

SD-06 Test Reports

Piping System Test Report

SD-07 Certificates

Underground Piping Materials

Aboveground Piping Materials

Supporting Elements

Valves

Miscellaneous Materials

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals

1.3 QUALITY CONTROL

1.3.1 Predictive Testing and Inspection Technology Requirements

This section contains systems or equipment components regulated by NASA's Reliability Centered Building and Equipment Acceptance Program. This program requires the use of Predictive Testing and Inspection (PT&I) technologies in conformance with the RCBEA GUIDE to ensure that building equipment and systems have been installed properly and contain no identifiable defects that shorten the design life of a system or its components. Satisfactory completion of all acceptance requirements is required to obtain Government approval and acceptance of the work.

Perform PT&I tests and provide submittals as specified in Section 01 86 12.07 40 RELIABILITY CENTERED ACCEPTANCE FOR MECHANICAL SYSTEMS.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Submit installation drawings for low-pressure compressed air systems in accordance with the paragraphs titled ABOVEGROUND PIPING MATERIALS and UNDERGROUND PIPING MATERIALS.

Accompany drawings with curves indicating that an essentially flat reduced-pressure curve for the capacity demand of the system is met by the proposed valves.

In lieu of separate hangers, a shop drawing of trapeze hangers with solid or split-ring clamps may be submitted for approval.

2.1.1 Design Requirements

Provide equipment and performance data submitted for piping systems showing conformance with ASME Code.

Provide design analysis and calculations for low-pressure compressed air systems that have flow rates, air distribution, pressure, and insulation that meet the requirements of the standards cited in this section.

2.2 EQUIPMENT

2.2.1 Piping Specialties

2.2.1.1 Air-Pressure-Reducing Stations

Install a pressure-reducing station complete with a relieving pressure-reducing valve, valve bypass, particle filter, pressure indicator upstream of station, pressure indicator downstream of station, and regulated air-pressure relief valve.

Construct the pressure regulator body of zinc or aluminum die castings that are rated for the service. Use a diaphragm material that is a reinforced air-, oil-, and water-resistant elastomer. Ensure that all components exposed to the fluid stream being controlled are made of [nonferrous] [suitable nonmetallic] materials. Ensure that valves are a balanced construction-relieving type that will automatically prevent excess pressure buildup.

Construct filters of [zinc] [aluminum] die castings, rated for the service, and furnished with iron pipe size (ips) connections. Ensure that bowl materials are aluminum and that the filter is serviceable by bowl quick-disconnect devices. Equip the bowl with a manual drain cock. Separate liquid particles by centrifugal and quiet zone action. Remove solid particles up to 15 micrometers by filter elements of [sintered bronze] [corrosion-resistant steel] mesh.

[Combination manual drain filter-regulator units conforming to the above requirements are acceptable in lieu of separate units.

] Provide pressure-relief valves rated for the pressure experienced on the high-pressure side and sized for the full installed capacity of the pressure regulating station at the pressure experienced on the low-pressure side. Set the valve so that the pressure does not exceed the correct low-side pressure by greater than [20] [_____] percent. Rate and label the valve. Ensure that the seat material is suitable for the service.

2.2.1.2 Air Line Lubricators

Install air line lubricators that feed the lubricant in pulses and that have a pickup tube, polycarbonate resin bowl, large fill opening, metering rod flow adjuster, sight ball, and drain cock.

Use lubricators suitable for 200 psig at 165 degrees F.

2.2.1.3 Compressed-Air Receivers

Ensure that the compressed air receivers conform to the sizes and capacities specified. Design such vessels for working pressures and service in accordance with the ASME BPVC SEC VIII D1, and label the receivers with this information.

Provide complete vessels, with connections for drain, supports, and other required accessories.

2.2.1.4 Grooved Pipe Couplings and Fittings

Fabricate the housing for couplings in at least [two] [_____] parts of [malleable] [ductile] iron castings. Provide molded synthetic rubber coupling gaskets conforming to ASTM D2000. Provide oval-neck track-head coupling bolts with hexagonal heavy nuts, conforming to ASTM A183.

Fabricate pipe fittings used with couplings of [malleable] [ductile] iron castings. Where a manufacturer's standard size [malleable] [ductile] iron fitting pattern is not available, use fabricated fittings.

Fabricate fittings from [Schedule 40] [0.375-inch wall] in accordance with ASTM A53/A53M, Grade B, seamless steel pipe. Ensure that the wall thickness of the long-radius seamless welding fittings match the wall thickness of the pipe, and conform to ASTM A234/A234M and ASME B16.9.

2.2.1.5 Pressure Gages

Ensure that the pressure gages conform to ASME B40.100 and are Type I, Class 1, (pressure) for the pressures indicated. Provide a pressure gage size that is 3 1/2 inches. Ensure the cases are constructed of corrosion-resistant steel conforming to [the AISI 300 series] [ASTM A666]

with an ASM No. 4 standard commercial polish or better. Equip the gages with a damper screw adjustment in the inlet connection.

[Equip the gages with an adjustable, red marking indicator.

]2.2.1.6 Thermometers

Provide the thermometers that conform to ASTM E1 and that are industrial pattern Type I, Class 3. Ensure that thermometers installed [6] feet [_____] or higher above the floor have an adjustable angle body. Ensure the scale is at least [7]-inches [_____] long. Ensure the case face is constructed of [the manufacturer's standard polished aluminum] [AISI 300 series polished corrosion-resistant steel]. Ensure that the thermometer range meets the service requirements. Provide a thermometer with nonferrous separable wells.

2.2.1.7 Line Strainers

Provide [Y-type] [T-type grooved end] strainers with a removable basket. Ensure that strainers of 2 inch ips or smaller have screwed ends and that strainers of 2 1/2 inch ips or larger have flanged ends. Ensure that the body working pressure rating exceeds the maximum service pressure of the system by at least 50 percent. Ensure that the body has cast-in arrows to indicate the direction of flow. Ensure that the strainer bodies fitted with screwed screen retainers have straight threads and are gasketed with nonferrous metal. Ensure that the strainer bodies fitted with bolted-on screen retainers have offset blowdown holes. Fit strainers larger than 2 1/2 inches with the manufacturer's standard blowdown valve. Provide [cast bronze conforming to ASTM B62] [cast iron conforming to ASTM A278/A278M Class 30] [ductile iron conforming to ASTM A536] body material. Where the system material is nonferrous, provide a nonferrous strainer body material.

Ensure the minimum free-hole area of the strainer element is equal to at least [3.4] [_____] times the internal area of connecting piping. Ensure that the strainer screens for air service have a mesh cloth smaller than [0.006] inch [_____] and that the screens have finished ends fitted to machined screen chamber surfaces to preclude bypass flow. Ensure that the strainer element material is [AISI Type [304] [316] corrosion-resistant steel] [Monel metal].

2.2.2 Air Compressors

Provide a standard piston air compressor complete with air tank, [air dryer,] [air cooler,] and other appurtenances. Ensure that the compressor and installation conforms to CAGI B19.1. Ensure that the compressor capacity is as required for service and provide continuous control air when operating on a 1/3-on 2/3-off cycle. Provide an oil-level sight indicator on the compressor and a coalescing oil filter on the compressor discharge line. [Provide [continuous-duty silica-gel air dryers with reactivation] [mass-refrigerated air dryer] that maintain the air in the system with a dew point low enough to prevent condensation at 13 degrees F at 18 psi main pressure. Locate the air dryer at the outlet of the tank.] Ensure that the control air delivered to the system conforms to ISA 7.0.01.

2.2.3 Valves

2.2.3.1 Ball Valves (BAV)

Ensure that ball valves conform to MSS SP-72 and are Style [1] [3].

Ensure that grooved end ball valves are used only if the manufacturer certifies valve performance in accordance with MSS SP-72.

Provide valves rated for service at [175] [_____] or more psi at [200] [_____] degrees F.

For valve bodies of 2 inch ips or smaller, use screwed end connections constructed of Class A copper alloy.

For valve bodies in sizes 2 1/2 inch ips or larger, use flanged-end connections constructed of Class [D] [E] [F] material.

Provide balls and stems for valves 2 inch or smaller ips are [the manufacturer's standard Class A copper alloy with 900 Brinell hard chrome plating finish] [Class C corrosion-resistant steel alloy with hard chrome plate]. Ensure that electroless nickel plating conforms to ASTM B733.

Provide balls and stems for valves 2-1/2 inch or larger ips are the manufacturer's standard Class C corrosion-resistant steel alloy with hard chrome plate. For valves 6 inch or larger ips, ensure that balls are Class D with 900 Brinell hard chrome plate. Ensure electroless nickel plating conforms to ASTM B733.

Design valves that allow flow from either direction and that will seal equally tight in either direction.

Ensure that valves have flow areas that are the same size as the pipe flow area.

Do not provide valves with ball seals kept in place by spring washers. Ensure that all valves have adjustable packing glands. Use tetrafluoroethylene seats and seals.

Ensure that valve body construction is such that torque from a pipe with a valve in installed condition does not tend to disassemble the valve by stripping setscrews or by loosening body end inserts or coupling nuts. Ensure that torque from a pipe is resisted by a one-piece body between end connections or by bolts in shear where the body has a mating flange or surface-bolted construction.

2.2.3.2 Butterfly Valves (BUV)

Ensure that butterfly valves conform to MSS SP-67.

Use grooved end butterfly valves in services to 230 degrees F provided the manufacturer certifies valve performance in accordance with MSS SP-67.

For mounting between specified flanges, use wafer type butterfly valves that are rated for 150 psig shutoff and nonshock working pressure. Select a cast ferrous metal body conforming to ASTM A126, Class B, and to ASME B16.1 for body wall thickness.

Provide valves installed in insulated piping systems with extended

bonnets, placing the operator beyond the specified insulation.

Ensure that butterfly valves used in buried piping systems conform to requirements of AWWA C504, Class 150B, with integrally cast flanges and a manual worm gear operator. [Design and construct valves for buried or 20-foot head submerged service in brackish water.]Ensure that flanged ends conform to the requirements of ASME B16.1. Ensure that valve operation requires at least [20] [_____] turns for full closure of the valve with an input effort of [50] [_____] foot-pounds of torque. Coat the external surfaces with a bituminous sealer conforming to AWWA C104/A21.4.

Ensure that the valve boxes are at least [3/16] inch [_____] thick-cast-iron construction with locking cover with an identification legend. Install adjustable extension boxes with a [screw] [slide] adjustment. Fit valves 3 inches and under with a 4 1/4 inch diameter shaft and valves 4 inches or larger, fitted with a 5 1/4 inch shaft. Fit the bases to the valve. Ensure that the fullyextended length of the box exceeds the depth of cover by at least 4 inches. Supply one valve operating wrench for each size valve nut. Provide guide rings where operating rods are longer than 6 feet. Coat internal and external surfaces with a bituminous sealer in accordance with AWWA C104/A21.4.

Ensure that the disk is free of external ribs and streamlined. Fabricate the disk from cast [ferrous] [nonferrous] alloys conforming to [ASTM A126 for Class B, cast iron] [ASTM A436 for Type [1] [2] copper-free austenitic cast iron] [ASTM A216/A216M for Grade WCB cast steel] [ASTM A395/A395M and ASTM A536 for ductile iron] [ASTM B62] [ASTM B584] [ASTM B148].

Do not use taper pins to secure the valve disk to the shaft.

Fabricate shafts from [AISI 300 series] [17-4 PH corrosion-resistant steel] [nickel copper alloy conforming to ASTM B164]. Shafts may be [one-piece] [stub-shaft]. Extend stub shafts into the disk hub to at least 1-1/2 times the shaft diameter except where angle disk construction is used. Design the connection between the valve shaft and disk so that it transmits shaft torque equivalent to at least [75] [_____] percent of the torsion strength of the minimum required shaft diameter. Ensure that the minimum nominal shaft diameter for all valves is in accordance with the following:

VALVE SIZE INCHES	SHAFT DIAMETER INCHES	VALVE SIZE INCHES	SHAFT DIAMETER INCHES
2 1/2	7/16	10	1 1/8
3	1/2	12	1 1/4
4	5/8	14	1 1/2
5	11/16	16	1 5/8
6	3/4	18	1 7/8
8	7/8	20	2 1/8

Use resilient elastomer seats and seals designed for field removal and replacement. Provide [Buna-N] [ethylene propylene terpolymer]

[chloroprene] [_____] elastomers formulated for continuous immersion service at [225] degrees F [_____] minimum. Apply at least [10] [_____] percent below the maximum continuous service temperature. Apply bonding adhesives that comply with elastomer temperature requirements and that have an effective life equal to or greater than that of the elastomer.

Design seals to be used on 20 inch and smaller valves with [standard split V packing] [dual O-rings] [quad rings] [an adjustable pulldown].

If seats are installed in the valve body or on the disk, do not use circular cross-section O-ring construction.

Ensure that seat or disk mating surfaces are corrosion-resistant material, and are [welded to substrate and ground] [mechanically retained]. Do not use plated or similarly applied surfacing materials.

Ensure that bearings are the permanently lubricated sleeve type of [manufacturer's standard corrosion-resistant steel][bronze][nickel-copper alloy][nylon][filled tetrafluoroethylene]. Ensure that the bearings are designed for [a pressure not exceeding the published design load for the bearing material] [one-fifth of the compressive strength of the bearing or shaft material]. Provide the operating end of the shaft with [dual inboard bearings] [a single inboard and an outboard bearing in or beyond the operator].

Provide a padlocking feature to make the valve tamperproof.

For balancing service, ensure that valve operators are capable of infinite position locking.

Provide manual nonchain-operated valves up to 8 inches with lever lock handles that have at least nine positions and that do not exceed [18] inches [_____] in length.

Provide manual valves with gear operators when the valves are 10 inches or larger, or smaller if the application torque exceeds a pull of [80] pounds [_____] .

Where valves are indicated to be chain-operated, equip all sizes with gear operators, and ensure that the chain lengths are suitable for proper stowage and operation.

Use worm-gear operators. Totally enclose the operator in a cast-iron housing suitable for grease or oil lubrication. Ensure that the gears are "hobcut." Ensure that cast-iron-housed traveling-nut operators conform to AWWA C504. Size the operators to provide the required static or dynamic torque, with a maximum manual pull of [80] pounds [_____] on the handwheel or chain wheel.

Provide modulating or remotely actuated two-position service valves with pneumatic operators, pilot positioners, valve position indicators, and boosters and relays.

Maximum load on a pneumatic operator cannot exceed [85] [_____] percent of rated operator capacity.

2.2.3.3 Diaphragm Control and Instrument Valves (DCIV)

Ensure that 1/4 and 3/8 inch diaphragm valves have a forged brass body

with a reinforced tetrafluoroethylene diaphragm, AISI 300 series corrosion-resistant steel spring.

2.2.3.4 Gage Cocks (GC)

Provide T-head or lever handle ground key gage cocks, with washer and screw, constructed of polished ASTM B62 bronze, and rated for 125 psi saturated steam service. Ensure that end connections suit the service, with or without a union and nipple.

2.2.3.5 Gate Valves (GAV)

Ensure that gate valves 2 inches or smaller conform to MSS SP-80. Ensure that the packing is woven nonasbestos material that is at least [25][_____] percent, by weight, impregnated with tetrafluoroethylene resin.

Provide gate valves 2 1/2 inches or larger that are Type I, Class 1, conforming to MSS SP-70. Install flanged valves, with bronze trim and outside screw and yoke (OS&Y) construction. Ensure that the packing is woven nonasbestos material that is at least [25][_____] percent, by weight, impregnated with tetrafluoroethylene resin.

2.2.3.6 Globe and Angle Valves (GLV and ANV)

Ensure that globe and angle valves 2 inches and smaller conform to MSS SP-80. For tunnels, equipment rooms, or factory-assembled equipment, provide union-ring bonnet, screwed-end valves. Ensure that the disk is free to swivel on the stem in all valve sizes. A composition seating surface disk construction may be substituted for all metal disk construction.

Ensure that the globe and angle valves 2 1/2 inches and larger conform to MSS SP-80. Provide valve bodies of cast iron conforming to ASTM A126, Class A, as specified for Class 1 valves under MSS SP-70. Provide flange valve ends that conform with ASME B16.1, and ensure that outside stem and yoke (OS&Y) valves are used.

For packing, use a woven material that is at least 25 percent, by weight, impregnated with tetrafluoroethylene resin.

2.2.3.7 Eccentric Plug Valves (EPV)

Provide eccentric plug valves in sizes 2 inches and smaller constructed of [manufacturer's standard brass] [bronze materials conforming to [ASTM B61] [ASTM B62]] [cast iron conforming to ASTM A126, Class B]. Ensure that the valves are rated for service at 175 psi maximum nonshock pressure at 200 degrees F. Use a valve body with [screwed] [grooved] ends. Coat eccentric plug surfaces in contact with flow with a 60 to 70 Shore A durometer hardness elastomer resistant to compressed air.

Ensure that material for eccentric plug valves in sizes 2 1/2 inches or larger consists of [Type 2 nickel alloy iron conforming to ASTM A436] [cast iron conforming to ASTM A126]. Ensure that the valves are rated for service at 175 psi maximum nonshock pressure at 200 degrees F. Use valve bodies with [screwed] [grooved] ends. Coat eccentric plug surfaces with a 60 to 70 Shore A durometer hardness elastomer that is resistant to compressed air. For specified applications, in sizes to 5 inch ips, the cross-sectional area of the valve bore, when open, equals the pipe inlet area. Ensure that the valves used for combination shutoff and balancing

service are fitted with a memory device. Provide a memory device or mechanism that permits a valve set at a balance point to be opened or closed, but not beyond the balance point. Fit valves up to 6 inch ips with a removable lever operator. Fit valves of 6 inch ips or larger, with a totally enclosed flood-lubricated worm gear drive such that the operating torque does not exceed [50] [_____] foot-pounds.

2.3 MATERIALS

2.3.1 Underground Piping Materials

2.3.1.1 Piping Types

Ensure that BCS-PS black carbon steel piping with a polyethylene sheath conforms to ASTM A53/A53M, Type [E] [S], in sizes through 10 inch ips. For pipe in sizes 12 inches and larger, select Schedule 40 or be 0.375 inch thick.

Make sheath joints with a thermally fitted shrinking sleeves applied with factory-approved shrinking devices. Make taped fitting protection and repairs in accordance with manufacturer's instructions. Ensure that the electrical flaw detection testing at the factory requires 10,000 volts to be impressed across the sheath. Sheath breakdown voltage is at least 13,000 volts.

2.3.1.2 Fittings

Provide long-radius butt-weld carbon steel fittings conforming to ASTM A234/A234M and ASME B16.9 to match pipe wall thickness. Do not use pipe bending. Ensure that aboveground terminal fittings are 150-pound working steam pressure (wsp) forged-steel weld-neck flanges to match the wall thickness, conforming to ASME B16.5 and ASTM A181/A181M Class 60.

2.3.2 Aboveground Piping Materials

2.3.2.1 Compressed Air Systems 125 Psig And Less

a. Type BCS Black Carbon Steel

For pipe 1/8 through 1 1/2 inches provide Schedule 40, furnace butt welded, black carbon steel, conforming to ASTM A53/A53M, Type F, Grade A.

For pipe 2 through 10 inches, provide Schedule 40, [seamless] [electric resistance welded], black carbon steel, conforming to ASTM A53/A53M, Grade B, Type [E] [S]. Use Grade A pipe for permissible field bending.

For pipe 12 inches and over use a a 0.375 inch wall, [provide seamless, black carbon steel, conforming to ASTM A53/A53M, Grade B, Type [E] [S]].

For fittings 2 inches and under, provide 150 (psig) wsp, banded, black malleable iron, screwed, conforming to ASTM A197/A197M and ASME B16.3.

For unions 2 inches and under, provide 250 psig wsp, female, screwed, black malleable iron, with brass-to-iron seat and a ground joint conforming to ASME B16.39. Use ductile iron conforming to ASTM A536 for grooved pipe couplings.

For couplings 2 inches and under, provide [standard weight, screwed, black carbon steel] [ductile iron conforming to ASTM A536].

For fittings 2 1/2 inches and over, provide [steel, butt welded, to match pipe wall thickness, conforming to ASTM A234/A234M and ASME B16.9] [ductile iron conforming to ASTM A536].

For flanges 2 1/2 inches and over, provide 150-psig wsp, forged steel, welding neck to match pipe wall thickness, conforming to ASME B16.5.

For grooved pipe couplings and fittings 2 1/2 inches and over, use malleable iron couplings and fittings conforming to the paragraph PIPING SPECIALTIES.

b. Type GCS Galvanized Carbon Steel

For pipe 1/2 through 10 inches, provide Schedule 40, [seamless] [electric resistance welded], galvanized steel, conforming to ASTM A53/A53M, Grade B, Type [E] [S]. Type F is acceptable for sizes less than 2 inches.

For fittings 2 inches and under, provide 150-psig wsp, [banded, galvanized, malleable iron, screwed, conforming to ASTM A197/A197M, ASME B16.3] [ductile iron conforming to ASTM A53/A53M and ASTM A536].

For fittings 2 1/2 inches and over, provide 125 psig wsp, cast-iron flanges and [flanged fittings, conforming to ASTM A126, Class A, and ASME B16.1] [ductile iron conforming to ASTM A53/A53M and ASTM A536].

For unions 2 inches and under, provide 300 psig wsp, female, screwed, galvanized, malleable iron with a brass-to-iron seat and a ground joint.

2.3.2.2 Control and Instrumentation Tubing, to 30 psig

a. Copper

For tubing with a 1/4 inch minimum outside diameter use [hard-drawn] [annealed] seamless copper, in accordance with ASTM B280.

Provide solder joint wrought copper fittings conforming to ASME B16.22.

Use a compression ball sleeve, [rod] [forged brass], conforming to SAE [72] [88], UL-approved, with a minimum pressure rating of 200 psi at 100 degrees F.

Use solder that is 95-5 tin-antimony, alloy Sb 5, conforming to AWS WHB-2.9.

Copper tubing systems may be installed using bolted mechanical pipe couplings with a central cavity design pressure responsive gasket. Groove copper pipe and fittings in accordance with the coupling manufacturer's recommendations.

b. Polyethylene

Use tubing constructed of black virgin polyethylene, conforming to ASTM D2239, Type I, Grade 2, Class C, and conforming to stress-crack tests performed in accordance with ASTM D1693. Ensure that multitube harnesses with polyester film barrier and vinyl jacket are at least [0.062] inch [_____] thick.

Use compression ball sleeve fittings that are manufactured from [brass] [aluminum] [acetal resin].

2.4 ACCESSORIES

2.4.1 Miscellaneous Materials

2.4.1.1 Bolting

For flange and general-purpose bolting, use hex-head bolts and conform to ASTM A307, Grade B. Ensure that the heavy hex-nuts conform to ASME B18.2.2. Square-head bolts are not acceptable.

For grooved couplings, use heat-treated carbon steel bolts and nuts conforming to ASTM A183.

2.4.1.2 Elastomer Caulk

Provide a two-component [polysulfide] [polyurethane-base] elastomer caulking material conforming to ASTM C920.

2.4.1.3 Escutcheons

Provide escutcheons manufactured from nonferrous metals and [chrome plated] [hot-dipped galvanized] except when AISI 300 series corrosion-resistant steel is provided. Select the metals and finish in accordance with ASME A112.18.1/CSA B125.1.

Provide [one-piece] [split-pattern] escutcheons. Ensure that escutcheons maintain a fixed position against a surface by means of internal spring tension devices or setscrews.

2.4.1.4 Flashing

Ensure that the sheet lead conforms to ASTM B749, Grade [B] [C] [D] and weighs at least [4] [_____] pounds per square foot.

Ensure that the sheet copper conforms to ASTM B370 and weighs at least [16] [_____] ounces per square foot.

2.4.1.5 Flange Gaskets

Ensure that the compressed non-asbestos sheet conforms to ASTM F104, Type 1, and is coated on both sides with [graphite] [_____].

Ensure that the gasketing for grooved flange adapters is a pressure-responsive elastomer conforming to ASTM D2000.

2.4.1.6 Pipe Thread Compounds

Use tetrafluoroethylene tape at least [2] [3] mils thick for pipe sizes to and including 1 inch ips.

Tetrafluoroethylene dispersions and other suitable compounds may be used for other applications upon approval by the Contracting Officer.

2.4.2 Supporting Elements

Provide all necessary piping system components and miscellaneous required supporting elements. Ensure that supporting elements are suitable for stresses imposed by system pressures and temperatures, and natural and

other external forces.

Ensure that the supporting elements are [FM-approved] [UL-listed] and conform to requirements of ASME B31.3, and MSS SP-58, except as otherwise noted. Type devices specified herein are defined in MSS standards unless otherwise noted.

2.4.2.1 Building Structure Attachments

Use concrete and masonry anchor devices that conform to requirements of CID A-A-1922, CID A-A-1923, CID A-A-1924, CID A-A-55614.

Install cast-in floor-mounted equipment anchor devices that provide adjustable positions.

Use built-in masonry anchor devices, unless otherwise approved by the Contracting Officer.

Do not use power-actuated anchoring devices to support mechanical systems components.

Ensure that beam clamps are center-loading Type [21] [28] [29] [30], UL-listed, cataloged, and load-rated, and commercially manufactured.

[Do not use C-clamps.]

[Use clamps to support piping that is 1 1/2 inches and smaller. Provide FM-approved and UL-listed C-clamps with hardened cup tip, setscrew, locknut, and retaining strap. Use a retaining strap section of at least [1/8 by 1] inch [_____]. Ensure that the thickness of beam flanges to which clamps are attached does not exceed 0.60 inch.

] [Construct concrete inserts in accordance with the requirements of MSS SP-58 for Type 18 hangars. When applied to piping of 2 inch ips or larger and where otherwise required by imposed loads, insert a 1-foot length of 1/2-inch reinforcing rod that is wired through wing slots. Proprietary designs for continuous inserts may be used upon approval by the Contracting Officer.

]2.4.2.2 Horizontal Pipe Attachments

Use Type 6 solid malleable-iron pipe rings to support piping in sizes to and including 2 inch ips. Split-band rings may be used for piping up to 1 inch ips.

Use Types [1] [3] [4] attachments to support piping in sizes through 8 inch ips.

Use Type [41] [49] pipe rolls to support piping in sizes larger than 8 inch ips.

Use trapeze hangers fabricated from approved structural steel shapes, and use U-bolts in congested areas and where multiple pipe runs occur. Structural steel shapes [conform to supplementary steel requirements] [are a commercially available, proprietary-design, rolled steel].

2.4.2.3 Vertical Pipe Attachments

Use Type 8 vertical pipe attachments.

2.4.2.4 Hanger Rods and Fixtures

Use only circular cross-section rod hangers to connect building structure attachments to pipe support devices. Pipe, straps, or bars of equivalent strength may be used for hangers only where approved by the Contracting Officer.

Provide turnbuckles, swing eyes, and clevises as required by support system to accommodate pipe accessibility and adjustment for load and pitch.

2.4.2.5 Supplementary Steel

Where it is necessary to frame structural members between existing members or where structural members are used in lieu of commercially rated supports, design and fabricate such supplementary steel in accordance with AISC 360.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Underground Piping System

3.1.1.1 Compressed Air System Installation

Install compressed air systems in accordance with the manufacturer's instructions. Conduct installation in the presence of the Contracting Officer. Notify the Contracting Officer [48] [_____] hours in advance of the work.

Conduct excavations in accordance with Section 31 00 00 EARTHWORK.

Lay piping at the beginning at the low point of a system, and when the piping is in the final position, ensure that the piping is true to the grades and aligns with unbroken continuity of invert.

[Blocking and wedging is not permitted.

] Ensure that pipes that pass through the walls are below grade and that ground floor slabs pass through pipe sleeves.

In fill areas, ensure that pipe passing under or through building grade beams have at least [4] inches [_____] clearance in all directions.

Where pipe penetrates earth or concrete grade, ensure that at least [12] inches [_____] of polyethylene-coated Type BCS-PS pipe is exposed to view.

Install Type BCS-PS materials in accordance with the applicable requirements for underground piping and aboveground piping. Palletize the pipe in padded pallets at the factory and use padded gear to handle the pipe from pallet to final position. Protect surfaces from the sun by using black polyethylene sheeting. Before lowering pipe into a trench, check the sheathing for continuity with 10,000 volts applied by a continuity detector. In the trench, after joints and fittings are made, check previously untested surfaces for continuity. Where discontinuities in thermoplastic are found, discard at least [12] inches [_____] of material upstream and downstream of fault.

[After valves, valve operators, and valve boxes have been inspected and at least [48] [_____] hours before lowering these items into a trench, coat external surfaces with a compatible bituminous coating for protection against brackish ground water. Apply a single coat in accordance with the manufacturer's instructions, produces a dry-film thickness of at least [12] mils [_____].

]3.1.1.2 Valve Boxes

Set valves and valve boxes plumb. Center valve boxes on the valves.

[Install a 4 inch thick concrete slab to protect valve boxes.

]3.1.2 Aboveground Piping System

3.1.2.1 Piping Systems

Fabricate and install piping systems in accordance with ASME B31.3, MSS SP-58, ASME BPVC, and applicable AWS requirements.

Fabricate pipe to measurements established on the job and carefully work the pipe into place without springing or forcing the pipe.

Ensure that pipe, tubing, fittings, valves, equipment, and accessories are clean and free of all foreign material before installation. Clean pipe by a method approved by the Contracting Officer. Purge lines with dry, oil-free compressed air after erection, but do not rely on purging for removing all foreign matter. Purge lines at a velocity equal to 1 1/2 times the maximum normal flow velocity. During construction, protect the open ends of pipe, fittings, and valves at all times to prevent foreign matter from entering the pipe. Except when connections are actually underway, install plugs or caps on all pipe and component openings. Use plugs or caps that are commercially manufactured products.

Install piping straight and true, with approved offsets around obstructions and with necessary expansion bends or fitting offsets essential to a satisfactory installation and as may be necessary to increase headroom or to avoid interference with the building construction, electric conduit, or facilities equipment.

Use standard long sweep pipe fittings for changes in direction. Do not use mitered joints or unapproved pipe bends.

Pipe bends in seamless pipe may be made with hydraulic benders in the field for pipe sizes to 4 inch ips, upon approval from the Contracting Officer. Ensure that the radius of pipe bends is at least [five] [_____] times the nominal pipe diameters.

Make tee connections with screwed tee fittings or grooved tee fittings. Where pipe is being welded, make branch connections with either welding tees or forged branch outlet fittings, either of which is acceptable without size limitations. Provide branch outlet fittings that are forged, flared for improved flow where attached to the run, reinforced against external strains, and designed to withstand full burst-pressure strength requirements. Provide tool space between parallel piping runs whenever threaded unions or couplings are installed.

Install horizontal piping with a grade of [1 inch per 100 feet] [_____].

Use eccentric reducers where required to permit proper drainage of pipe lines. Do not permit bushings for this purpose. Provide drain valves in piping systems at low points. Use pipe drains that consist of 1/2 inch globe valves with renewable disks and a 3/4 inch hose adapter.

Install piping in a manner that does not stress or strain connected equipment.

Make expansion bends in steel pipe from pipe sections and long-radius welding elbows that are 1 inch or larger. Ensure that expansion U-bends are cold-sprung and welded into the line. Anchor the line before removing the spreader from the expansion U-bend.

3.1.2.2 Joints

Ream pipe ends before joint connections are made.

Make up screwed joints with joint compound.

Apply joint compounds to the male thread only, and exercise care to prevent the compound from reaching the interior of the pipe.

Provide screwed unions, welded unions, or bolted flanges wherever required to permit convenient removal of equipment, valves, and piping accessories from the piping system.

Assemble flanged joints with appropriate flanges, gaskets, and bolting. Provide clearance between flange faces such that the connections can be gasketed and bolted tight without putting undue strain on the piping system. Ensure that flange faces are parallel and that the bores are concentric. Center gaskets on the flange faces without projecting into the bore. Lubricate bolting with oil and graphite before assembly to ensure uniform bolt stressing. Draw up and tighten flange bolts in a staggered sequence to prevent unequal gasket compression and deformation of the flanges. Wherever a flange with a raised face is joined to a companion flange with a flat face, machine the raised face to a smooth matching surface, and use a full-face gasket. After the piping system has been tested and is in service at its maximum temperature, tighten bolts again. Use only hex-head nuts and bolts. Provide fresh stock gasket material, 1/16-inch thick.

Ensure that field-welded joints conform to the requirements of AWS-03 and ASME B31.3.

Use square-cut copper tubing for solder joints and use cutting and reaming tools to remove burrs. Clean the inside surfaces of fittings and the outside surfaces of tubes in the joint area before assembly of the joint. Apply the joint flux, solder, and heat source in accordance with the manufacturer's instructions, using capillary action to fill the socket space and achieve 100 percent of the shear-line strength capability. Ensure that the valves in copper piping have screwed ends with end adapters to suit mechanical connections, unless solder joining is specified for a given application. Remake copper joints that fail pressure tests with new materials, including pipe or tubing fittings and filler metal.

Use square-cut, tubing for mechanical joints and remove burrs. Exercise care to avoid work-hardened copper surfaces and cut off or anneal tube ends. Meet heating temperature and air-cooling requirements in accordance

with the manufacturer's instructions.

3.1.2.3 Control and Instrument Air Tubing

Conceal tubing, except in mechanical rooms or areas where other piping is exposed.

Use hard-drawn copper tubing in exposed areas. Do not use annealed copper in concealed locations.

For supply system copper tubing, use wrought copper solder joint-type fittings, except at the connection to the apparatus where brass mechanical and ips thread adapter fittings are used. Tool-made bends in lieu of fittings are acceptable. Neatly nest multiple tube runs.

[Use fittings for plastic tubing in accordance with the manufacturer's instructions.

] [Plastic tubing, sheathed or unsheathed, may be used in lieu of copper tubing, provided:

- a. Plastic tubing is not exposed to ultraviolet light and continuous ambient temperatures in excess of 120 degrees F at any point along run.
- b. Plastic tubing is free from danger of mechanical damage and readily accessible for replacement with a minimum of tools and without the need to remove plaster, furring, equipment, and similar permanent construction.
- c. Plastic tubing is not embedded in concrete or concealed within the walls of a structure or in hot pipe and duct chases.
- d. Plastic tubing is enclosed within control panel cabinets or concealed behind control panels.
- e. Routing has prior approval of the Contracting Officer.

Install [color] [number] code tubing installed inside or behind control panels. Neatly tie and support tubing. Neatly fasten connections bridging the cabinet and its door along the hinge side and protect the connections against abrasion.

When the tubing run is less than 12 inches, plastic tubing may be used. Otherwise, use hard-drawn copper tubing for the terminal single line.

] Mechanically attach tubing to supporting surfaces. Do not use adhesive to attach supports.

For copper tubing horizontal supports with less than 3 tubes use a rigid 1-inch by 3/8-inch metal channel, use a proprietary metal tube race for 3 or more tubes.

[Run exposed plastic tubing in mechanical rooms or spaces where copper tubing is exposed within adequately supported [metal raceway] [metallic or plastic electric conduit] [pipe].

] [Use a multiple-tube plastic harness or sheathing in place of single plastic tubes where a number of plastic tubes run to the same points.

] [Multiple-tube plastic harness or sheathing may be imbedded in concrete or run in soil below concrete provided it is jointless, contains 30 percent spares, and prior approval of the Contracting Officer has been obtained.

] For runs imbedded in concrete, use annealed copper tubing protected with [metallic] [plastic] electric conduit.

Ensure that copper-tubing runs in soil are jointless. Protect the copper tubing from brackish ground water and leaching concrete alkali with 12-mil thick [bituminous coating] [equivalent polyvinylchloride (PVC) tape wrapping].

Make tubing penetrations of concrete surfaces through minimum 1 inch ips, Schedule 40, rigid unplasticized PVC pipe sleeves, except that multitube harness 1 1/2 inches outside diameter or larger need not have additional protection. Extend sleeve [6] inches [_____] above floors and [1] inch [_____] below the grade surfaces of slabs. Where water or vapor-barrier sealing is required, apply a 1/2 inch deep elastomer caulk to surfaces that are free from oil and other deleterious substances.

Systematically purge tubing with [dry, oil-free compressed air] [nitrogen] to rid the system of impurities [generated during joint-making and installation] and atmospheric moisture before connection to control instruments.

3.1.2.4 General Service Valve Locations

Provide valves to permit isolation of branch piping and each equipment item from the balance of the system, to allow safe and convenient access without moving equipment, and to require a minimum of piping and equipment disassembly.

Provide valves in piping mains and branches at equipment and equipment items.

Provide riser and downcomer drains above piping shutoff valves in piping 2 1/2 inches or larger. Tap and fit shutoff valve body with a 1/2 inch plugged globe valve.

Provide three-valve bypass around each pressure-regulating valve.

Provide access panels for valves unavoidably located in furred or other normally inaccessible places.

3.1.2.5 Bypass Throttling Valves

Install globe valves with a [metallic] [composition] disc.

3.1.2.6 Supporting Elements Installation

Provide supporting elements in accordance with the requirements of ASME B31.1, and MSS SP-58. Hang piping from building construction. Do not hang piping from the roof deck or from other pipe.

Whenever possible, use approved cast-in concrete inserts to attach to structures made of concrete. Use built-in anchors to attach to structures made of solid masonry. Where attachment by either of the above methods is not possible, specified masonry anchor devices may be used with written approval from the Contracting Officer.

Embed fish plates in the concrete to transmit hanger loads to the reinforcing steel where hanger rods exceed 7/8 inch diameter.

Use masonry anchors only for overhead application of ferrous material.

Install masonry anchors conforming to CID A-A-1922, CID A-A-1923, CID A-A-1924, CID A-A-55614 in rotary, nonpercussion, electric-drilled holes. Group III self-drilling anchors may be used provided masonry drilling is done with electric hammers that do not cause concrete spalling or cracking, whether the defects are visible or invisible. Do not use pneumatic tools

Use percussive-action electric hammers, and combination rotary-electric hammers to install self-drilling anchors selected in accordance with the following guide:

- a. For anchor devices of 1/4 through 1/2 inch, use a hammer only or a combination rotary tool-hammer rated at load to draw not more than 5.0 amperes when operating on 120-volt, 60-hertz power.
- b. For anchor devices of 5/8 inch or larger, use a hammer rated at load to draw not more than 8.0 amperes when operating on 120-volt, 60-hertz power. Ensure that combination rotary-hammer tools used on the same power supply have a full-load current rating that does not exceed 10 amperes.

Size inserts and anchors for the total stress to be applied with a safety factor as required by applicable codes but in no case less than [4] [_____].

Insert anchor devices into concrete sections at least twice the overall length of the device. Locate the devices so that they are at least the following distances from any side or end edge or the centerline between adjacent anchor:

<u>Anchor Bolt Length (Inches)</u>	<u>Minimum Edge Space (Inches)</u>
1/4	3 1/2
5/16	3 3/4
3/8	4
1/2	5
5/8	6
3/4	7
7/8	8

In special circumstances, upon prior written approval of the Contracting Officer, the center-to-center distance may be reduced up to 50 percent of the given distance, provided the load on the device is reduced in direct proportion to the reduced distance.

Run piping parallel with the lines of the building. Space and install

piping and components so that a threaded pipe fitting may be removed between adjacent pipes and so that there is at least [1/2] inch [_____] of clear space between the finished surface and other work and between the finished surface and parallel adjacent piping. Arrange hangers on adjacent service lines so that the hangers run parallel with each other and parallel to the lines of the building.

Place identical service systems piping, where practical, at the same elevation and hang the piping on trapeze hangers adjusted for the proper pitch.

Where piping is grouped in parallel runs, space trapeze hangers at the closest interval required for any size pipe supported.

Where it is necessary to avoid transfer of load from support to support or onto connecting equipment, use constant support pipe hangers.

Provide approved pipe alignment guides, attached in an approved manner to the building structure, to control pipe movement in true alignment in the piping adjacent to and on each side of all pipe expansion loops.

Use a welding method approved by the Contracting Officer to incorporate anchors into piping systems for the purpose of permanently attaching the pipe to the building structure.

Brace piping in a way that prevents sway and vibration. Use bracing that consists of brackets, anchor chairs, rods, and structural steel for vibration isolation.

[Locate pipe lines supported from roof purlins not farther than [one-sixth] [_____] of the purlin span from the roof truss. The load per hanger cannot exceed [400] pounds [_____] when support is from a single purlin, and cannot exceed [800] pounds [_____] when the hanger load is applied to the purlins halfway between the purlins by means of auxiliary support steel installed by the Contractor.] When support is not provided halfway between purlins, ensure that the allowable hanger load is the product of [400] [_____] times the inverse ratio of the longest distance in the purlin-to-purlin spacing.

When the hanger load exceeds the above limits, furnish and install reinforcing for the roof purlins or additional support beams. When an additional beam is used, ensure that the beam bears on the top chord of the roof trusses, and that the bearing is over the gusset plates of the top chord. Stabilize the beam by a connection to the roof purlin along the bottom flange.

Install hangers and supports for piping at intervals specified herein at locations not more than [3] feet [_____] from the ends of each runout and not over [25] [_____] percent of the specified interval from each change in direction of piping.

Ensure that the load rating for all pipe hanger supports is based on weight and forces imposed on all lines. Ensure that deflection per span does not exceed the slope gradient of pipe. Ensure that Schedule 40 and heavier pipe supports are in accordance with the following minimum rod sizes. Maximum allowable hanger spacing and concentrated loads reduces the allowable span proportionately:

PIPE SIZE <u>INCHES</u>	ROD SIZE <u>INCHES</u>	STEEL PIPE <u>FEET</u>
Up to 1	3/8	8
1 1/4 to 1 1/2	3/8	10
2	3/8	12
2 1/2 to 3 1/2	1/2	12
4 to 5	5/8	16
6	3/4	16
8 to 12	7/8	20

Where possible, support vertical risers at the base at the intervals specified and guide the risers for lateral stability. Place clamps under fittings wherever possible. Support carbon steel pipe at each floor at not more than 15 foot intervals for pipe 2 inches and smaller and at not more than 20 foot intervals for pipe 2 1/2 inches and larger.

After the piping systems have been installed, tested, and placed in satisfactory operation, tighten the hanger rod nuts and jam nuts to prevent movement.

3.1.2.7 Sound Stopping

Provide effective sound stopping and provide an operating clearance that is sufficient to prevent the piping from making contact with the structure where the piping penetrates walls, floors, or ceilings in occupied spaces adjacent to equipment rooms, where similar penetrations occur between occupied spaces, and where penetrations occur from pipe chases that penetrate occupied spaces. Occupied spaces includes the space above ceilings where no special acoustic treatment of the ceiling is provided. Create finished penetrations compatible with the surface being penetrated.

Ensure that sound stopping materials and procedures are the same as those specified under the paragraph SLEEVES.

- [Ensure that sound stopping and vapor barrier sealing of pipe shafts and large floor and wall openings are accomplished by packing properly supported mineral fiber to high density, or, where ambient or surface temperatures do not exceed 120 degrees F, by foaming in place with self-extinguishing, 2-pound density polyurethane foam to a depth of at least [6] inches [_____]. Finish foam with a rasp. Ensure the vapor barrier consists of at least a [1/8] inch [_____] thickness of vinyl coating applied to visible and accessible surfaces. Where high temperatures and fire-stopping are a consideration, use only mineral fiber. In addition, cover openings with [16]-gage [_____] sheet metal.
-] Ensure that all mineral materials conform to the requirements specified under the paragraph SLEEVES in this section.

Leadwool and viscoelastic damping compounds may be proposed for use where other sound-stopping methods are not practical, provided temperature and fire-resistance characteristics of the compounds are suitable for the service.

3.1.2.8 Sleeves

Provide sleeves where piping passes through roofs, through masonry or concrete walls, or through floors.

Lay out and set sleeve work before placement of slabs or construction of walls and roof. Furnish the sleeves needed to complete the work.

Where pipe sleeves are required after slabs and masonry are installed, create holes to accommodate these sleeves with core drills. Set the sleeves in place with a two-component epoxy adhesive system approved by the Contracting Officer. Carry no load by such sleeves unless approved by the Contracting Officer.

Ensure that the sleeves are flush with all ceilings.

Ensure that the sleeves are flush with the floor in finished spaces and extend [2] inches [_____] above the floor in unfinished spaces.

Ensure that sleeves passing through steel decks are continuously [welded] [brazed].

Fabricate sleeves that continuously extend through floors, roofs, and load-bearing walls, and sleeves that run through fire barriers, from Schedule 40 steel pipe with welded anchor lugs. Other sleeves may be formed by molded linear polyethylene liners or similar materials that are removable. Ensure that the sleeve diameter is large enough to accommodate pipe, insulation, and jacketing without touching the sleeve and provide at least [3/8] inch [_____] clearance. Select a sleeve size that will accommodate mechanical and thermal motion of pipe in order not to transmit vibration to walls and generate noise.

Solidly pack the space between a pipe, bare or insulated, and the inside of a pipe sleeve or a construction surface penetration with a mineral fiber conforming to ASTM C592, Form B, Class 8. Provide similar packing whenever the piping passes through firewalls, equipment room walls, floors and ceilings connected to occupied spaces, and other locations where sleeves or construction surface penetrations occur between occupied spaces. Where sleeves or construction surface penetrations occur between conditioned and unconditioned spaces, fill the space between a pipe, bare or insulated, and the inside of a pipe sleeve or construction surface penetration with an elastomer caulk to a depth of [1/2] inch [_____]. Ensure that the caulked surfaces are oil- and grease-free.

[Caulk watertight with lead and oakum] [Make watertight with mechanically expandable chloroprene inserts with mastic sealed metal components] exterior wall sleeves.

Ensure that the sleeve extends [12] inches [_____] above the surface of the roof.

3.1.2.9 Escutcheons

Provide escutcheons where piping penetrates finished areas. Where finished areas are separated by partitions through which piping passes, provide escutcheons on both sides of the partition. In areas where suspended ceilings are installed, provide plates only on the underside of such ceilings. In areas where insulated pipes are used, install plates

large enough to fit around the insulation. In occupied spaces, use chrome-plated escutcheons that are large enough to conceal openings in building construction. Firmly attach escutcheons with setscrews.

3.1.2.10 Flashings

Provide flashings at locations where mechanical systems penetrate the building boundaries.

3.1.3 Compressed-Air Systems Identification

Protect and keep identification plates clean. Replace damaged and illegible identification plates at no additional expense.

Label and arrow piping at each point of entry and exit of piping passing through walls; at each change in direction, such as at elbows and tees; and in congested or hidden areas, at each point required to clarify service or indicate a hazard. Label each riser.

In long, straight runs, locate labels at distances that allow a label to be seen from the location of another label, but in no case allow the distance between labels to exceed [75] feet [_____]. Ensure that labels are legible from the primary service and operating area.

3.2 FIELD QUALITY CONTROL

3.2.1 Compressed-Air Systems Testing

Perform PT&I tests and provide submittals as specified in Section 01 86 12.07 40 RELIABILITY CENTERED ACCEPTANCE FOR MECHANICAL SYSTEMS.

Prior to acceptance of the work, pressure-test completed systems in the presence of the Contracting Officer.

[Conduct testing in two stages: preliminary stage and acceptance stage, including gage tests.

] [Perform no testing until personnel not directly involved in the test have been evacuated from the area.

] [Contractor may conduct tests for their own purposes in addition to the preliminary test and the acceptance test specified below.

] 3.2.1.1 Preliminary Stage Tests

[Conduct pneumatic tests with dry, oil-free compressed air. Use carbon dioxide or nitrogen in metallic systems.

] [Ensure that each system test includes a preliminary test in which the joints under test are swabbed with a standard high-strength film soap solution, so that bubbles, if any exist, can be observed at internal pressures of 5 psi or less.

] When testing reveals that leakage exceeds specified limits, isolate and repair the leaks, replace defective materials where necessary, and retest the system until specified limits are met. Remake leaking gaskets with new gaskets and new flange bolting, and discard used bolting and gaskets.

Other than standard piping flanges, plugs, caps and valves, only use

commercially manufactured expandable elastomer plugs for sealing off piping for test purposes. Ensure that the published safe test pressure rating of any plug used is at least three times the actual test pressure being applied. During pneumatic testing or hydrostatic testing, evacuate personnel from areas where plugs are used.

Remove components that could be damaged by test pressure from the piping systems to be tested.

Perform valve-operating tests and drainage tests according to cited standards.

Check piping system components, such as valves, for proper operation under the system test pressure.

Do not add test media to a system during a test for a period specified or determined by the Contracting Officer.

Duration of a test is determined by the Contracting Officer and will be for a minimum of [15] [_____] minutes with a maximum of [24] [_____] hours. Test may be terminated by direction of the Contracting Officer at any point after it has been determined that the leakage rate is within limits.

[Only use potable water for hydrostatic testing. Government will supply testing water at a location determined by the Contracting Officer. Contractor is responsible for approved disposal of contaminated water. Ensure that the temperature of water used for testing is not low enough to cause condensation of atmospheric moisture on system surfaces. Provide supplementary heat when necessary.

][To preclude injury and damage, take necessary precautions by venting the expansive force of compressed air trapped during high-pressure hydrostatic testing. When purging or vent valves are not provided, the Contracting Officer may require the removal of system component such as plugs or caps to verify that the water has reached all parts of the system.

][Upon completion of testing, drain and purge the system with dry air. Verify system dryness by hygrometer comparison with purging air.

][Immediately repair visible leaks or defects in the pipeline.

3.2.1.2 Test Gages

Ensure that test gages conform to ASME B40.100 and have a dial size of 8-inches or larger. The maximum permissible scale range for a given test is such that the pointer during a test has a starting position at midpoint of the dial or within the middle third of the scale range. Ensure that the certification of accuracy and correction table bears a date no more than [90] [_____] calendar days before the gage is used in a test, and that it indicated the test gage number and the project number, unless otherwise approved by the Contracting Officer.

3.2.1.3 Acceptance Pressure Testing

Ensure that the testing takes place during steady-state ambient temperature conditions.

Test ferrous piping systems at [1-1/2] [_____] times the maximum operating pressure. Maintain test pressure for at least [2] [_____] hours with an allowable pressure drop of [2] psi [_____] during that time unless otherwise approved by the Contracting Officer.

Test control and instrumentation tubing systems at [30] psi [_____]. Maintain the test pressure for at least [24] [_____] hours with essentially no pressure drop during that time.

Each acceptance test requires the signature of the Contracting Officer. Deliver [two] [_____] record copies to the Contracting Officer after acceptance.

3.2.1.4 Piping System Test Report

Prepare and maintain test records of all piping systems tests. Ensure the records show the responsibilities of Governmental and Contractor test personnel, dates, test gage identification numbers, ambient temperatures, pressure ranges, rates of pressure drop, and leakage rates. Submit reports to the Contracting Officer.

3.3 ADJUSTING AND CLEANING

Remove rust and dirt from the bore and exterior surface of all piping and equipment. Clean pipeline strainers, temporary and permanent, during purging operations, after startup, and immediately prior to final acceptance by the Government.

Flush and clean new steel piping with a suitable degreasing agent, [_____] until visible grease, dirt, and other contaminants have been removed. Dispose of degreased waste material including the degreaser itself in accordance with written instructions received from the Environmental Authority having jurisdiction through the Contracting Officer and in accordance with all local, State, and Federal Regulations.

3.4 CLOSEOUT ACTIVITIES

Submit [6] [_____] copies of the operation and maintenance manuals [30] [_____] calendar days prior to testing the low-pressure compressed air system. Update and resubmit data for final approval no later than [30] [_____] calendar days prior to contract completion.

-- End of Section --